Apply a small quantity of THREAD LOCK SUPER "1303" to the threaded part of rotor nut and tighten it to the specified torque by using the special tool and torque wrench.

99000-32030: THREAD LOCK SUPER "1303"

- 09930-44511: Rotor holder
- Generator rotor nut: 55 N-m (5.5 kg-m, 40.0 lb-ft)
- Install the dowel pin, a new gasket and generator cover.
- Tighten the generator cover bolts to the specified torque.
- Generator cover bolt: 10 N-m (1.0 kg-m, 7.0 lb-ft)

A CAUTION

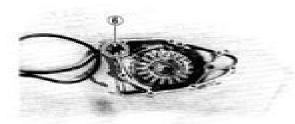
Use a new gasket to prevent oil leakage.

NOTE:

BOND No. 1207B should be applied to the groove of generator lead wire grommet ® .





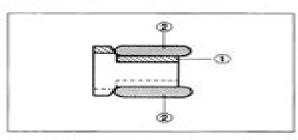


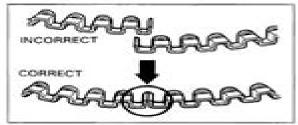
OIL RING

Install the spacer ① into the oil ring groove first.
 Then, install both side rails ② , one on each side of the spacer. The spacer and side rails do not have a specific top or bottom when they are new. When reassembling used parts, install them in their original place and direction.

A CAUTION

When installing the spacer, be careful not to allow its two ends to overlap in the groove.





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Tao Wei

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Mechanix Illustrated ,1984

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