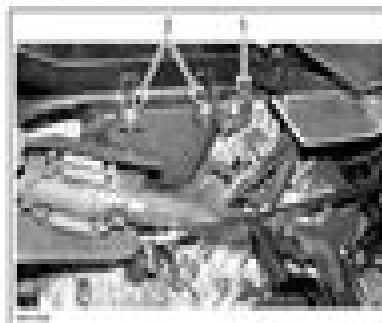


- throttle cable no. 4 from carburetor
- radiator inlet hose
- impulse line



1. Impulse line
- carburetor clamp (air box side)
 - carburetor vent hose
 - air box screws



1. Carburetor vent hose
2. Air box screws

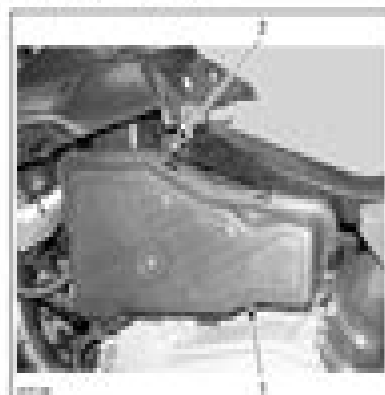
- engine blow-by hose from air box



1. Engine blow-by hose
 2. Air box
- rear propeller shaft bolt
 - disconnect unit bolts from engine

On left side of vehicle, remove the following:

- inner fender roller to (SOOH)
- air box bolt from air box



1. Air box bolt
2. Air box

- CVT outlet hose no. 5



- CVT inlet hose no. 6 with its deflector no. 7
- throttle cable no. 8 from carburetor
- carburetor fuel line



1. CVT inlet hose
2. Throttle cable
3. Carburetor fuel line

NOTE: Pack fuel line with hose pincher (P/N 295 000-578) before removing it from carburetor.

- carburetor
- exhaust pipe nuts no. 9
- upper engine support no. 10

From top side, disconnect the following:

- magnets
- CPS (Kraichhahn Position Sensor)

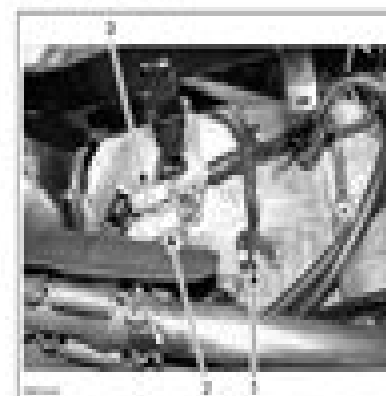
NOTE: The magnets and CPS connectors are to stay under the console, on top of the frame.

- disconnect unit connectors (diesel models)
- brake switch connectors



On right, disconnect:

1. Disconnect unit connectors
 2. Brake switch connectors
- spark plug cable no. 11
 - engine pressure switch
 - VSS (Vehicle Speed Sensor)
 - indicator switches



1. Engine pressure switch
2. VSS connector
3. Brake switch connectors

Bombardier Outlander 330 400 Service Manual Repair 2004

**Bombardier Snowmobile Ltd, Ford
Motor Company, Valcourt (Québec)**



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