

DIN 11851 Coupling

The so-called "dairy coupling" according DIN 11851 is the most applied screw coupling within the food industry. The round thread and the huge tolerances ensure that the coupling always closes. If necessary with an increased seal. This is a little old fashion, but it shows the usability and the popularity. The coupling is officially standardized with MW dimensions, but there are also types available with inches and ISO dimensions. A lot of equipment or instruments are provided with a coupling according DIN 11851.

Size ranges and material
volgens DIN 11851 en EN 10357.

According the norm you need the use forged materials, however there are a lot of cast materials available. SKS has both qualities available and can be specified with different article numbers.

Tolerances and specifications

DIN 405-1 and 2, DIN 11887, DIN ISO 2768-1, ISO 48, FDA and BGA.

Type and codes

Liner D, male thread C, nut F and seal G : internal Ra value < 0.8µm
Connection : weld (S), short (SK), expanding male part (M)

Seals

EPDM, FKM (Viton), HNBR, MVQ (silicone), NBR or PTFE (Teflon)

Pressure application (to 140°C)

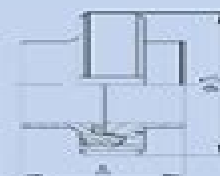
DN10 – DN40	max. 40 bar
DN50 – DN100	max. 25 bar
DN125 – DN150	max. 16 bar
DN200	max. 10 bar

Certificates

The forged executions can be provided with a 3.1 certificate.
Standard there is a certificate of the rough material, but the parts can also be delivered with a certificate according to WAZ 3.1 AD2000W2.

Peculiarities

EHECG marked if provided of a SKS seal in combination with the SKS liner and seal.



Q-Fitt

UNION COMPLETE FORGED AND CASTED DIN 11851

DN	A	B	C	D	E	Kg	304/316L forged	316L/316L forged	304/316L casted	316L/316L casted
10	34,0	38,0				0,122	14734001	14738001	-	-
15	34,0	44,0				0,159	14734002	14738002	-	-
20	36,0	54,0				0,279	14734003	14738003	-	-
25	45,0	63,0				0,385	14734005	14738005	14732005	14735005
32	51,0	70,0				0,486	14734007	14738007	14732007	14735007
40	53,0	78,0				0,587	14734009	14738009	14732009	14735009
50	57,0	92,0				0,800	14734011	14738011	14732011	14735011
65	65,0	112,0				1,238	14734013	14738013	14732013	14735013
80	75,0	127,0				1,735	14734015	14738015	14732015	14735015
100	89,0	148,0				2,744	14734017	14738017	14732017	14735017
125	70,0	178,0				3,550	14734019	14738019	-	-
150	76,0	210,0				5,620	14734020	14738020	-	-

Din 11851 Standard

Shaun Kennedy



Din 11851 Standard:

Food Safety Management Frank Moerman, Jacques Kastelein, 2013-11-01 To satisfy consumer demand for fresh like additive free foods many food producers nowadays apply mild processing and conservation techniques that often shorten the shelf life of food may put food at risk and may compromise consumer health However food legislation developed in many countries around the globe requires that microbiologically safe food shall be produced by means of process equipment that minimizes the risk of contamination and that is easily cleanable Hence good hygienic engineering and design practice became one of the tools to reduce or exclude microbial e g pathogens chemical e g lubricating fluids cleaning chemicals or physical e g glass wood contamination of food Good hygienic equipment design also allows for the elimination of food product held up within the process equipment that could deteriorate and affect product quality and may reduce the downtime required for an item of process equipment to be cleaned or maintained Although initially more expensive than poorly designed equipment hygienically designed equipment is more cost effective in the long term In response to the demand of food producers and global legislation manufacturers of food processing equipment are encouraged to develop and manufacture food processing equipment that is hygienically designed and easily cleanable This chapter gives guidance on the hygienic design selection of hygienic open and closed food processing equipment and maintenance of hygienic process equipment

Handbook of Food Factory Design Christopher G. J. Baker, 2013-08-27 Food manufacturing has evolved over the centuries from kitchen industries to modern sophisticated production operations A typical food factory includes the food processing and packaging lines the buildings and exterior landscaping and the utility supply and waste treatment facilities As a single individual is unlikely to possess all the necessary skills required to facilitate the design the task will undoubtedly be undertaken by an interdisciplinary team employing a holistic approach based on a knowledge of the natural and biological sciences most engineering disciplines and relevant legislation In addition every successful project requires a competent project manager to ensure that all tasks are completed on time and within budget This Handbook attempts to compress comprehensive up to date coverage of these areas into a single volume It is hoped that it will prove to be of value across the food manufacturing community The multi disciplinary nature of the subject matter should facilitate more informed communication between individual specialists on the team It should also provide useful background information on food factory design for a wider range of professionals with a more peripheral interest in the subject for example process plant suppliers contractors HSE specialists retailers consultants and financial institutions Finally it is hoped that it will also prove to be a valuable reference for students and instructors in the areas of food technology chemical engineering and mechanical engineering in particular

Food Protection and Security Shaun Kennedy, 2016-10-26 Food Protection and Security Preventing and Mitigating Intentional and Unintentional Contamination of Food and Beverage presents the latest information on our need to protect our food supply from accidental contamination economically motivated adulteration and contamination

with intent to harm bioterrorism or agro terrorism This book covers all three branches of food protection providing a comprehensive overview of the methods and strategy involved Part one covers the need for food protection looking at potential hazards in the production processing and supply chain Part two looks at detection methods for contaminants in food with the final section addressing food contamination incidents and prevention and response strategies Explores the need for food protection from natural disasters to contamination in food processing facilities Examines techniques used to detect contaminants in food such as microbiological testing and fingerprinting Provides key ways to address food contamination issues

Making Quality Cosmetics Alastair J Gilchrist, 2022-09-05 Cosmetics manufacture is a dynamic and vibrant industry with companies varying from the very small scale working in their own home to much larger enterprises With such variable companies there is the risk of equally variable quality in manufacturing The International Organization for Standards ISO provides guidelines on good manufacturing processes for the cosmetics industry However not everyone working in cosmetics has a scientific or engineering backgrounds and understanding and meeting the ISO requirements can be daunting Whether you are a small business just starting out or an established company looking to expand Making Quality Cosmetics will guide you through the requirements of the ISO standard Calling on more than 35 years of experience in the cosmetics sector the author covers every aspect of the manufacturing set up and process as well as discussing other regulations that may need to be considered especially in larger facilities With technical advice ranging from choosing equipment and raw materials to assessing and auditing contractors this book will help you make sure your products are of the highest quality

The Australian Grapegrower & Winemaker, 2001 **Seals and Sealing Handbook** Robert K. Flitney, 2011-04-18 Wherever machinery operates there will be seals of some kind ensuring that the machine remains lubricated the fluid being pumped does not leak or the gas does not enter the atmosphere Seals are ubiquitous in industry the home transport and many other places This 5th edition of a long established title covers all types of seal by application static rotary reciprocating etc The book bears little resemblance to its predecessors and Robert Flitney has re planned and re written every aspect of the subject No engineer designer or manufacturer of seals can afford to be without this unique resource Wide engineering market Bang up to date Only one near competitor now outdated

Plant & Control Engineering, 2002 *Handbook of Valves and Actuators* Brian Nesbitt, 2011-04-19 Industries that use pumps seals and pipes will also use valves and actuators in their systems This key reference provides anyone who designs uses specifies or maintains valves and valve systems with all of the critical design specification performance and operational information they need for the job in hand Brian Nesbitt is a well known consultant with a considerable publishing record A lifetime of experience backs up the huge amount of practical detail in this volume Valves and actuators are widely used across industry and this dedicated reference provides all the information plant designers specifiers or those involved with maintenance require Practical approach backed up with technical detail and engineering know how makes this the ideal single volume

reference Compares and contracts valve and actuator types to ensure the right equipment is chosen for the right application and properly maintained **Developments in Soft Drinks Technology** Leslie Frank Green,H. W. Houghton,1978 *An Engineer's Guide to Pipe Joints* Graham Thompson,1998 Thompson mechanical engineering UMIST UK describes the different types of pipe joint that are available enabling an engineer to specify the correct pipe joint according to the required duty He discusses selection criteria then details specific types of joints Coverage includes metallic flanged joints gaskets welded metal joints screwed iron connections proprietary couplings and permanent and remarkable non metallic joints including plastic fiber reinforced plastic and glass The concluding chapter outlines quantitative reliability assessment methods and discusses how qualitative reliability judgements can be made For practicing design plant and maintenance engineers Distributed by ASME Annotation copyrighted by Book News Inc Portland OR The Chemical Engineer ,2004 Food Processing Industry ,1982 *Food Processing* ,1992 *CIP* A. J. D. Romney,1990 **Making Good Wine** Bryce Crossley Rankine,1989 Brazilian industrial valves ,197? **International Chemical Engineering and Processing Industries** ,1968 *Newark Electronics* ,2009 **La industria cárnica latinoamericana** ,1998 *Machinery Lloyd* ,1981

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