

ISEKI THREE-CYLINDER DIESEL ENGINE

FIG. 41: Inspection of the cylinder head for distortion.

Measure the flatness of the bottom surface of the cylinder head by putting a straight rule diagonally across the four corners on the bottom face and check for clearance with thickness gauges.

When the distortion exceeds the usable limit, correct on a surface grinder.

As the ground-down limit is 0.4 mm (0.016 in), replace a cylinder when more than the ground-down limit is needed to correct.

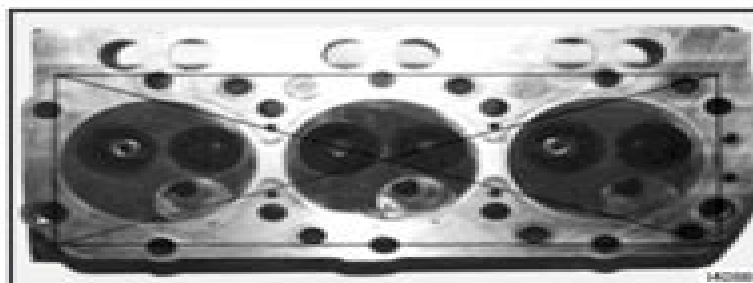


FIG. 41

FIG. 42: Inspection of the clearance between the valve guide and valve stem.

Check the valve for play with a dial indicator. If the play exceeds 0.15 mm (0.0059 in) for the inlet valve and 0.2 mm (0.008 in) for the exhaust valve, replace both the valve and valve guide as an assembly. Measure the play at a point 1.0 mm (0.39 in) above the valve oil seal when the valve lift is 0 mm (0 in).

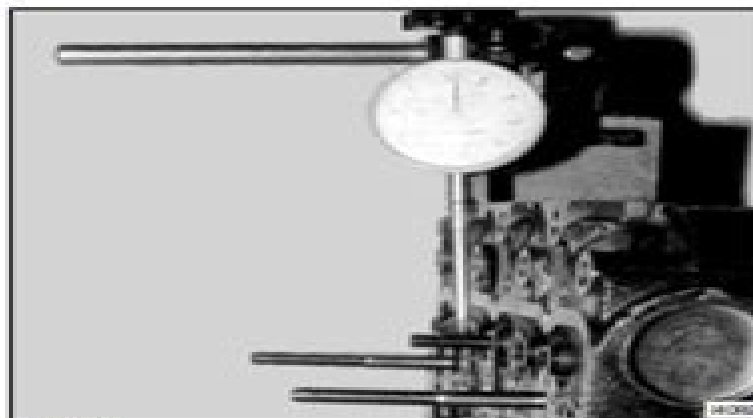


FIG. 42

FIG. 43: Replacement of the valve guide.

Drive out the valve guide upwards from the cylinder head bottom.

Press in a new valve guide from the cylinder head top, taking care not to damage the guide.

NOTE: Apply oil to the new valve guide ahead of time.

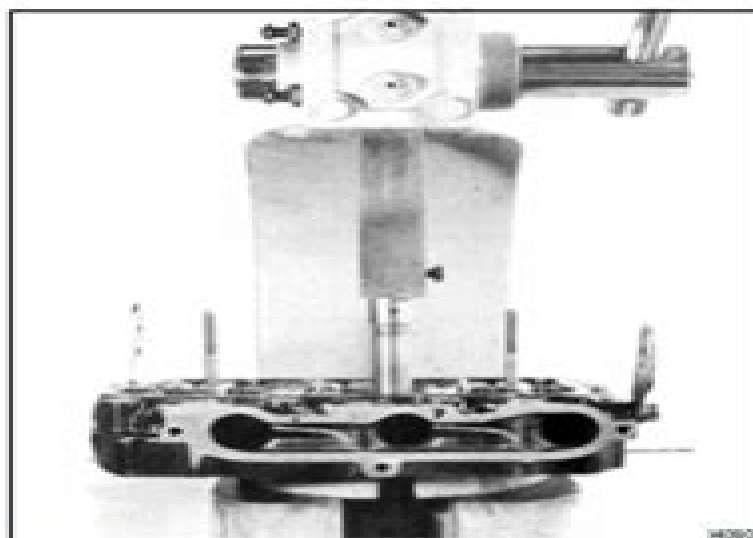


FIG. 43

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