

# **Automatic Control of Boiler Operation using PLC and SCADA**

## **Synopsis:**

A boiler or steam generator is employed wherever a source of steam is required. A boiler incorporates a firebox or furnace in order to burn the fuel and generate heat; the heat is initially transferred to water to make steam; this produces saturated steam at ebullition temperature. Higher the furnace temperature fast the steam production. The saturated steam thus produced can then either be used immediately to produce power via a turbine and alternator, or else may be further superheated to a higher temperature; this notably reduces suspended water content making a given volume of steam produce more work.

The parameters like the temperature of the steam, the level of water, control of feed water pump, Pressure of the steam has to be measured and critically monitored for reliable and safe operation of the generation unit. This kind of operation with critical importance can be carried out efficiently and implemented employing Programmable Logic Controller (PLC).

## **Domain:**

Manufacturing and Control Systems

## **Present Method:**

In the past technology a lot of instrumentation and process control companies are used only data sheet maintenance and real time measurement for conveyer (I/P&O/P), load and speed. And to measure the boiler temperature & pressure value for manually. Manual control consists of feeding the control inputs given by the user directly to the system without the use of any automatic controller.

# Control Of Boiler Operation Using Plc Aca Aeoe Scada

**EDWARD J. DURHAN**



## **Control Of Boiler Operation Using Plc Aca Aeoe Scada:**

**Boiler Control Systems** David Lindsley,1991 Boiler Control Systems provides definitive information on the design implementation maintenance operation of large scale control systems for boilers It forms a bridge between the disciplines of the electronics engineer the plant engineer to enable each to understand the issues involved The book deals first with plant engineering issues then moves on to consider control systems themselves finally a wide range of practical considerations such as commercial aspects measurements site considerations Boiler Control Systems will be of immense use to boiler designers systems engineers in process control plant owners operators maintenance staff **Optimization of Circulating**

**Fluidized Bed Boiler Operation Through Distributed Control System Design Management** Marty Swartz,James Utt,1990 The introduction of the circulating fluidized bed CFB technology to the boiler industry has also introduced some new considerations and unique criteria for design of the plant control system The following topics concerning selection design configuration and operation of the control system for CFB applications will be discussed Choices and considerations involved in the selection process of a distributed control system DCS and its effect on digital and analog control functions display screen design and development and data collection Advantages and disadvantages of system architectures which use the DCS to perform both analog and digital functions versus using a programmable logic control PLC to perform digital functions and the DCS to perform analog control display alarming and operating interface functions guidelines for screen update times sequence of events alarming historical data collection and operator friendly interactive graphics that assure a fully functional system from conception through factory staging and ultimately contract performance testing of the boiler industry trends for insurance underwriter acceptance of boiler protection schemes e g hardwire relays versus DCS PLC configured logic and their compliances with the most recent National Fire Protection Association NFPA codes for CFB boilers flexibility of the present day systems has resulted in increased and decreased system depending on the success of the application engineering These experiences can be used to optimized control system designs in future CFB applications

**INSTALLATION AND OPERATION OF BOILER CONTROL APPARATUS** EDWARD J. DURHAN,2018

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