Technical Service Information

HYDRAULIC PRESSURE TEST

There are pressure test ports at the accumulator, front servo and rear servo. Also governor and overdrive clutch pressure can be checked with gauges.

Line pressure is checked at the accumulator test port, but must be in the drive position, as it is rear clutch oil that is being measured. Front clutch oil (3rd&Sev) is available at the front servo pressure port. All pressure port locations are seen in Figure 5.

Use the chart in Figure 6 to determine correct oil pressures. Use a 100 PSI gauge for testing line pressure and governor pressure. A 300 PSI gauge will be required for testing reverse.

Compare results of pressure tests with the analysis chart in Figure 7.

COVERNOR PRESSURE TEST

This test checks governor operation by measuring governor oressure response to changes in vehicle speed. This test should be performed on a hoist that will allow the rear wheels to rotate freely.

- Connect 100 PSI gauge to the governor pressure port (See Figure 5).
- Start engine and place selector lever in the Brive position. At idle with the vehicle stopped, pressure should be 0 to 1-1/2 FSI maximum. If pressure does exceed this figure, a fault exists in the governor pressure control system.
- Slowly increase engine speed, observe speedometer and pressure gauge. The governor pressure should increase in porportion to vehicle speed, or approximately 1 PSI for every 1 MPH.
- Pressure should drop back to 0 to 1-1/2 PSI when wheels stop rotating.

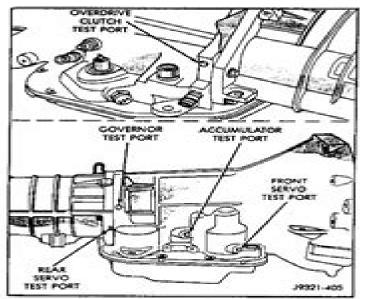


Figure 5

Compare results of pressure test with the analysis chart in Figure 7.

SHIFT LEVER POSITION	MINIMUM TV PRESSURE	MAXIMUM TV PRESSURE	TEST PORT	GAGE
DRIVE	55-65 PSI	90-96 PSI	ACCUMULATOR	100 PSI
MAN-2	55-65 PSI	90-96 PSI	ACCUMULATOR	100 PSI
MAN-1	55-65 PSI	90-96 PSI	ACCUMULATOR	100 PSI
REVERSE	145-175 PSI	230-280 PSI	REAR SERVO	300 PSI
D-4TH GEAR	68-72 PSI	90-120 PSI	CVERDRIVE	300 PSI

Figure 6.

<u>Chrysler Jeep 42re Automatic Transmission Rebuild</u> <u>Manual</u>

John Haynes

Chrysler Jeep 42re Automatic Transmission Rebuild Manual:

Chilton Chrysler Service Manual ,2004 Jeep 4x4 Performance Handbook, 3rd Edition Jim Allen, James Weber, 2021-09-14 In this fully updated third edition of Jeep 4x4 Performance Handbook Jeep experts Jim Allen and James Weber give you all the information and expertise you need to build and drive your ultimate Jeep without breaking the bank

How To Rebuild and Modify Your Manual Transmission Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission *Ieep Component Service Manual American* Motors Corporation, Jeep Corporation, 1986 **Chrysler A-833 Transmissions** Jamie Passon, 2018-05-08 The photos in this edition are black and white Rebuild and modify your Chrysler A 833 transmission with confidence using expertise from author Jamie Passon of Passon Performance Jamie uses his decades of knowledge on the A 833 to create the ultimate book on rebuilding a Chrysler 4 speed Provides an historical overview of the long tenured A 833 and jumps into dissecting your transmission to assess what could be malfunctioning. The bulk of the book concentrates on disassembling inspecting repairing and reassembling the A 833 With 400 photos the author shows exactly how to rebuild your transmission and features how to sequences that walk you through each phase Making horsepower at Chrysler in the early 1960s was nothing new for the Pentastar brand The 413 RB engine had been producing more than 350 hp since the late 1950s Joining the lineup in 1963 the 426 Wedge doubled down on the fact that Chrysler was all in on going fast The one weakness holding them back from total domination on the streets and strips was with their dated and tired manual shifter the BorgWarner T 10 transmission That all changed with the advent of its replacement the New Process A833 Whether you own a Polara Road Runner Challenger or Ram truck you need to be certain that your transmission is in top notch working condition Now is the time to eliminate that annoying grind when you put your Mopar into reverse Workshop Manual for Model 45 Automatic Transmission Chrysler United Kingdom Limited, 1973 **How to Rebuild and Modify High-Performance Manual Transmissions** Paul Cangialosi, 2010 How to Rebuild and Modify High Performance Manual Transmissions breaks down the disassembly inspection modification upgrade and rebuilding process into detailed yet easy to follow steps consistent with our other Workbench series books The latest techniques and insider tips are revealed so an enthusiast can guickly perform a tear down identify worn parts select the best components and successfully assemble a high performance transmission Transmission expert and designer Paul Cangialosi shares his proven rebuilding methods insight and 27 years of knowledge in the transmission industry. He guides you through the rebuilding process for most major high performance transmissions including BorgWarner T10 and super T10 GM Muncie Ford Toploader and Tremec T5 This new edition also contains a

complete step by step rebuild of the Chrysler A833 transmission 1989 Jeep Shop Service Manual, General Motors Automatic Transmission Overhaul John Haynes, 2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60 Dodge, Jeep 46RE, 47RE, 48RE Techtran Manual ,2011 Covers transmission assembly dis assembly diagnosis and troubleshooting Muncie 4-Speed Transmissions Paul Cangialosi, 2014-10-15 The Muncie 4 speeds M20 M21 and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular. The Muncie was the top high performance manual transmission GM offered in its muscle cars of the 60s and early 70s It was installed in the Camaro Chevelle Buick GS Pontiac GTO Olds Cutlass and many other classic cars Many owners want to retain the original transmission in their classic cars to maintain its value Transmission expert and veteran author Paul Cangialosi has created an indispensible reference to Muncie 4 speeds that guides you through each crucial stage of the rebuild process Comprehensive ID information is provided so you can positively identify the cases shafts and related parts It discusses available models parts options and gearbox cases Most important it shows how to completely disassemble the gearbox identify wear and damage select the best parts and complete the rebuild It also explains how to choose the ideal gear ratio for a particular application Various high performance and racing setups are also shown including essential modifications gun drilling the shafts cutting down the gears to remove weight and achieving race specific clearances Muncie 4 speeds need rebuilding after many miles of service and extreme use In addition when a muscle car owner builds a high performance engine that far exceeds stock horsepower a stronger high performance transmission must be built to accommodate this torque and horsepower increase No other book goes into this much detail on the identification of the Muncie 4 speed available parts selection of gear ratios and the rebuild process Jeep AX 15 Manual Transmission Service Manual supplement ,1989 **Torqueflite A-727 Transmission Handbook HP1399** Carl Munroe, 2003-08-05 This book provides step by step instructions for how to modify Chrysler's 904 Torqueflite automatic transmission for drag racing road racing and circle racing Topics include theory of operation transbrakes valve bodies adapters dissembly modifications assembly adjustments installation high horsepower application and torque converters The Haynes General Motors Automatic Transmission Overhaul Manual Eric Godfrey, John Harold Haynes, 1996 GM Automatic Transmission Overhaul Manual Haynes In depth coverage of popular GM transmissions for the serious do it yourselfer The THM 2004R 350 400 and 700R4 automatic transmissions are covered with complete overhaul photo sequences Also covered are theory of operation in vehicle repairs and performance modifications Sftbd 8 1 4x 10 3 4 approx 240 pgs 576 b w ill Ford Automatic Transmission Overhaul John Haynes, 2001-10-13 Covers rear wheel drive models C3 C4 C5 C6 and AOD and front wheel drive models ATX FLC and AXOD Included are the

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Haynes, 1998 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Chrysler TorqueFlite A-904 & A-727 Tom Hand, 2017-10-16 The A 904 and A 727 debuting in 1960 and 1962 respectively are 3 speed automatic Chrysler TorqueFlite Transmissions In Mopar circles they have become synonymous with strength durability and performance In fact 43 years after its first application A 904s were still found in the Jeep lineup TorqueFlites are known for their dependability but many have endured a tremendous amount of abuse over 50 plus years when hooked up to V 8 Mopar powerplants There is little doubt that some of these automatics could be prone to failure or at least need a thorough rebuild Tom Hand shares his decades of experience rebuilding TorqueFlite transmissions with chapters dedicated to troubleshooting disassembly and reassembly performance modifications post installation procedures and the most thorough source guide offered in print ever The author walks you through the TorqueFlite rebuild with color photos showcasing step by step procedures with highly detailed easy to follow text This book will keep money in your pocket and add experience to your r sum but more important it will help you get your Mopar back on the road p p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial Service Manual 1984 - 1988 Jeep 700 / 900 Series Transmission Component Service Manual American Motors Company, 2020-05-10 .1988 This 1984 1988 Jeep 700 900 Series Transmission Component Service Manual is a high quality licensed PRINT reproduction of the service manual authored by American Motors Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 96 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the 700 900 series transmissions Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1984 1988 American Motors Jeep models are covered Eagle Cherokee CJ7 Grand Wagoneer J10 J20 Scrambler Wagoneer Comanche Wrangler This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles

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