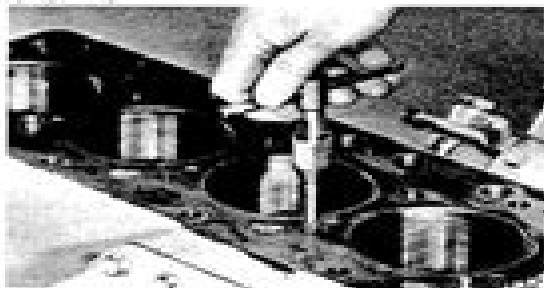


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2415-30

CYLINDER HEAD INSTALLATION

STEP 72

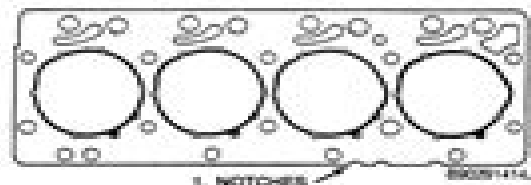


Use the correct tap and clean all head bolts holes of foreign material.

STEP 73



Head gasket on the engine block, see



Head Gasket Application

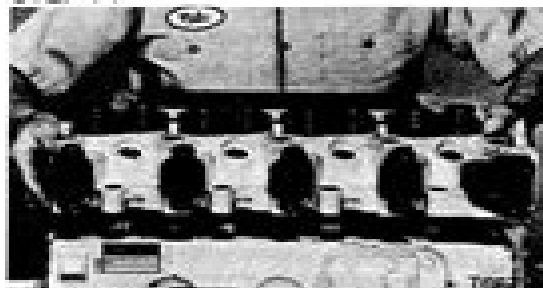
No Notches - Replacement Gasket

2 Notches - 0.25 mm Oversize Gasket

3 Notches - 0.50 mm Oversize Gasket

IMPORTANT: Oversize thickness gaskets are used when the cylinder block has been machined.

STEP 74



Install the cylinder head.

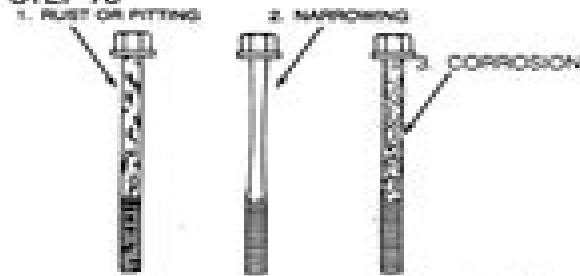
STEP 75



IN LUN

Use the bolt length gauge to check the head bolt length. If the head bolt length is more than the maximum length on the gauge the bolt must be replaced.

STEP 76



IN LUN

Check and replace all head bolts that have rust, pitting, narrowing and corrosion.

Case 650g Dozer Service Manual

Chao Zhang



Case 650g Dozer Service Manual:

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California Builder & Engineer ,1994 *The Southern Lumberman* ,1960 **Popular Mechanics Magazine** Henry Haven Windsor,1957 *American Export Register* ,1991 Better Roads ,1991 **Wallaces Farmer** ,1987
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