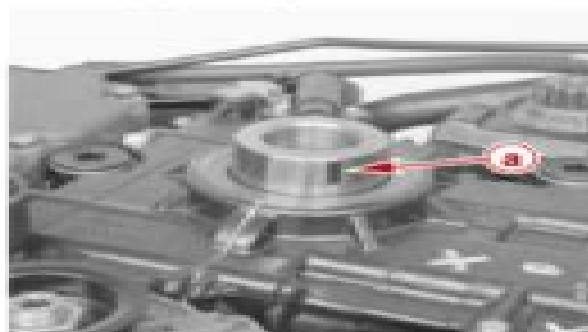


## Flywheel Installation

**IMPORTANT:** Clean the flywheel/crankshaft taper with solvent. Allow it to dry before assembly.

1. Install the flywheel key in the crankshaft.



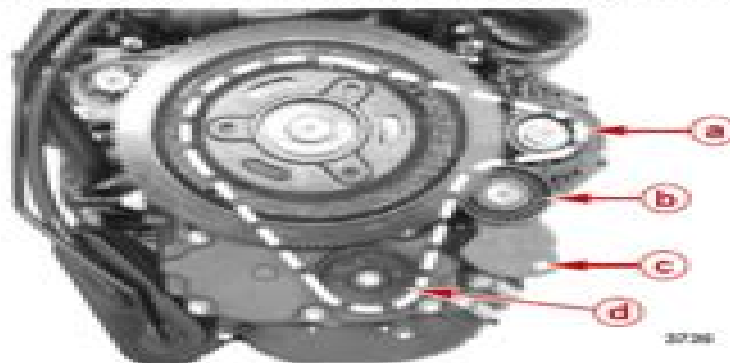
a - Flywheel key

5453

2. Align the flywheel with the key and install the flywheel onto the crankshaft.
3. Secure the flywheel with a bolt and washer. Use a flywheel holding tool to hold the flywheel. Tighten the bolt to the specified torque.

Flywheel Holding Tool		91- 52344		
Description		Nm	lb-in.	lb-ft
Flywheel bolt	First	60	—	44.3
	Final	150	—	113

4. Using a breaker bar in the tensioner release slot, install the alternator/supercharger belt.



a - Alternator  
b - Tensioner pulley  
c - Tensioner release slot  
d - Supercharger

3736

5. Install the flywheel bolt cap.
6. Install the flywheel cover.

## Propulsion Control Module (PCM)

The propulsion control module requires 8 VDC minimum to operate. If the PCM should fail, the engine will stop running. The inputs to the PCM can be monitored and tested by using the computer diagnostic system (CDS G3).

CDS G3 Diagnostic Interface Tool With Harness	8M0046124
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The PCM controls the following functions and components:

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**Ransford Tetteh**



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