

# Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Seal Assembly

CRANKSHAFT END-PLAY			
NEW PART	100 TO 0.125 mm	1.000 TO .00125 in.	
WASH (MAX)	0.125 mm	0.00125 in.	
MAIN BEARING OIL CLEARANCE			
NEW PART	100 TO .125 mm	1.000 TO .00125 in.	
WASH (MAX)	.125 mm	.00125 in.	
CRANKSHAFT JOURNAL BORE			
Crankshaft main journal clearance			
ALL	Standard		
ALL	Standard		
Crankshaft connecting rod journal			
ALL	Standard		
ALL	Standard		

Fig. 4 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

**CAUTION:** Do not rotate crankshaft or the plunger will be damaged.



Fig. 4 Measure Crankshaft Journal O.D.

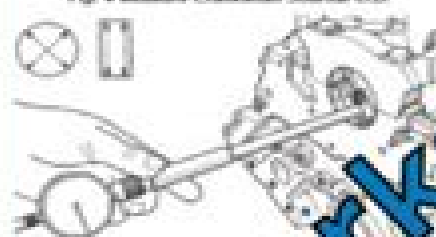


Fig. 5 Measure Crankshaft Journal I.D.

**PLASTIGAGE MEASUREMENT**

(1) Remove all oil from the bearing shell.

(2) Install crankshaft.

(3) Cut plastigage to a length no wider than the bearing and place it in parallel with the journal axis (Fig. 7).

**CRANKSHAFT BEARINGS**

(1) Remove the bearing cap and measure the O.D. clearance with Plastigage.

(2) Rotate the bearing cap and measure the I.D. clearance with Plastigage at the widest part using the rule on the plastigage package (Fig. 8). Refer to clearance (Fig. 4) for proper clearances. After an alternating Main and Connecting Rod Bearing Clearance to Standard Service Procedures.

## CRANKSHAFT BEARINGS

### INSTALLATION

(1) Install upper main bearing shells making sure all holes are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 9).

**THREAT BEARINGS.** Crankshaft thrust bearings (bearings) are installed as per Fig. 10 separately from the main bearings. Thrust bearings shown in

## CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 1 Cylinder Head/Camshaft Valves

## CYLINDER HEAD COVER

### REMOVE

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove vacuum connections.
- (4) Remove rocker cover screws and remove cover (Fig. 2).

### INSTALL

- (1) Clean cylinder head and cover mating surfaces. Install cover gasket.
- (2) Use (Fig. 2) and apply sealant such as Major Sealer/Sealant Adhesive Sealant to cover gasket.
- (3) Install cover and tighten cover bolt/washer and gasket assembly to 50 ft-lbs (68 N·m).

## AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in matched openings in the valve retaining seats of the rocker arms. Do not disassemble the auto lash adjusters.

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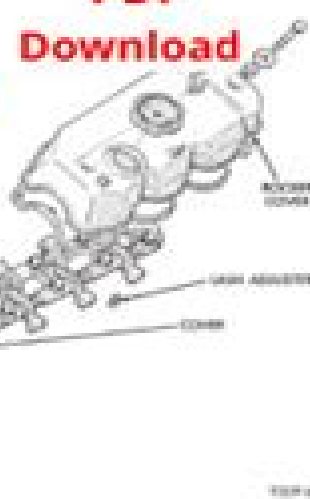


Fig. 2 Rocker Cover



## FUNCTION CHECK

Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and VERY GENTLY pushing the auto adjuster ball check down (Fig. 3). While lightly holding the check ball down, move the rocker up and down to check for free play. If there is no play replace the oil pump.

# Chrysler Lebaron Maintenance Manual

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