

CAUTION

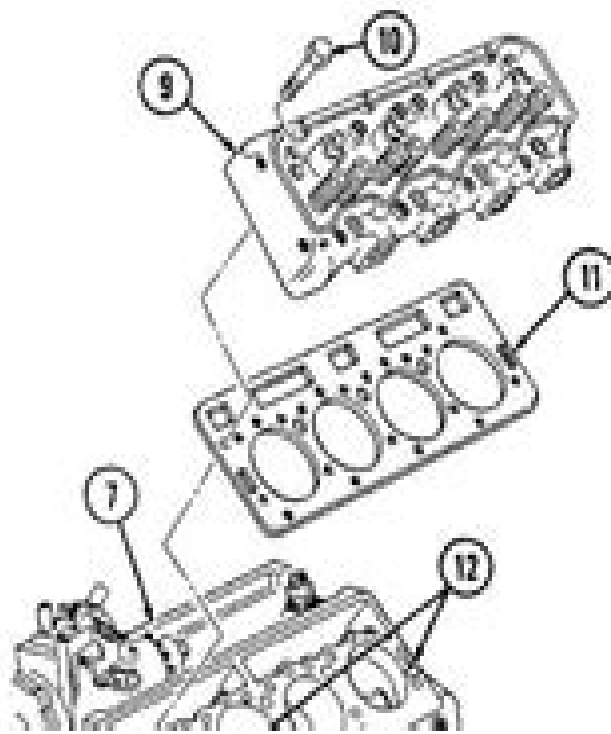
Failure to tighten cylinder head capscrews in proper sequence may result in leaks or damage to cylinder head.

3. Install cylinder head (9) on cylinder block (7) with seventeen capscrews (10). Tighten capscrews (10) to 20 lb-ft (27 N•m), following torque sequence shown.
4. Tighten seventeen capscrews (10) to 50 lb-ft (68 N•m), following torque sequence shown.

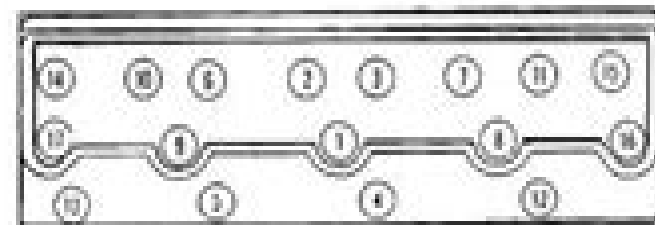
NOTE

Mark capscrews after torque turn to prevent retightening.

5. Tighten seventeen capscrews (10) an additional 90°, following torque sequence shown and mark capscrews (10).
6. Repeat steps 1 through 5 for opposite side.



TORQUE SEQUENCE



Case 580 Super R Cylinder Head Torque Settings

Ensheng Dong



Case 580 Super R Cylinder Head Torque Settings:

British Columbia Lumberman ,1983 *Motor Record* ,1919 Power and the Engineer ,1918 **California Farmer** ,2000 **The Autocar** ,1919 **Motor** ,1958 Backpacker ,2000-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured **Prairie Farmer** ,1986 *Union Agriculturist and Western Prairie Farmer* ,1983 **The Compu-mark Directory of U.S. Trademarks** ,1989 **Engineering; an Illustrated Weekly Journal** ,1963 *Engineering* ,1963 **Farmers and Consumers Market Bulletin** ,2008 **5 Western Hometown Daily Newspapers** Hometown Daily Newspapers of the West,1945 Torque Tables Fel-Pro Incorporated,1980

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