

Continental Industrial Engines

MODEL	TM20		TM27	
	METRIC	ENGLISH	METRIC	ENGLISH
No. of Cylinders	3	3	4	4
Bore & Stroke	91 x 103.2	(3.58 x 4.06)	91 x 103.2	(3.58 x 4.06)
Displacement	2.0 L	(123) CID	2.68 L	(164) CID
Compression Ratio	8.2:1	8.2:1	8.2:1	8.2:1
Max. Oil pressure*	2.8 - 4.1 Bar	(40 - 60 PSI)	2.8 - 4.1 Bar	(40 - 60 PSI)
Min. Oil Pressure (Idling)	0.5 Bar	7 PSI	0.5 Bar	7 PSI
Firing Order	1-3-2	1-3-2	1-3-4-2	1-3-4-2
Main Brg. Frt.	73 x 23.8	(2.88 x .94)	73 x 23.8	(2.88 x .94)
Main Brg. Int.	73 x 23.8	(2.88 x .94)	(2) 73 x 23.8	(2.88 x .94)
Main Brg. Thrust	73 x 31.8	(2.88 x 1.25)	73 x 31.8	(2.88 x 1.25)
Main Brg. Rear	73 x 23.8	(2.88 x .94)	73 x 23.8	(2.88 x .94)
Conn. Rod Brg.	49.2 x 24.5	(1.94 x .96)	49.2 x 24.5	(1.94 x .96)
Oil Capacity				
Crankcase	4.73 L	(5 quarts)	5.7 L	(6 quarts)
Filter	.95 L	(1 quart)	.95 L	(1 quart)
Total	5.68 L	(6 quarts)	6.65 L	(7 quarts)
Valve Clearance				
Intake	.36	(.014)	.36	(.014)
Exhaust	.46	(.018)	.46	(.018)
Water Capacity				
Engine	2.64 L	(3 quarts)	3.6 L	(3.6 quarts)
Weight (approx.)				
(with accessories)	227 kg	(500 lbs.)	243 kg	(536 lbs.)
Spark Plug Gap	0.6	(.032)	0.6	(.032)

* Higher oil pressure may be experienced during cold starts.

INFORMATION FOR ORDERING PARTS

When ordering parts, refer to the engine name plate attached to side of the cylinder block, which lists the model and serial number. In most cases a speci-

cation number is listed. This data is of vital importance in obtaining the correct parts: always include this information on your parts order.



Continental Tm20 Manual

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Continental Tm20 Manual:

Technical Manual United States. War Department,1940 **Field Manuals** United States. War Department,1946
Bibliography of Scientific and Industrial Reports ,1947 *General Regulations for the Army* United States.
Department of the Army,1956 Automotive Engineering ,1992-07 **Bibliography of Scientific and Industrial**
Reports ,1947 **Energy Research Abstracts** ,1981 Semiannual with semiannual and annual indexes References to all
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Antiaircraft Journal ,1954 **Byte** ,1986 **Public Affairs Information Service Bulletin** ,1945 **PC** ,1986-11
Microcomputing ,1984 Bulletin of the Public Affairs Information Service Public Affairs Information Service,1945
PC Magazine ,1986 **Energy Research Abstracts** ,1979 Includes all works deriving from DOE other related
government sponsored information and foreign nonnuclear information Aerospace Medicine and Biology ,1971 A
selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific
and technical information system and announced in Scientific and technical aerospace reports STAR and International
aerospace abstracts IAA **Sweet's General Building & Renovation** ,1999 *Government Reports Annual Index* ,1981

Unveiling the Magic of Words: A Review of "**Continental Tm20 Manual**"

In some sort of defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their ability to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Continental Tm20 Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound impact on the souls of its readers.

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Continental Tm20 Manual Introduction

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