

## DETAILED ENGINE SPECIFICATIONS

### Cylinder Sleeves

	U.S. Value	Metric Value
Type .....	Replaceable, Wet	
Material .....	Chrome Plated Steel	
I.D. of sleeve .....	4.000 to 4.0010"	101.600 to 101.625mm
Maximum Serviceable Limit .....	4.0020"	101.651mm
Sleeve out-of-round (installed in block) .....	.001" max.	.025mm max.
Taper (installed in block) .....	.002" max.	.051mm max.
Clearance to bottom of piston skirt, 90° to piston pin ...	.0040 to .0060"	.102 to .152mm
Maximum Serviceable Limit .....	.0080"	.203mm

### Piston

Type .....	Cam ground	
Material .....	Aluminum Alloy	
O.D. at bottom of skirt, 90° to piston pin .....	3.9950 to 3.9960"	101.473 to 101.498mm
Minimum Serviceable Limit .....	3.9940"	101.448mm
I.D. of piston pin bore including wear .....	1.2500 to 1.2508"	31.750 to 31.770mm
Width of 1st ring groove .....	Keystone Type	
Width of 2nd ring groove .....	.097 to .098"	2.464 to 2.489mm
Maximum Serviceable Limit .....	.100"	2.540mm
Width of 3rd ring groove .....	.1885 to .1895"	4.788 to 4.813mm
Maximum Serviceable Limit .....	.1915"	4.864mm

### Piston Rings

No. 1 Compression .....	Moly Faced Keystone	
End gap in 4.000 I.D. (101.600mm I.D.) sleeve .....	.015 to .025"	.381 to .635mm
Maximum Serviceable Limit .....	.035"	.889mm
Width .....	Not Measurable	
Side Clearance .....	Not Measurable	
No. 2 Compression .....	Rectangular Grooved Back	
End gap in 4.000 I.D. (101.600mm I.D.) sleeve .....	.013 to .023"	.330 to .584mm
Maximum Serviceable Limit .....	.033"	.838mm
Side clearance .....	.0035 to .0050"	.089 to .127mm
Maximum Serviceable Limit .....	.008"	.203mm

# Case 580c Engine Manual

**A Loxley**



## **Case 580c Engine Manual:**

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