



*Fig. 46—Shaft to Hub Adjustment*

On all 1½ and 2 ton trucks the axle shaft is spline attached to the wheel hub (fig. 46). External splines on the outer diameter of the shaft flange mesh with internal teeth in the hub. The shaft is retained in the hub by a hub cap. Should leakage occur simply remove hub cap, clean mating faces, install new gasket, replace hub cap and tighten hub cap retaining bolts securely.

### **Rear Wheels and Bearings**

**Description.** All models are equipped with demountable steel disc wheels. They are held securely on the axle flange or hub flange with special bolts and nuts. All models except the half ton have the wheel hub mounted on the outer end of axle housing with two large barrel type roller bearings. An adjusting nut which screws onto the end of axle housing provides a means of adjusting the bearings. The ½ ton semi-floating axle has the wheel bolted directly to the axle flange, the bearing is in the outer end of the axle housing and rides on a special race on the axle shaft just back of the axle flange.

**Care.** Keep the wheel to hub or axle flange bolt nuts securely tightened (fig. 47). In case the hub flange or wheel disc should become coated with oil or grease the wheel should be removed and all grease removed with cleaning solvent. Reinstall wheel and tighten bolts securely.



*Fig. 47—Tightening Wheel Nuts*

### **FRONT AXLE**

**Description.** All Chevrolet trucks use what is known as a reverse Elliott type "I" beam axle. The drop forged steel "I" beam has the spring seats forged integral with the "I" beam

# Chevy K15service Manual

**GM Corporation**



## **Chevy K15service Manual:**

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