

Assembly

1. Place drive gear and shaft in pump body.
2. Install idler gear so that smooth side of gear will be toward the cover.
3. Install a new GENUINE Chevrolet gasket to assure correct end clearance of the gears.
4. Install cover and attaching screws. Tighten screws securely and check to see that shaft turns freely.
5. Install oil line to pump body loosely.
6. Place oil pump in block fitting, aligning oil lines and install oil pump retaining sleeve lock screw and tighten it securely.

NOTE: Make sure that tapered end of lock screw draws down into hole in oil pump body. Tighten lock nut securely.

7. Tighten oil pump to block oil line and pump to screen oil line connector nuts securely and replace oil pump screen.
8. Install oil pan using a new oil pan gasket. Tighten oil pan flange bolts to 6-7½ ft. lbs. and oil pan corner bolts to 12½-15 ft. lbs. torque. Install flywheel underpan extension and flywheel housing underpan. Refill with oil.

CONNECTING ROD BEARING LUBRICATION

Proper lubrication of the connecting rod bearings depends upon accurate adjustment of connecting rod dippers, depth of oil pan troughs and aiming nozzles in the oil pan.

The oil pans on both engines are the same; however, there are differences in the dipper height due to the difference in the length of the engine stroke. When checking oil pan troughs and dipper height, use the gauges as listed below:

Tool No.	Engine
J-969-2A	216
J-1541	235

These gauges have "Go" and "No Go" limits for the dipper height incorporated in them.

Checking Dipper Height

1. With oil pan removed, turn crankshaft until connecting rod is at bottom dead center.
2. With the oil pan gasket removed, place the two side pins of the gauge on the pan rail adjacent to the connecting rod dipper being checked.
3. Slide the gauge over the dipper being checked (fig. 23). If the dipper is properly adjusted, the low (or "Go") step of the gauge will pass over the dipper, but the high (or "No Go") step will not pass over it.
4. If the low (or "Go") step of the gauge will not pass over the dipper it may be lowered by a light tap with a hammer.



Fig. 23—Checking Connecting Rod Dipper Height

5. If the high (or "No Go") step passes over the dipper, a new dipper should be installed.

Each connecting rod dipper should be checked in this manner.

Checking Oil Pan Troughs

1. With the oil pan gasket removed, place the gauge on the side rails with the center pin extending into the oil pan.
2. Slide the gauge so that the pin passes over the edge of the trough at its center (fig. 24).
3. Check clearance between end of pin on gauge and edge of oil trough. This should not exceed .015" if the trough is in proper adjustment.

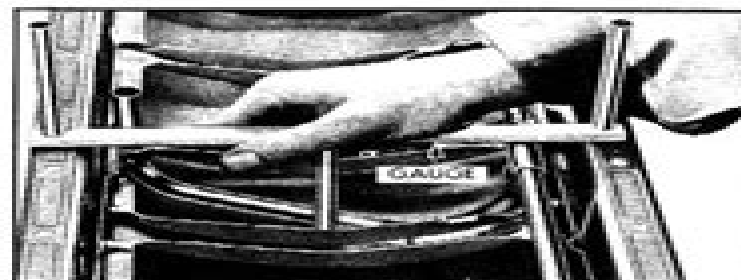


Fig. 24—Checking Oil Trough Depth

4. If the gauge does not pass over the trough, it may be corrected by carefully grinding the edge of the trough.
5. If there is more than .015" clearance between end of gauge and edge of oil trough, check for loose spot welds where trough is welded to the oil pan. A loose trough should either be rewelded or the oil pan replaced.

Chevy Truck Shop Manual

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Chevy Truck Shop Manual:

Chevy Truck Shop Manual Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the energy of words has become more evident than ever. They have the capability to inspire, provoke, and ignite change. Such could be the essence of the book **Chevy Truck Shop Manual**, a literary masterpiece that delves deep into the significance of words and their affect our lives. Compiled by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall impact on readers.

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
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