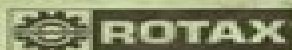


Manual for ROTAX-ENGINE

Type 637

MODEL 1977



BOMBARDIER-ROTAX GMBH
A-4623 GUNSKIRCHEN/AUSTRIA



BOMBARDIER-ROTAX GMBH
A-4623 GUNSKIRCHEN/AUSTRIA
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Muffler: water-cooled exhaust
silencer
Weight: approx 45 kg

General Remarks

The Rotax engine type 637 is a two-cycle, two-cylinder water-cooled combustion engine.

Both careful and extensively tested design and rugged construction, as well as the use of high quality parts warrant maximum reliability and durability. With proper maintenance and care, and with the use of suitable fuel and oil, the engine will give you trouble-free service for many years.

The Rotax design incorporates the latest technical developments; we reserve the right to make modifications in the Rotax design without notice.

Fuel Oil Mixture

The Rotax engine 637 is operated by a mixture of standard grade gasoline and high quality 2-stroke motor oil SAE 40 or SAE 50. The oil lubricating the moving engine parts. The mixing ratio is 50:1, i.e. 1/5 litre of oil to 200 cc or 165 g) for 5 litres of gasoline. This mixing ratio should be observed. If too much oil is used, carbon deposits on the spark plugs, on the pistons, in the cylinder ports and in the muffler and will cause difficulties. If too little or unsuitable oil is used, lubrication will be insufficient, the pistons will seize and the big end bearings and main bearings will be

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When using "SPECIAL" or "SUPER" two stroke oil the mixing ratio is 50:1, i.e. 1/5 litre of oil to 200 cc or 165g) for 5 litres of gasoline.

Run-in

It is important that during the first 20 hours of operation the engine is run under full throttle only for short periods. Moving parts must gradually adjust themselves to each other. The more carefully run-in limitations are observed, the more reliably the engine will perform later on. During the run-in period the engine does not deliver yet its full output.

Starting and Stopping the Engine

Starting

Open fuel valve (if any)
Open gas lever approx. 1/3
Operate "CHOKE"
Start engine (see "Starter Devices")
Release "CHOKE" after engine has started

When starting the warm engine, do not operate the starting piston. If the engine will not start give full throttle and start again several times. (If engine is not sufficiently warm, the "CHOKE" may possibly have to be used.)

If for all that the engine does not start, see "Engine Troubles".

Stopping

Before stopping, run idle speed and depress

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Bombardier-Rotax GmbH.

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the company name.

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Federal Register ,2002 **Maintenance Manual for ROTAX Engine** Bombardier Inc,Essco Aircraft Manuals and
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