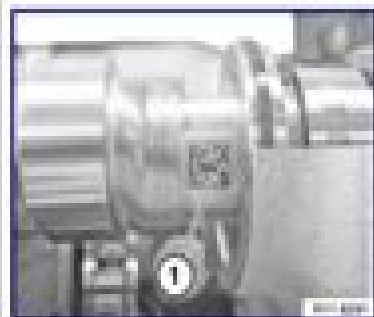


With 1st cylinder in TDC firing position, cams of the exhaust camshaft (1) point upwards at an angle.



Part numbers (2) on intake and exhaust camshafts (1) point upwards.

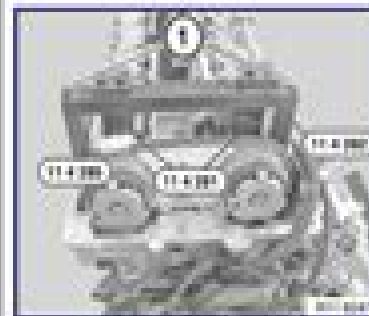
Secure special tool [11.4.285](#) with bolts (1) to cylinder head.

Note:

Fit special tool [11.4.282](#) underneath on side of intake camshaft.

Mount reworked special tool [11.4.281](#) on the intake camshaft.

Mount special tool [11.4.281](#) on the exhaust camshaft.



Important!

Only use special tool [11.4.285](#) to loosen central bolts (1 and 2) of VARIO unit.

Release central bolts (1 and 2).



Release chain tensioner (1).

Tightening torque [11.21.282](#).

Important!

Have a cleaning cloth ready. A small quantity of engine oil will emerge after the screw connection has been released.

Make sure no engine oil runs onto belt drive.

Installation note:

Replace sealing ring.

Turn increment wheel (2) in direction of arrow until retaining pins (1) on special tool [11.4.290](#) match up.

[11.4.290](#) slide on special tool in direction of arrow.

Bmw F30 Service Manual

Lingjun Ying

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Bmw F30 Service Manual:

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