

Geometrische Produktspezifikationen (GPS)
Oberflächenbeschaffenheit: Tasttechnisches Verfahren
 Begründungen, Definitionen und Kenngrößen der Oberflächenbeschaffenheit
 (ISO 4287 : 1987) Deutsche Fassung EN ISO 4287 : 1988

DIN
EN ISO 4287

ICS 01.040.17; 17.040.20

Ersetzt DIN 4762 : 1988-01

Beschreibung: Oberflächenbeschaffenheit, Tasttechnisches Verfahren, Definitionen, Kenngrößen, Produktspezifikation

Geometrical Product Specifications (GPS) — Surface texture: Profile method — Terms, definitions and surface texture parameters (ISO 4287 : 1987).
German version: DIN ISO 4287 : 1988
Spécifications géométriques des produits (GPS) — État de surface: Méthode du profil — Termes, définitions et paramètres d'état de surface (ISO 4287 : 1987).
Version allemande: DIN ISO 4287 : 1988

Diese Europäische Norm EN ISO 4287 : 1988 hat den Status einer Deutschen Norm.

Nationales Vorwort

Diese Norm enthält neben den Definitionen der Schritte und Profile eine größere Anzahl von Kenngrößen, die das Oberflächenprofil vertikal, horizontal oder unter Berücksichtigung beider Komponenten charakterisieren.

Die geometrischen Definitionen aller Kenngrößen sind aus dem Prinzip-, Rauteile- und Helligkeitsprofil abgeleitet worden, ungeachtet der Frage, ob die für die industriellen Profile zur Funktionsbeurteilung Beschreibung von Oberflächen von Bedeutung sind und ob sie für die Kenngrößen genannte Meßbedingungen gilt. Deshalb wird empfohlen, im Regelfall die in der industriellen Praxis üblichen Kenngrößen zu verwenden, für die in DIN EN ISO 4288 und DIN EN ISO 13595-1 und DIN EN ISO 13595-2 entsprechende Meßbedingungen festgelegt sind.

Das CEN/TC 250 "Geometrische Produktspezifikation und -prüfung" hatte bereits 1990 grundsätzlich beschlossen, keine "Vorgaben" Europäischen Normen zu entwickeln, sondern seinen Mitgliedernationen dringend empfohlen, sich an die Erstellung der GPS-Normen in der ISO engagiert zu beteiligen, um die ISO-Normen dann unverändert als Europäische Normenurteile übernehmen zu können.

Zusammenhang der im Abschnitt 2 genannten ISO-Normen mit DIN-Normen:

| | |
|------------------|-------------------------|
| ISO 3274 : 1985 | DIN EN ISO 3274 : 1988 |
| ISO 4288 : 1985 | DIN EN ISO 4288 : 1988 |
| ISO 11562 : 1985 | DIN EN ISO 11562 : 1988 |

Änderungen

Gegenüber DIN 4762 : 1988-01 wurden folgende Änderungen vorgenommen:

- Die Norm enthält erstmals auch die Definition des Helligkeitsprofils, das die Grundlage für die ebenfalls erstmals aufgenommene Helligkeitskenngrößen darstellt.
- Die bisher in ISO 4287-1 enthaltene Zeichnungsbezeichnung R_z , die praktisch nicht nutzbar war, aber lediglich den Kurzzeichen mit der gemittelten Rauteile R_z nach DIN 4768 kühnheits, ist gestrichen worden. Es gilt jetzt nur noch in der Bedeutung nach dieser Norm (4.13), berechnet aus dem Rauteilprofil mit den Meßbedingungen nach DIN ISO 4288 (bisher DIN 4768 und DIN 4775a, z. B., für die Maßgrößen von R_z ändern sich nichts).
- Die Kenngrößen am Ränderprofil (R-Kenngrößen), die Kenngrößen am Rauteilprofil (R-Kenngrößen) und der Kenngrößen am Helligkeitsprofil (H-Kenngrößen) sind jeweils in nur einer Definition zusammengefaßt. Deshalb sind die bisher getragenen Rauteilkenngrößen nicht mehr durch den Bemaßung R_z arithmetischer Mittelwert oder gemittelte Rauteile, sondern nur durch ihre Kurzzeichen R_a bzw. R_z zu unterscheiden.
- Bei der Schreibweise der Kurzzeichen der Kenngrößen werden keine Indizes mehr verwendet, um damit die Eintragung in Zeichnungen unter Verwendung der Symbole nach ISO 13592 zu erleichtern.
- Die Norm wurde technisch und redaktionell grundlegend überarbeitet.

Probleme, Lösungen

DIN 4762-1 : 1988-08

DIN 4762-2 : 1988-08

DIN 4762 : 1988-02, 1988-01

Fortsetzung 12 Seiten EN

Din 4287 Rmax

**Artur Goldschmidt, Hans-Joachim
Streitberger**



Din 4287 Rmax:

Mechanics of Wood Machining Etele Csanády, Endre Magoss, 2012-07-16 Wood is one of the most valuable materials for mankind and since our earliest days wood materials have been widely used Today we have modern woodworking machine and tools however the raw wood materials available are continuously declining Therefore we are forced to use this precious material more economically reducing waste wherever possible This new textbook on the Mechanics of Wood Machining combines the quantitative mathematical analysis of the mechanisms of wood processing with practical recommendations and solutions Bringing together materials from many sources the book contains new theoretical and experimental approaches and offers a clear and systematic overview of the theory of wood cutting thermal loading in wood cutting tools dynamic behaviour of tool and work piece optimum choice of operational parameters and energy consumption the wear process of the tools and the general regularities of wood surface roughness Diagrams are provided for the quick estimation of various process parameters This book will be useful for scientists graduate and postgraduate students and practising engineers seeking a deeper understanding of physical phenomena associated with real woodworking processes *Rotordynamics of Automotive Turbochargers* Hung Nguyen-Schäfer, 2015-05-15 Rotordynamics of automotive turbochargers is dealt with in this book encompassing the widely working field of small turbomachines under real operating conditions at the very high rotor speeds up to 300000 rpm The broadly interdisciplinary field of turbocharger rotordynamics involves 1 Thermodynamics and Turbo Matching of Turbochargers 2 Dynamics of Turbomachinery 3 Stability Analysis of Linear Rotordynamics with the Eigenvalue Theory 4 Stability Analysis of Nonlinear Rotordynamics with the Bifurcation Theory 5 Bearing Dynamics of the Oil Film using the Two Phase Reynolds Equation 6 Computation of Nonlinear Responses of a Turbocharger Rotor 7 Aero and Vibroacoustics of Turbochargers 8 Shop and Trim Balancing at Two Planes of the Rotor 9 Tribology of the Bearing Surface Roughness 10 Design of Turbocharger Platforms using the Similarity Laws The rotor response of an automotive turbocharger at high rotor speeds is studied analytically computationally and experimentally Due to the nonlinear characteristics of the oil film bearings some nonlinear responses of the rotor besides the harmonic response 1X such as oil whirl oil whip and modulated frequencies occur in Waterfall diagram Additionally the influences of the surface roughness and oil characteristics on the rotor behavior friction and wear are discussed This book is written by an industrial R D expert with many years of experience in the automotive and turbocharger industries The all in one book of turbochargers is intended for scientific and engineering researchers practitioners working in the rotordynamics field of automotive turbochargers and graduate students in applied physics and mechanical engineering **Computational Design of Rolling Bearings** Hung Nguyen-Schäfer, 2016-04-10 This book comprehensively presents the computational design of rolling bearings dealing with many interdisciplinary difficult working fields They encompass elastohydrodynamics EHD Hertzian contact theory oil film thickness in elastohydrodynamic lubrication EHL bearing dynamics tribology of surface textures fatigue failure mechanisms

fatigue lifetimes of rolling bearings and lubricating greases Weibull distribution rotor balancing and airborne noises NVH in the rolling bearings Furthermore the readers are provided with hands on essential formulas based on the up to date DIN ISO norms and helpful examples for computational design of rolling bearings The topics are intended for undergraduate and graduate students in mechanical and material engineering research scientists and practicing engineers who want to understand the interactions between these working fields and to know how to design the rolling bearings for automotive industry and many other industries

Cam Design and Manufacturing Handbook Robert L. Norton, 2002 This invaluable resource brings together up to date CAM design technology correct design and manufacturing procedures and recent CAM research results in one volume that is indispensable to the design and manufacturing of CAM follower systems Includes a 90 day trial demonstration copy of the Professional Version of Dynacam for Windows V 7 0

Fertigungsmesstechnik Wolfgang Dutschke, 2013-03-09 Das Fachgebiet mit dem Namen Fertigungsmechnik ist heute den Ingenieuren ein Begriff Es gibt zahlreiche Bücher mit dem gleichen Titel mit unterschiedlichem Inhalt und mit verschiedener Zielrichtung Dieses Buch das jetzt als 4. Auflage erscheint entstand als Manuskript von Vorlesungen an der Universität Stuttgart und an der Berufsakademie Stuttgart Es wird inzwischen auch an anderen Hoch- und Fachhochschulen des In- und Auslands verwendet Die 2. Auflage erschien auch in litauischer Sprache N 11 und die 3. Auflage wurde ins Niederländische übertragen N 2 Abschnittsweise wurde es auch ins Chinesische und ins Rumänische übersetzt Das mag ein Hinweis dafür sein daß die in Texten und Bildern teilweise sehr vereinfachten Darstellungen beim Leser gut ankommen Seit der letzten Auflage hat sich in der Fertigungsmechnik einiges verändert Manche DIN Normen wurden zu DIN EN ISO Normen neue VDI/DE Richtlinien erschienen und die Entwicklung an Mesgeräten Datenverarbeitungseinrichtungen und Software haben zu neuen Einsatzgebieten höherer Leistung und größerer Genauigkeit geführt

Novel Trends in Production Devices and Systems III Daynier Rolando Delgado Sobrino, Karol Velíšek, 2016-08-01 Special topic volume with invited peer reviewed papers only

Machine Design Robert L. Norton, 1998 This work on machine design includes a revision of problem statements and amendments based on user feedback

Aluminium, 1992

BASF Handbook on Basics of Coating Technology Artur Goldschmidt, Hans-Joachim Streitberger, 2003 Updated with 18 years worth of new technology standards and developments this handbook addresses coating materials and technology safety issues and quality management It comes complete with standard tables general classification figures definitions and an extensive keyword index

Microtecnic, 1986

Advances in Surface Engineering Prasanta Kumar Datta, James Sinclair Gray, 1997 Volume 3 of a three volume series representing the latest information on the state of the art of surface engineering today

Microengineering of Metals and Ceramics Henry Baltes, Oliver Brand, Gary K. Fedder, Christofer Hierold, Jan G. Korvink, Osamu Tabata, Detlef Löhe, Jürgen Hausselt, 2005 Microstructures electronics nanotechnology these vast fields of research are growing together as the size gap narrows and many different materials are combined Current research engineering successes and newly

commercialized products hint at the immense innovative potentials and future applications that open up once mankind controls shape and function from the atomic level right up to the visible world without any gaps Continuing from the previous volume authors from three major competence centres for microengineering here cover all aspects of specialized replication techniques and how to employ state of the art technologies for testing and characterizing micro scale components and illustrate quality control aspects and strategies for automation of production procedures in view of future industrial production and commercialisation **PTB Mitteilungen Forschen und Prhufen** ,1995 **Konstruktion** ,1989

Health Implications of Fungi in Indoor Environments Robert A. Samson,1994 **Klinische und materialtechnische Untersuchungen an einem hochkupferhaltigen Amalgam** Ulrike B. Fritz,1988 Journal of Tribology ,1999 O +[i.e. Und] P, Ölhydraulik und Pneumatik ,1989

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