

Control Plan

<input type="checkbox"/> Prototype <input type="checkbox"/> Pre-launch <input checked="" type="checkbox"/> Production		Key Contact/Phone Rayben Gonzalez		Date (Orig.) 06/03/2011		Date (Rev.) 06/04/2011 (Rev. 3.0)	
Control Plan Number: 40314				Core Team Rayben Gonzalez, Timothy Swamy, Jack Talty		Customer Engineering Approval/Date (if Required)	
Part Number/Subst. Change Level 067624R 12				Supplier/Plant Approval/Date		Customer Quality Approval/Date (if Required)	
Part Name/Description Bracket Engine Mount				Other Approval/Date (if Required)		Other Approval/Date (if Required)	
Supplier/Plant (Enter your company name)		Supplier Code 89					

Part/Process Number	Process Name/Operation Description	Machine, Device, Jig, Tools for Manufacturing	Characteristic				Methods					Reaction Plan
			No.	Product	Process	SC	Prod/Process Spec/ Tolerance	Evaluation Meas. Technique	Sample Size	Sample Freq.	Control Method	
020	Setup Injection Molder	Injection Molder	2		Material Temperature	◇	350 +/- 5 degrees	Setup Instructions	100 %	Per Job Setup	1st Piece Approval	Trend up Mold wear. Shut down machine and either adjust or replace mold.
030	Inspection/1st piece approval	Injection Molder	1		Material Thickness	◡	0.28 +/-0.10 inches	Manual Gage	5 Parts	Per Mold Change	Check Sheet	
			3		Visual Inspection		Go/No Go	Manual Gage	5 Parts	Per Mold Change	Check Sheet	
040	Injection Mold/Pack injection mold process	Injection Molder	2		Material Temperature	◇	350 +/- 5 degrees	Machine Instrumentation	1 Reading	Per Hour	X & MR Chart	Out of Control Shut down machine and notify supervisor
050	Inspection	Injection Molder	1		Material Thickness	◡	0.28 +/-0.10 inches	Manual Gage	5 Parts	Per Hour	MR & R Chart	Trend up Mold wear. Shut down machine and either adjust or replace mold.
			3		Visual Inspection		Go/No Go	Visual Inspection	5 Parts	Per Hour	Check Sheet	Trend up Mold wear. Shut down machine and either adjust or replace mold.
060	Drilling	Drill Press - Manual Feed	4		Hole Diameter		Go/No Go	Fixture Gage	3 Parts	Per Job Setup	Check Sheet	Out of Control Shut down machine and notify supervisor

Approved By Charles Fuller							Date 06/04/2011
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**Bay Area Air Quality Management
District**



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Report summaries United States. Environmental Protection Agency,1983 **Report of the State Board of Control of California Covering Appropriations Recommended for State Departments and Institutions for the ... and ... Fiscal Years, with Supplemental Recommendations** California. Governor,1964 *Annual Convention Series* American Management Association,1926 **Proceedings of the Society of American Foresters ... National Convention** Society of American Foresters. Convention,1915 Proceedings of the Society of American Foresters Society of American Foresters,1915 List of members in vol 1 3 6 8 11 General Management Series American Management Association,1926 *Federal Register* ,2004-03 **Monthly Catalogue, United States Public Documents** ,1994 Monthly Catalog of United States Government Publications United States. Superintendent of Documents,1994 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **Rules and Regulations** Bay Area Air Quality Management District,1999 **Report Covering Appropriations Recommended for State Departments and Institutions** California. Governor,1962 **Indexes** United States. Environmental Protection Agency,1983 The Controller ,1958 **Catalogue of Training Materials** ,1975 Transactions - The Society of Naval Architects and Marine Engineers Society of Naval Architects and Marine Engineers (U.S.),1985 List of members in vols 1 24 38 54 57 Toxic Substances Control Sourcebook Leslie Whelchel,Howard S. Rowland,Center for Compliance Information (Aspen Systems Corporation),1978 **Airport Administration and Management** John R. Wiley,1986 This book is about the administration and management of all sizes of airports It is built on the premise that regardless of the type of ownership entity or organizational form administration and management are key to successful airport operation More specifically this book approaches airport management from the viewpoint of the chief administrator with the overall perspective needed for effective and responsible airport operation Avant propos Journal of Protective Coatings & Linings ,1994-05 Management's Handbook Leon Pratt Alford,1924 Iron Trade Review ,1928

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