

INCH/METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE
1/64	.0156		10	.1935		59	.9219	1 - 12
1/32	.0312		11	.1960		64	.9375	1 - 14
3/64	.0469		12	.1990		63	.9531	
1/16	.0625		13	.2010	1/4 - 20	64	.9688	
5/64	.0781		14	.2031		63	.9844	1 1/8 - 7
3/32	.0938		15	.2040		64	1.0000	
7/64	.1094		16	.2055	1/4 - 28	1 1/64	1.0469	1 1/8 - 12
1/8	.1250		17	.2090		1 7/64	1.1094	1 1/4 - 7
9/64	.1406		18	.2130		1 11/64	1.1250	1 1/4 - 12
5/32	.1562		19	.2188		1 1/32	1.1719	1 3/8 - 6
11/64	.1719		20	.2210		1 1/16	1.2188	
3/16	.1875		21	.2280		1 1/8	1.2500	1 3/8 - 12
7/32	.2188		22	.2340		1 1/4	1.2969	1 1/2 - 6
1/4	.2500		23	.2344		1 1/2	1.3438	
5/16	.3125		24	.2380	5/16 - 18	1 3/4	1.3750	1 1/2 - 12
3/8	.3750		25	.2420			1.4219	
7/8	.8750		26	.2460			1.5000	
1	1.0000		27	.2570				
			28	.2610				
			29	.2656				
			30	.2660				
			31	.2720				
			32	.2770				
			33	.2810				
			34	.2812				
			35	.2900				
			36	.2950				
			37	.2969				
			38	.3020				
			39	.3125				
			40	.3160				
			41	.3230				
			42	.3281				
			43	.3320				
			44	.3390				
			45	.3438				
			46	.3480				
			47	.3580				
			48	.3594				
			49	.3680				
			50	.3750				
			51	.3770				
			52	.3860				
			53	.3906				
			54	.3970				
			55	.4040				
			56	.4062				
			57	.4130				
			58	.4219				
			59	.4375				
			60	.4531				
			61	.4688				
			62	.4844				
			63	.5000				
			64	.5156				
			65	.5312				
			66	.5469				
			67	.5625				
			68	.5781				
			69	.5938				
			70	.6094				
			71	.6250				
			72	.6406				
			73	.6562				
			74	.6719				
			75	.6875				
			76	.7031				
			77	.7188				
			78	.7344				
			79	.7500				
			80	.7656				
			81	.7812				
			82	.7969				
			83	.8125				
			84	.8281				
			85	.8438				
			86	.8594				
			87	.8750				
			88	.8906				
			89	.9062				
			90					

METRIC TAP DRILL SIZES		
METRIC TAP	TAP DRILL (mm)	DECIMAL (inch)
M1.6 x 0.35	1.25	.0492
M1.8 x 0.35	1.45	.0571
M2 x 0.4	1.60	.0630
M2.2 x 0.45	1.75	.0689
M2.5 x 0.45	2.05	.0807
M3 x 0.5	2.50	.0984
M3.5 x 0.6	2.90	.1142
M4 x 0.7	3.30	.1299
M4.5 x 0.75	3.70	.1457
M5 x 0.8	4.20	.1654
M6 x 1	5.00	.1968
M7 x 1	6.00	.2362
M8 x 1.25	6.70	.2638
M8 x 1	7.00	.2756
M10 x 1.5	8.50	.3346
M10 x 1.25	8.70	.3425
M12 x 1.75	10.20	.4016
M12 x 1.25	10.80	.4252
M14 x 2	12.00	.4724
M14 x 1.5	12.50	.4921
M16 x 2	14.00	.5512
M16 x 1.5	14.50	.5709
M18 x 2.5	15.50	.6102
M18 x 1.5	16.50	.6496
M20 x 2.5	17.50	.6890
M20 x 1.5	18.50	.7283
M22 x 2.5	19.50	.7677
M22 x 1.5	20.50	.8071
M24 x 3	21.00	.8268
M24 x 2	22.00	.8661
M27 x 3	24.00	.9449
M27 x 2	25.00	.9843
M30 x 3.5	26.50	1.0433
M30 x 2	28.00	1.1024
M33 x 3.5	29.50	1.1614
M33 x 2	31.00	1.2205
M36 x 4	32.00	1.2598
M36 x 3	33.00	1.2992
M39 x 4	35.00	1.3780
M39 x 3	36.00	1.4173

PIPE THREAD SIZES (NPT)			
THREAD	DRILL	THREAD	DRILL
1/8 - 27	11/32	1 1/2 - 11 1/2	1 3/4
1/4 - 18	7/16	2 - 11 1/2	2 1/2
3/8 - 18	37/64	2 1/2 - 8	2 1/2
1/2 - 14	23/32	3 - 8	3 1/4
3/4 - 14	59/64	3 1/2 - 8	3 3/4
1 - 11 1/2	1 1/2	4 - 8	4 1/4
1 1/4 - 11 1/2	1 1/2		

Drill Bit Size Guide For Tapping

**Ann L. Johnson, John EF Houlton, Rico
Vannini**



Drill Bit Size Guide For Tapping:

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Patient Care for Veterinary Technicians and Nurses Gerianne Holzman, Teri Raffel, 2015-06-11 Surgical Patient Care for Veterinary Technicians and Nurses is a highly practical reference covering all aspects of caring for canine and feline surgical patients Covers all tasks associated with small animal surgical patient care from the initial exam and beyond discharge Offers clear descriptions of common surgical assisting procedures and their etiology Presents 285 full color clinical photographs to demonstrate common surgical instruments and assisting procedures and patient care Includes chapters on the history and physical examination pre operative planning asepsis surgical assisting procedures wound management postoperative care and aftercare Includes access to a companion website with review questions and answers and the figures from the book in PowerPoint **Skeletal Trauma E-Book** Bruce D. Browner, Jesse Jupiter, Christian Krettek, Paul A Anderson, 2014-12-01

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for treating fractures in the mandible maxilla spine scapula pelvis humerus radius ulna femur patella tibia and fibula carpus tarsus metacarpal and metatarsal bones and digits Engaging current concepts of AO teaching with a particular focus on the biology of fracture healing this book is designed to guide the surgeon through all the stages of fracture management from preoperative evaluation and fracture planning to anesthesia and pain management protocols to fraction reduction techniques and surgical procedures The authors also discuss considerations for rehabilitation This authoritative resource comes with a DVD ROM containing the entire book in digital form for easy search and convenient text to video launch of 64 AO teaching videos and 12 animations that demonstrate key surgical techniques This text is a must for all practicing veterinary orthopedic surgeons

The Tool Engineer ,1941 *Railroad Gazette* ,1905 **The Model Engineer and Practical Electrician** ,1902 *The Model Engineer and Amateur Electrician* ,1902 *Associated Automotive Journal and Garage Dealer* ,1911
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



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