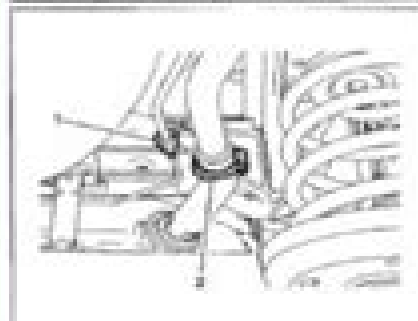
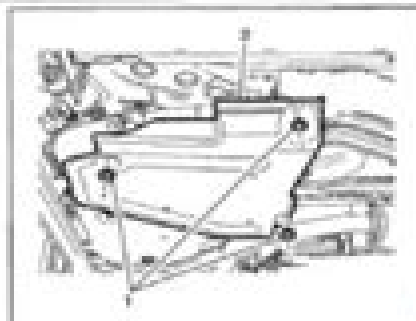


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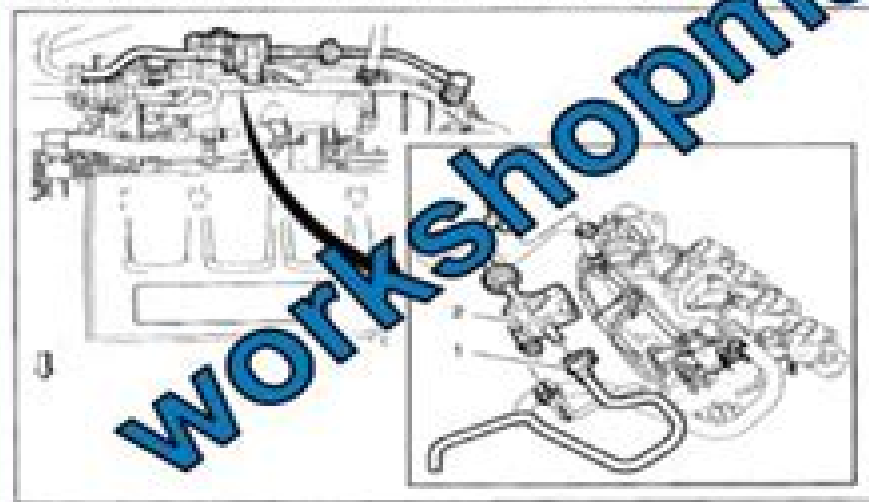


10. Connect the evaporative emissions (EV) vent pipe connection (1).
11. Install the clamp (3) and tighten to 3 Nm (27 lb-in).



12. Install the EVAP canister cover (2).
13. Lower the vehicle.

Evaporative Emission Canister Purge Solenoid Valve Replacement



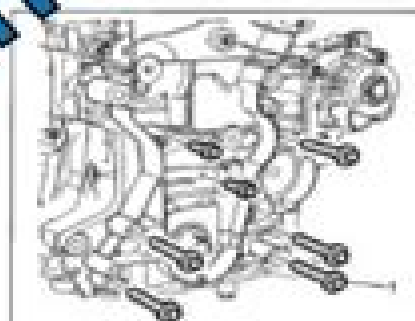
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14. Remove the engine oil cooler outlet pipe (1).

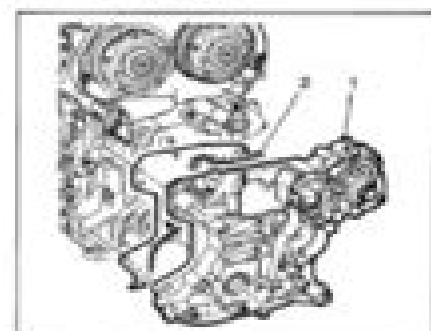


15. Remove the engine front cover (1).



16. Remove the engine front cover seal (2).
17. Remove the engine front cover (1).
18. Use a sharp metal gasket scraper to clean the mating surfaces.
19. Carefully clean the engine front cover mating surfaces.
20. Insert a piece of cardboard between the oil pan front and the oil pump in order to prevent any contaminants from falling into the oil pan.
21. Use compressed air in order to remove any engine coolant from the engine cooling passages and from the top of the oil pan scraper (winding tray).

Installation Procedure



1. Install a new engine front cover seal (2).
2. Install the engine front cover (1).

Chevy Sonic Service Manual

Chris Endres



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1. Understanding the eBook Chevy Sonic Service Manual
 - The Rise of Digital Reading Chevy Sonic Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevy Sonic Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevy Sonic Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevy Sonic Service Manual
 - Personalized Recommendations
 - Chevy Sonic Service Manual User Reviews and Ratings
 - Chevy Sonic Service Manual and Bestseller Lists
5. Accessing Chevy Sonic Service Manual Free and Paid eBooks
 - Chevy Sonic Service Manual Public Domain eBooks
 - Chevy Sonic Service Manual eBook Subscription Services
 - Chevy Sonic Service Manual Budget-Friendly Options
6. Navigating Chevy Sonic Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Chevy Sonic Service Manual Compatibility with Devices
- Chevy Sonic Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevy Sonic Service Manual
 - Highlighting and Note-Taking Chevy Sonic Service Manual
 - Interactive Elements Chevy Sonic Service Manual
- 8. Staying Engaged with Chevy Sonic Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chevy Sonic Service Manual
- 9. Balancing eBooks and Physical Books Chevy Sonic Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevy Sonic Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chevy Sonic Service Manual
 - Setting Reading Goals Chevy Sonic Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chevy Sonic Service Manual
 - Fact-Checking eBook Content of Chevy Sonic Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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