

SUZUKI DT3.5

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	3.5/4800-5200
Bore	46 mm (1.81 in.)
Stroke	42 mm (1.65 in.)
Displacement	69.8 cc (4.3 cu. in.)
Spark Plug:	
NGK	BP6HS
Electrode Gap	0.6-0.7 mm (0.024-0.028 in.)
Ignition Type	Breaker Point
Breaker Point Gap	0.3-0.4 mm (0.012-0.016 in.)
Ignition Timing @ 5000 rpm	23.5° BTDC
Carburetor:	
Make	Mikuni
Model	BV-18-15
Idle Speed (in gear)	900-1000 rpm
Fuel/Oil Ratio	50:1

SIZES—CLEARANCES

Piston Ring End Gap	0.15-0.35 mm (0.006-0.014 in.)
Piston to Cylinder Clearance	0.052-0.067 mm (0.0020-0.0026 in.)

SIZES—CLEARANCES CONT.

Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.03 mm (0.0012 in.)
Max. Connecting Rod Small End Side Shake	3.0 mm (0.12 in.)

TIGHTENING TORQUES

Power Head Mounting Screws and Nuts	15-20 N·m (11-14 ft.-lbs.)
Crankcase	8-12 N·m (6-8 ft.-lbs.)
Flywheel Nut	40-50 N·m (29-36 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N·m (1-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-11 ft.-lbs.)
10 mm	22-35 N·m (16-25 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a BIA certified TC-W engine oil or Suzuki "CCI" oil. When using any other type of two-stroke engine oil, fuel/oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-85 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 85 mL (2.9 ozs.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used. Refer to Fig. S22-1 for exploded view. Initial setting of pilot air screw (15) from a lightly seated position should be $\frac{1}{4}$ -1 $\frac{1}{4}$ turns. Final carburetor adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop screw (12) so engine idles at approximately 900-1000 rpm. Adjust pilot air screw so engine idles smooth and will accelerate cleanly without hesitation. If necessary, readjust throttle stop screw to obtain 900-1000 rpm idle speed.

Main fuel metering is controlled by main jet (2). Standard main jet size for normal operation is #90. Standard pilot jet (14) size is #15.

To check float level, remove float bowl (7) and invert carburetor body (1). Base of float (6) should be 12-14 mm (0.47-0.55 in.) away from sealing ring surface of carburetor body with sealing ring (8) removed. Adjust float level by bending float tang.

FUEL PUMP. A diaphragm fuel pump (Fig. S22-2) is mounted on the side of power head cylinder block and is actuated by pressure and vacuum pulsations from the engine crankcase.

When servicing pump, defective or questionable parts should be renewed. Diaphragm should be renewed if air leaks or cracks are found, or if deterioration is evident.

REED VALVE. The reed valve is located in a reed plate that is located

Dt2 Suzuki Manual

Jeremy Churchill



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Suzuki Outboard Motor, DT2 ,1976* WALNECK'S CLASSIC CYCLE TRADER, MARCH 1995 Causey Enterprises, LLC, *Official Gazette of the United States Patent and Trademark Office* ,1994 *Boating* ,1978-07 **Cycle World Magazine** ,1975-01 **Bookseller and the Stationery Trades' Journal** ,1976 *Suzuki 2-Stroke OB 2-65 hp 92-99* Penton Staff,2000-05-24 DT2 DT2 2 DT4 DT5 DT6 DT8 DT9 9 DT15 DT25 DT30 DT40 DT55 DT65 PU40 PU55 **The Autocar** ,1987 *Cycle World* ,1975 **Suzuki** Suzuki, Motor Co. Ltd,1977 Suzuki 2-140 HP OB 77-1984 Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 **Suzuki Outboard Motor** ,1987 Suzuki DT 3.5 Service Manual ,1979 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki 2-225 HP OB & Jt D85-91** Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 *Suzuki Ts 50x Owner S Workshop Manual* Richard Stone,Stone Richard Staff,1994-12-01 Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Suzuki Gs500 Twin Matthew Coombs,Phil Mather,2007-06 **Suzuki TS50 X Owners Workshop Manual** Richard Stone,1993 **Suzuki GT, ZR & TS50** Jeremy Churchill,1984

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