

# CONTROL VALVE – SELECTION

## Control Valve – Selection Guidelines

Features & Applications	Ball: Conventional	Ball: Characterised	Butterfly: Conventional	Butterfly: High Performance	Globe	Globe: Angle	Plug: Conventional
Characteristics	F	G	P	FG	E	E	Plug: Conventional
Corrosive Service	E	E	G	G	GE	GE	GE
High Pressure Drop (Over 200 psi)	A	A	NA	A	G	E	A
High Temperature (Over 500 F)	Y	S	E	G	Y	Y	S
Leakage (ANSI Class)	V	IV	I	IV	IV	IV	IV
Liquids							
Abrasive Service	C	C	NA	NA	G	E	FG
Cavitation Resistance	L	L	L	L	H	H	L
Dirty Service	G	G	G	G	FG	G	GE
Flashing Applications	P	P	F	F	G	E	P
Slurry including Fibrous Service	G	G	F	F	FG	GE	G
Viscose Service	G	G	G	G	G	GE	G
Abrasive, Erosive, Gas / Vapour	C	C	F	F	G	E	FG

# Control Valve Selection Guide

**R. W. Zappe**



## **Control Valve Selection Guide:**

Valve Selection and Specification Guide Ronald C. Merrick, 1991-01-10 Today people who specify or select valves spend over two thirds of their time researching literature for information on valve sizing availability materials and standards This is nonproductive time Unfortunately most companies do not have the luxury of a team of experts with the necessary experience and education in all of the different fields that apply to valves The next best alternative is to understand what valves are and all the things they can do By definition valves are devices that stop start mix or change the direction and or magnitude of the fluid flow pressure or its tempera ture As a specifier or selector you will have to determine whether the valve is going to be used for flow control throttling or for on off service Then you will have to determine the cycle life or frequency of their operation You will discover that valves are classified into three categories on off valves control or regulator valves and fixed valves such as orifice plate nozzle duckbill rupture disk blind valve etc These valves represent approximately thirty different design configurations It has been said that if cost and delivery were no problem anyone of the seven basic valve styles could do the job of any other one But cost and delivery are very important factors in the real world So you have to be able to distinguish among these seven styles ball butterfly gate globe pinch diaphragm plug and poppet valves Instrument Engineers' Handbook, Volume Two Bela G. Liptak, 2018-10-08 The latest update to Bela Liptak s acclaimed bible of instrument engineering is now available Retaining the format that made the previous editions bestsellers in their own right the fourth edition of Process Control and Optimization continues the tradition of providing quick and easy access to highly practical information The authors are practicing engineers not theoretical people from academia and their from the trenches advice has been repeatedly tested in real life applications Expanded coverage includes descriptions of overseas manufacturer s products and concepts model based optimization in control theory new major inventions and innovations in control valves and a full chapter devoted to safety With more than 2000 graphs figures and tables this all inclusive encyclopedic volume replaces an entire library with one authoritative reference The fourth edition brings the content of the previous editions completely up to date incorporates the developments of the last decade and broadens the horizons of the work from an American to a global perspective B la G Lipt k speaks on Post Oil Energy Technology on the AT T Tech Channel Valve Selection Handbook R. W. Zappe, 1991 A practical guide to valve selection covering the fundamentals of valve construction and application and analyzing the different hazards and requirements of various industrial fluid flow situations **The Concise Valve Handbook, Volume I** Michael A. Crabtree, 2018-09-26 This two volume book comprises a comprehensive up to date body of knowledge that provides a total in depth insight into valve and actuator technology looking not just at control valves but a whole host of other types including check valves shut off valves solenoid valves and pressure relief valves Research studies within the process industry routinely indicate that the fluid control valve is responsible for 60 to 70% of poor functioning control systems Furthermore valves in general are consistently wrongly selected regularly misapplied and

often incorrectly installed A methodology is presented to ensure the optimum selection of size choice of body and trim materials components and ancillaries Whilst studying the correct procedures for sizing readers will also learn the correct procedures for calculating the spring wind up or bench set Maintenance issues also include testing for deadband hysteresis stick slip and non linearity on line diagnostics and signature analysis Written in a detailed but understandable language the two volumes are presented in a form suitable for both the beginner with no prior knowledge of the subject and the more advanced specialist

**Valve Handbook** Philip Skousen,2004-06-22 The valve industry has become increasingly digitized over the past five years This revised second edition reflects those developments by focusing on the latest processing plant applications for smart valve technology Updated information on testing agencies and the latest code changes Contents Introduction to Valves Valve Selection Criteria Manual Valves Control Valves Manual Operators and Actuators New Smart Valve Technology Smart Valve and Positioners Valve Sizing Actuator Sizing Common Valve Problems Abbreviations of Related Organizations and Standards

**Power Plant Instrumentation and Control Handbook** Swapan Basu,Ajay Kumar Debnath,2014-11-04 The book discusses instrumentation and control in modern fossil fuel power plants with an emphasis on selecting the most appropriate systems subject to constraints engineers have for their projects It provides all the plant process and design details including specification sheets and standards currently followed in the plant Among the unique features of the book are the inclusion of control loop strategies and BMS FSSS step by step logic coverage of analytical instruments and technologies for pollution and energy savings and coverage of the trends toward field bus systems and integration of subsystems into one network with the help of embedded controllers and OPC interfaces The book includes comprehensive listings of operating values and ranges of parameters for temperature pressure flow level etc of a typical 250 500 MW thermal power plant Appropriate for project engineers as well as instrumentation control engineers the book also includes tables charts and figures from real life projects around the world Covers systems in use in a wide range of power plants conventional thermal power plants combined cogen plants supercritical plants and once through boilers Presents practical design aspects and current trends in instrumentation Discusses why and how to change control strategies when systems are updated changed Provides instrumentation selection techniques based on operating parameters Spec sheets are included for each type of instrument Consistent with current professional practice in North America Europe and India

**A Practical Guide to Piping and Valves for the Oil and Gas Industry** Karan Sotoodeh,2021-01-12 A Practical Guide to Piping and Valves for the Oil and Gas Industry covers how to select test and maintain the right oil and gas valve Each chapter focuses on a specific type of valve with a built in structured table on valve selection Covering both onshore and offshore projects the book also gives an introduction to the most common types of corrosion in the oil and gas industry including CO<sub>2</sub> H<sub>2</sub>S pitting crevice and more A model to evaluate CO<sub>2</sub> corrosion rate on carbon steel piping is introduced along with discussions on bulk piping components including fittings gaskets piping and flanges Rounding out with chapters devoted to

valve preservation to protect against harmful environments and factory acceptance testing this book gives engineers and managers a much needed tool to better understand today's valve technology Presents oil and gas examples and challenges relating to valves including many illustrations from valves in different stages of projects Helps readers understand valve materials testing actuation packing and preservation also including a new model to evaluate CO2 corrosion rates on carbon steel piping Presents structured valve selection tables in each chapter to help readers pick the right valve for the right project

*Valve Selection Handbook* R. W. Zappe, 1999 This definitive guide to valve selection is the result of the author's lifelong study of the design and application of valves It covers the fundamentals of sealing mechanisms as well as the sealability of fluids and flow through valves You will find a complete analysis of valve designs for various industrial flow applications This fourth edition is thoroughly updated with revised and expanded chapters on pressure relief valves and rupture discs This book takes into account U S practices and codes as well as emerging European standards The book is an excellent reference text for practicing engineers and students It is also of interest to valve manufacturers and authorities who evaluate and establish standards

**Control Valve Primer** Hans D. Baumann, 1998 This new edition of the ISA best seller contains new material on valve sizing smart digital valve positioners field based architecture network system technology and control loop performance evaluation The author a holder of 118 patents in control valve technology shares his expertise with engineers faced with designing control loops and selecting final control elements Written with the user in mind the text avoids scientific wording and gives shortcuts through complex sizing and noise calculation formulas It gives practical advice on how to apply control valves for safety reduced energy costs and easy maintenance Contents What is a Control Valve and How Does it Affect My Control Loop Why Not Use a Speed Controlled Pump What Valve Type Shall I Choose Valve Sizing Made Easy Sizing and Selection Let the Computer Do it All Why Most People Choose Equal Percentage As a Flow Characteristic Valve Positioners The Mystery of Line Pressure Produced Valve Stem Forces or Selecting the Correct Actuator Size How to Install a Control Valve When Do I Need to Hard Face the Valve Trim and Other Questions Concerning Valve Materials Concern for the Environment Valves for Sanitary or Aseptic Service Twelve Commandments What You Shall Not Do Electric Versus Pneumatic Actuators Saving Energy The Bus System to the Rescue or What the Future May Bring

*Control-valve Selection and Sizing* Les Driskell, 1983

*Control Valve Sizing* Les Driskell, *An Introductory Guide to Valve Selection* E. Smith, B. E. Vivian, 1995-02-23 A guide to the choice of common types of isolating block check and diverter valves for the energy process oil and gas industries The book is applicable to both onshore and offshore locations including subsea applications

*Valve Selection and Specification Guide* R. Merrick, 2013-05-14 Today people who specify or select valves spend over two thirds of their time researching literature for information on valve sizing availability materials and standards This is nonproductive time Unfortunately most companies do not have the luxury of a team of experts with the necessary experience and education in all of the different fields that apply to valves The next best

alternative is to understand what valves are and all the things they can do By definition valves are devices that stop start mix or change the direction and or magnitude of the fluid flow pressure or its temperature As a specifier or selector you will have to determine whether the valve is going to be used for flow control throttling or for on off service Then you will have to determine the cycle life or frequency of their operation You will discover that valves are classified into three categories on off valves control or regulator valves and fixed valves such as orifice plate nozzle duckbill rupture disk blind valve etc These valves represent approximately thirty different design configurations It has been said that if cost and delivery were no problem anyone of the seven basic valve styles could do the job of any other one But cost and delivery are very important factors in the real world So you have to be able to distinguish among these seven styles ball butterfly gate globe pinch diaphragm plug and poppet valves

Valve Handbook 3rd Edition Philip Skousen, 2011-05-05 Comprehensive up to date coverage of valves for the process industry Revised to include details on the latest technologies Valve Handbook Third Edition discusses design performance selection operation and application This updated resource features a new chapter on the green technology currently employed by the valve industry as well as an overview of the major environmental global standards that process plants are expected to meet The book also contains new information on Valves used in the wastewater industry Applying emergency shutdown ESO valves Recent changes to shutoff classifications Valves specified for the nuclear industry The procurement process for the Nuclear Stamp N Stamp The emergence of wireless technology and its application to current smart technology Characteristics of high performance hydraulic fluid Valve Handbook Third Edition covers Valve selection criteria Manual valves Check valves Pressure relief valves Control valves Manual operators and actuators Smart valves and positioners Valve and actuator sizing Green valve technology and application Common valve problems Valve purchasing issues

*Control Valves for the Chemical Process Industries* Bill Fitzgerald, William Vincent Fitzgerald, 1995 This text reviews the types design and usage of control valves in the process industries It also discusses factors such as sizing materials construction the type of chemical flowing through the valve and maintenance Technologies that affect the usage of valves are also considered

**Control Valve Basics - Sizing & Selection** A. Bhatia, 2014-10-16 Control valves are imperative elements in any system where fluid flow must be monitored and manipulated A complete control valve is made of the valve itself an actuator and if necessary a valve control device The actuator is what provides the required force to cause the closing part of the valve to move and the valve control devices keep the valves in the proper operating conditions they can ensure appropriate position interpret signals and manipulate responses Selection of the proper valve involves a thorough knowledge of the process for which it will be used When implementing a control valve into a process one must consider not only the appropriate type of valve and its material of construction but also the correct sizing to ensure it performs its designated task without any adverse occurrences in the system This 4 hour quick book provides an overview of control valve with emphasis on the sizing and selection This course is for mechanical instrumentation and process engineers involved in

sizing selecting and applying process control valves No specific prerequisite training or experience is required Learning Objective At the conclusion of this course the reader will Differentiate between various types of valves and the benefits of each Understand the operation of control valve in a control loop Understand how to evaluate and apply actuators and positioners for specific applications Understand the basic hydraulics and the relationship between the Cv flow rate and pressure drop Understand how to size valves for any flow condition likely to be found in a process plant Understand how to select the proper valve characteristic for a given process Understand how the installed characteristics can match closely to the inherent characteristics Understand the methods to address system performance issues such as cavitation flashing and choked conditions Understand the factors influencing the selection of control valves Oil & Gas Journal ,1926 Air Conditioning, Heating and Ventilating ,1959 ASHRAE Handbook ,1996 Encyclopedia of Instrumentation for Industrial Hygiene University of Michigan. Institute of Industrial Health,1956

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