

INSTRUCTION SHEET

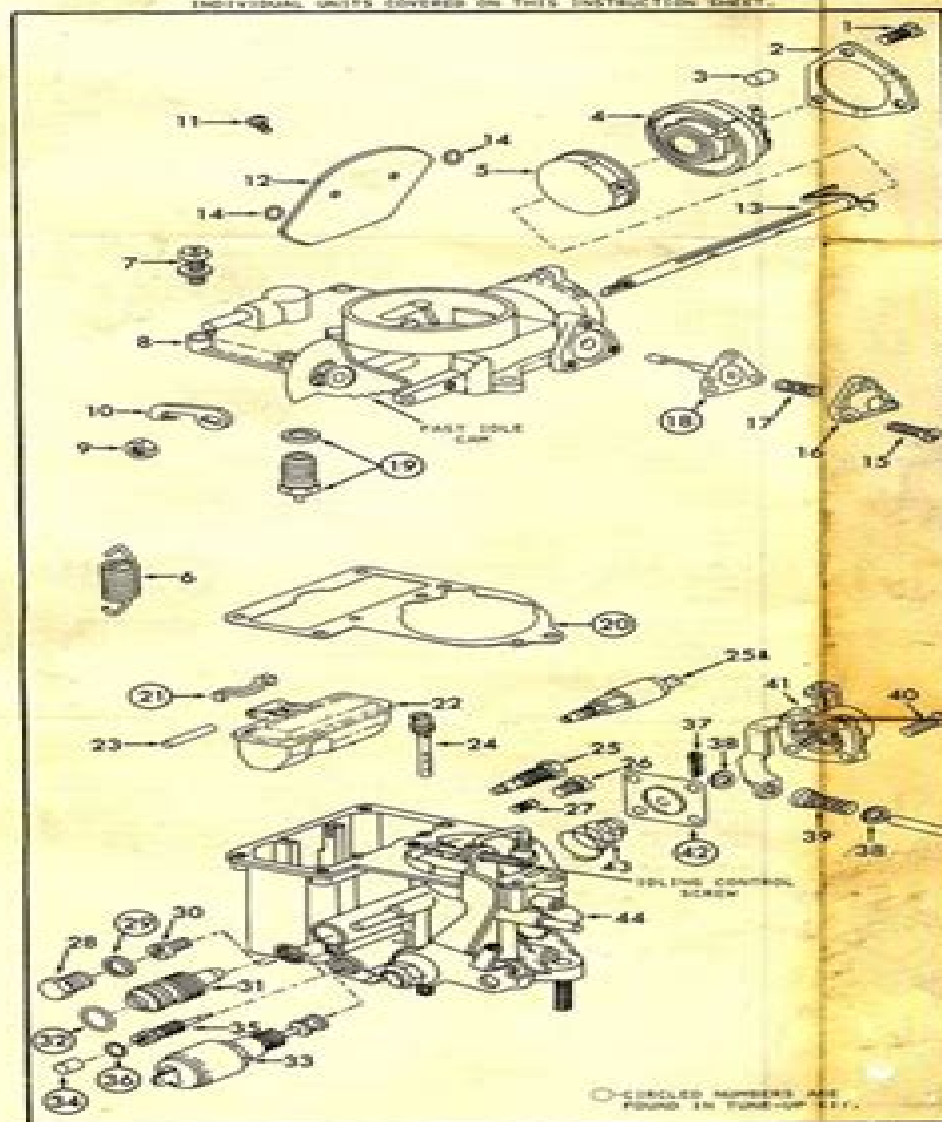
SOLEX CARBURETOR — MODELS 30 PICT-2, -3, 34 PICT-3

1968 TO 1974 TYPE 1, 1968 TO 1971 TYPE 2

50-504

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO
INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



REMOVING

REMOVE OIL BATH AIR CLEANER, BREATHER FUEL HOSE, VACUUM HOSE OF
BANDPOT CHAMBER APPLICABLE, AND VACUUM HOSE. DISCONNECT AUTO-
MATIC CHOKE CABLE, SPRING AIR CUT-OFF VALVE CABLE WHERE
APPLICABLE, AND ELECTRO-MAGNETIC PILOT JET CABLE. DETACH
CHOKE CABLE AND THROTTLE VALVE LEVER. REMOVE TWO NUTS ON
INTAKE MANIFOLD AND TAKE OFF CARBURETOR.

DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY
GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT
CLEANING AND INSPECTION. CAUTION: BRASS TUBE TYPE JETS ARE NOT
REMOVABLE. BEFORE REMOVING CHOKE VALVE SCREWS (133) FILE OFF
PERIOD END FOR EASY REMOVAL. MARK LINES HOSE AND LEVERS SO
THEY CAN BE RETURNED TO THE SAME POSITIONS.

NOMENCLATURE

REF.	DESCRIPTION	REF.	DESCRIPTION
1	SCREWED-BREATHER RING	25	PIN-FLOAT LEVER
2	RETAINING RING-COVER	26	JET-AIR CORRECTION
3	SPACER BUSH-RETAINING RING	27	WITH-BUSH, IDLE SPEED FUEL
4	COVER-WITH SPRING AND RETURN	28	VALVE-SOLE CUT OFF
5	PLASTIC CAP	29	CHOKE PICT-2, -33
6	SPRING-THROTTLE RETURN	30	PLUG-AIR, FUEL JET
7	UPPER BODY ASSY.	31	JET-AIR CORRECTION FUEL
8	NOZZLE-CHOKE	32	VALVE-AIR CORRECTION
9	OPERATING LEVER-FAST IDLE CAP	33	SCREW-VOLUME CONTROL
10	SCREWED-CHOKE VALVE	34	VALVE-SPRING AIR CUT-OFF
11	COVER-HOUSING DISAPHRAGM	35	PLUG-VOLUME CONTROL SCREW
12	SHAFT-CHOKE	36	SCREW-VOLUME CONTROL
13	SPACER-ADAPTED-CHOKE VALVE	37	O-RING-VOLUME CONTROL SCREW
14	SCREWED-CHOKE	38	SCREW-VOLUME CONTROL
15	COVER-HOUSING DISAPHRAGM	39	O-RING-VOLUME CONTROL SCREW
16	SPRING-VACUUM DISAPHRAGM	40	SCREW-VOLUME CONTROL
17	VACUUM DISAPHRAGM-CHOKE	41	SCREW-VOLUME CONTROL
18	NOZZLE SEAT & GASKET ASSY.	42	SCREW-VOLUME CONTROL
19	SCREW-CARBURETOR BODY	43	SCREW-VOLUME CONTROL
20	SOLE-PILOT PIN	44	SCREW-VOLUME CONTROL
21	PLUG		

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS
LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A
CARBURETOR CLEANING SOLVENT. WASH EACH PART IN CLEANING SOLVENT.
WASH OFF ALL RESIDUE. WASH OFF IN CLEANING SOLVENT.
BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK
CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. CAUTION:
DO NOT SOAK SOLIDERS, SWITCHES, OR RUBBER PARTS IN
SOLVENTS.

REASSEMBLY

USING ESSENTIALLY THE REVERSE ORDER OF DISASSEMBLY GIVEN
SPECIAL ATTENTION TO THE FOLLOWING SPECIAL INSTRUCTIONS.

SPECIAL INSTRUCTIONS

MAKE SURE ALL JET ORIFICES ARE CLEAN AND OPEN. CLEAN WITH
COMPRESSED AIR. DO NOT USE WIRE FOR CLOGGED ORIFICES.
WHEN INSTALLING THE PUMP DISAPHRAGM AND SPRING (45) MAKE SURE
THE LARGER END OF SPRING IS PROPERLY SEATED IN THE CARBURETOR
BODY. CARETAKERS BE SURE TO INSTALL THE DISAPHRAGM (45) WITH PLUNGER
P/N 100-100-100.

CHECK FOR A WORK SPOT COMPRESSIONS ON THE PLUG LEVER WHERE
IT MAKES CONTACT WITH THE PUMP INLET NEEDLE VALVE. REPLACE PLUG
RESEMBLY IF NECESSARY. PLUG ASSEMBLY MAY BE PURCHASED AT LOCAL
VIA DEALER. P/N 100-100-100 RECTANGULAR SHAPED PLUG (100).

PROPER NEEDLE SEAT GASKET MUST BE USED FOR SPECIFIC CARBURETOR
BODY. GASKET IS AVAILABLE TO EXTEND THE CORRECT GASKET.

CARBURETOR 30 PICT-2 USE
34 PICT-3 3.5 MM. CORRECTION 1.5 AND 2.5 MM GASKETS
34 PICT-3 3.5 MM. CORRECTION 1.5 AND 2.5 MM GASKETS

CHECK THE THERMOSTATIC SPRING IN HOUSING (143) FOR
DAMAGE. IF IT IS DAMAGED, REPLACE THE SPRING.

ALSO, MAKE SURE THE ELECTRICAL HEATING ELEMENT IS NOT BROKEN.
THIS CAN BE CHECKED WITH AN OHMMETER OR CONNECTED TO A CIRCUIT
WITH A 100 WATT BULB. IF THE BULB DOES NOT GLOW UP, THE
HEATING ELEMENT IS BROKEN.

BEFORE INSTALLING THE SPRING (45) MAKE SURE TO GROUND THE INSIDE METAL PART OF THE HOUSING IN ORDER
TO COMPLETE THE CIRCUIT. WHEN INSTALLING ASSEMBLY WITH SPRING
(45) MAKE SURE THE SPRING IS PROPERLY SEATED IN THE HOUSING.

BEFORE INSTALLING THE SPRING (45) MAKE SURE TO GROUND THE INSIDE METAL PART OF THE HOUSING IN ORDER
TO COMPLETE THE CIRCUIT. WHEN INSTALLING ASSEMBLY WITH SPRING
(45) MAKE SURE THE SPRING IS PROPERLY SEATED IN THE HOUSING.

INSTALLING

INSTALL ON REVERSE ORDER OF REMOVING.
TIGHTEN RETAINING NUTS TO 3.5 MM. (IN FT LB.)

IDLE ADJUSTMENT

- CHECK IF THE AUTOMATIC CHOKE IS FULLY OPEN.
- TURN IDLE CONTROL SCREW (SEE EXPLODED VIEW) OUT UNTIL
THERE IS CLEARANCE BETWEEN SCREW AND FAST IDLE CAP.
- TURN IDLE CONTROL SCREW IN UNTIL IT JUST TOUCHES THE
FAST IDLE CAP.
- FROM THIRD POSITION, TURN SCREW IN FURTHER 1/4 OF A TURN.
- TURN VOLUME CONTROL SCREW (133) IN UNTIL THE ENGINE SPEED
COMES TO A STOP, AND THEN TURN IT BACK 2.5 TO 3 COMPLETE
TURNS.
- START ENGINE AND SET IDLE SPEED (SEE P/N) BY TURNING THE
SPRING SCREW (133).
- BY TURNING VOLUME CONTROL SCREW (133), ADJUST TO THE
WIDEST IDLE SPEED. THEN TURN IN UNTIL THE ENGINE SPEED
REACHES 1100 RPM.
- RESET THE CORRECT IDLE SPEED BY TURNING THE SPRING SCREW
(133).

NOTE: 34 PICT-2 USE PROCEDURE ON PAGE 2-3

Carburator Solex 34 34 Z1 Repair Manual

Jianjun Gao

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

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Peers, A. K. Legg, 1989 **Small Gasoline Engines Float-type Carburetor Repair** South Carolina. State Department of
Education. Office of Vocational Education, Clemson University. Vocational Education Media Center, 1973 *Bendix*
Stromberg Carburetor Bendix Corporation. Bendix Automotive Service Division, 1955 *Weber DCOE Carburetor* ,197?
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