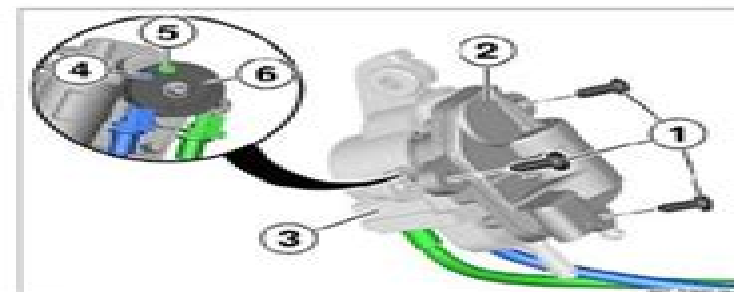


#### (-) Replacing servomotor for exhaust-flow control valve

- Remove screws (1).
- Release servomotor (2) from holder (3).
- Detach actuating cable (4) and return cable (5) from pulley (6).
- Replace the servomotor (2).
- Attach actuating cable (4) and return cable (5) in pulley (6).
- Insert servomotor (2) into the holder (3).
- Install screws (1).



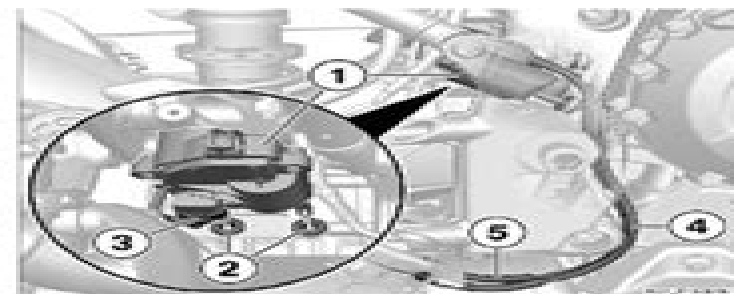
|                                                                    |      |  |
|--------------------------------------------------------------------|------|--|
| <b>Tightening torques</b>                                          |      |  |
| <b>Servomotor for exhaust flap to Bowden-cable counter support</b> |      |  |
| Screw for plastic, TSS x 15                                        | 2 Nm |  |

#### (-) Installing servomotor of exhaust-flow control valve

- Lubricate rubber grommets (2).

|                          |                 |  |
|--------------------------|-----------------|--|
| <b>Installation tool</b> |                 |  |
| Silicone spray           | 83 19 2 208 609 |  |

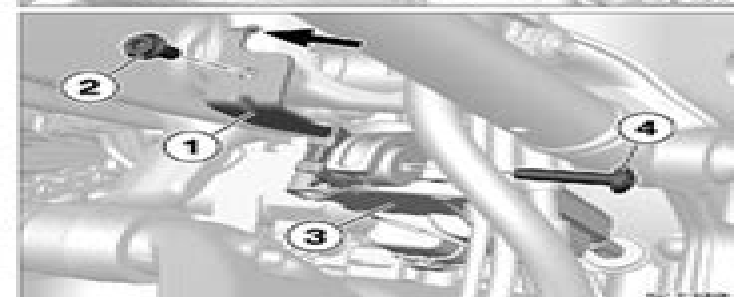
- Position servo motor (1) while inserting retention (4) and actuating cable (5).
- Route connector (3) and connect to servomotor (1).
- Fasten servomotor (1) in rubber grommets (2).



- Position holder (1) noting the anti-twist lock (arrow).
- Install bolt (2).

|                                                    |      |  |
|----------------------------------------------------|------|--|
| <b>Tightening torques</b>                          |      |  |
| <b>Servomotor holder for exhaust flap to frame</b> |      |  |
| M5 x 10                                            | 2 Nm |  |

- Align servomotor (3).
- Install bolt (4).



- Clip in actuator cable (1) in holder (2).

# Bmw Classic Boxer Service Manual

**JA Banks**



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