

BLODGETT

STEAM BOILER SIZING GUIDE

Use this guide when calculating the correct size boiler you will need to power direct steam equipment.

- 1 Boiler Horsepower (BHP) = Approximately 33, 475 BTU
- 1 Boiler Horsepower (BHP) = Approximately 10 kW
- 1 Boiler Horsepower (BHP) = Approximately 34.5 LBS./Hour of steam

Actual steam output depends upon boiler efficiency.

As a general rule:

- Blodgett Convection Steamers - require 34.5 LBS./hour of steam at start-up & operation or each steamer requires approximately 3/4 BHP per compartment
- Blodgett Steam Kettles - require approximately 1 BHP per 20 gallons to operate at medium heat. Example - 40 Gals = 2 BHP

STEAM FLOW RATE OF BLODGETT STEAM BOILERS		
Energy Input	Steam Output Lbs/Hour	Boiler Horsepower
200,000 BTU	111	3.7
24 kW	68	2.2
36 kW	104	3.5
48 kW	141	4.7

STEAM FLOW RATE REQUIREMENTS OF BLODGETT DIRECT STEAM KETTLES (15 PSI AT THE KETTLE)							
Capacity		Fast Cook		Medium Cook		Stock Kettle	
Gallons	Litre	LBS/HR	KGS/HR	LBS/HR	KGS/HR	LBS/HR	KGS/HR
6	23	11	5	9	4	6	3
10	38	22	10	18	8	11	5
20	76	44	20	35	16	22	10
30	114	66	30	53	24	33	15
40	152	88	40	70	32	44	20
60	227	132	60	105	48	66	30
80	303	176	80	140	64	88	40
100	379	220	100	175	80	110	50

SIZING EXAMPLE

Quantity (1) 40 Gallon Direct Steam Kettle (Cooking on medium heat)

70 LBS./HR

Quantity (1) 6-Pan Convection Steamer (25.9 LBS./HR x 2 Compartments)

52 LBS./HR

Total Requirement:

122 LBS./HR

122/34.5 LBS./HR = 3.54 BHP - select boiler accordingly

Boiler Sizing Guide

Directories. - Commerce



Boiler Sizing Guide:

Process Steam Systems: A Practical Guide for Operators, Maintainers, Designers, and Educators Carey

Merritt, 2022-10-11 Process Steam Systems A comprehensive and accessible handbook for process steam systems The revised second edition of Process Steam Systems A Practical Guide for Operators Maintainers Designers and Educators delivers a practical guide to ensuring steam systems are properly and efficiently designed operated and maintained The book provides comprehensive information designed to improve process steam system knowledge reliability and integration into current manufacturing processes The most up to date version of this volume includes brand new coverage of current codes sustainability measures and updated applications Heat transfer theory and thermodynamics are tied into practical applications with new practice problems ideal for both professionals seeking to improve their skills and engineers in training Readers will also find Thorough design criteria for process steam systems complete with detailed illustrations for piping and controls An entirely new chapter on the history of steam systems including the evolution of the ASME code and boiler accidents Revised coverage of current NFPA ASME CSD 1 FM and building codes as well as new insurance requirements relevant to practitioners in the industry Expansive design guidance for steam system efficiency upgrades Perfect for operations and maintenance staff at manufacturing healthcare and commercial laundries Process Steam Systems A Practical Guide for Operators Maintainers Designers and Educators will also earn a place in the libraries of consulting engineers and engineering students with an interest in process manufacturing

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The Chemical Engineering Guide to Heat Transfer: Equipment Kenneth J. McNaughton, 1986

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The book delves into Boiler Sizing Guide. Boiler Sizing Guide is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Boiler Sizing Guide, encompassing both the fundamentals and more intricate discussions.

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- Chapter 1: Introduction to Boiler Sizing Guide
- Chapter 2: Essential Elements of Boiler Sizing Guide
- Chapter 3: Boiler Sizing Guide in Everyday Life
- Chapter 4: Boiler Sizing Guide in Specific Contexts
- Chapter 5: Conclusion

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6. In chapter 5, this book will draw a conclusion about Boiler Sizing Guide. The final chapter will summarize the key points that have been discussed throughout the book.

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Table of Contents Boiler Sizing Guide

1. Understanding the eBook Boiler Sizing Guide

- The Rise of Digital Reading Boiler Sizing Guide
- Advantages of eBooks Over Traditional Books
- 2. Identifying Boiler Sizing Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Boiler Sizing Guide
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Boiler Sizing Guide
 - Personalized Recommendations
 - Boiler Sizing Guide User Reviews and Ratings
 - Boiler Sizing Guide and Bestseller Lists
- 5. Accessing Boiler Sizing Guide Free and Paid eBooks
 - Boiler Sizing Guide Public Domain eBooks
 - Boiler Sizing Guide eBook Subscription Services
 - Boiler Sizing Guide Budget-Friendly Options
- 6. Navigating Boiler Sizing Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Boiler Sizing Guide Compatibility with Devices
 - Boiler Sizing Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Boiler Sizing Guide
 - Highlighting and Note-Taking Boiler Sizing Guide
 - Interactive Elements Boiler Sizing Guide
- 8. Staying Engaged with Boiler Sizing Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Boiler Sizing Guide

9. Balancing eBooks and Physical Books Boiler Sizing Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Boiler Sizing Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Boiler Sizing Guide
 - Setting Reading Goals Boiler Sizing Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Boiler Sizing Guide
 - Fact-Checking eBook Content of Boiler Sizing Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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