



FIGURE 1-10 DRIVE BOOT
1. Drive boot (left)

With an hammer, hit on the tool to separate joint from shaft.

When joint and shaft are separated, remove boot from drive shaft.

Remove and discard the circlip. A new one is included in the boot kit.

Installing the Drive Shaft Boot

The installation is the reverse of the removal procedure. However, pay attention to the following: Install the NEW circlip.

Pack bearing area with grease included with the new boot kit.

NOTE: Do not use or add other grease.
Install NEW drive shaft boot clamps.

FRONT DIFFERENTIAL

Removing the Front Differential

1. Drain front differential. Refer to **PERIODIC MAINTENANCE PROCEDURES** subsection.
2. Remove both front drive shafts. Refer to **FRONT DRIVE SHAFT** in this subsection.
3. Detach vent hose from front differential.



FIGURE 1-11 FRONT DIFFERENTIAL
1. Front differential

4. Remove bolts securing front differential to frame.



FIGURE 1-12 FRONT DIFFERENTIAL
1. Bolt securing front differential to frame

5. Remove the following Center clamps from front propeller shaft.

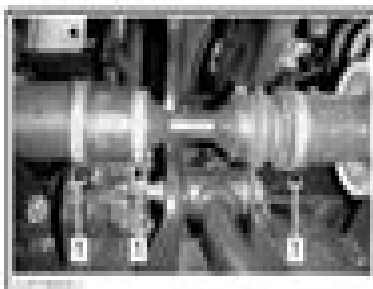


FIGURE 1-13 FRONT DIFFERENTIAL
1. Center clamp

6. Detach front propeller shaft from front differential by moving it rearward.



FIGURE 1-14 FRONT DIFFERENTIAL
1. Front differential

7. Remove front differential by pulling it from left side.

NOTE: Be careful not to knock or to bend vent hose fitting while removing front differential.

Front Differential Inspection (Assembled)

Manually turn the pinion gear; it should turn smoothly. Repair if necessary.

Check if all parts are brittle, hard or damaged. Replace if necessary.

Backlash Inspection

When measuring backlash, the differential cover should be upside down to pull the ring gear out of mesh.

Using a dial indicator and the backlash measurement tool, measure the backlash.

REQUIRED TOOL
BACKLASH MEASUREMENT TOOL P/N 103-03-400

Place the backlash measurement tool at the end of pinion gear.

From center of tool bolt, measure 25.4 mm (1 in) and scribe a mark on the flange.



FIGURE 1-15 FRONT DIFFERENTIAL
1. Backlash measurement tool
2. Dial indicator
3. 25.4 mm (1 in)

Position the dial indicator tip against the flange at a 90° angle and right on the previously scribed mark. Gently move the tool left back and forth. Note the backlash result.



Rotate pinion gear 1/2 turn and recheck backlash. Note the result.

Rotate pinion gear 1 turn and recheck backlash.

BACKLASH SPECIFICATION
0.1 mm (0.004 in) to 0.25 mm (0.01 in)

If backlash is out of specification, split final drive housing and adjust shim thickness as per following guideline.

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Hydrographic Manual U.S. Coast and Geodetic Survey, Kenneth T. Adams, 1942 *Perpetual Trouble Shooter's Manual* John Francis Rider, 1936 **Powers' Central Station Directory and Buyers' Manual**, 1900 *Billboard*, 1960-09-19 In its 114th year Billboard remains the world's premier weekly music publication and a diverse digital events brand content and data licensing platform Billboard publishes the most trusted charts and offers unrivaled reporting about the latest music video gaming media digital and mobile entertainment issues and trends **Instruction Manual for Oil Slick**

Identification by Trace Element Patterns Measured with Neutron Activation Analysis Herbert Richard Lukens, 1972

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