






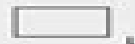









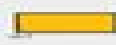



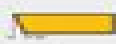
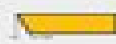


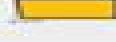


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 75° D	 75° E	 H
 55° K	 L	 85° M
 Q	 P	 R
 S	 T	 75° T
 130° V	 80° W	其他 Others

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B	EL/With	EL/Without
H	EL/With	单面 Single-side
C	EL/With	EL/Without
J	EL/With	双面 Double-side
W	EL/With	EL/Without
T	EL/With	单面 Single-side
Q	EL/With	EL/Without
U	EL/With	双面 Double-side
N	EL/Without	EL/Without
R	EL/Without	单面 Single-side
F	EL/Without	双面 Double-side
A	EL/With	EL/Without
M	EL/With	单面 Single-side
G	EL/With	双面 Double-side
X	---	---
		特殊/Special

断屑槽及夹固形式/Chipbreaker and clamping system

T N M G

主切削刃后角 Clearance angle of main cutting edge			
代号 Code	后角 Clearance angle	代号 Code	后角 Clearance angle
A		B	
C		D	
E		F	
G		N	
P		O	其他后角 Other clearance angle

公差 Tolerance									
代号 Code	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance	公差 Tolerance
A	±0.005	±0.025	±0.025	6.35	±0.08	±0.08	±0.08	±0.11	±0.16
F	±0.005	±0.013	±0.025	9.525	±0.08	±0.08	±0.08	±0.11	±0.16
C	±0.013	±0.025	±0.025	12.7	±0.13	±0.13	±0.13	±0.15	---
H	±0.013	±0.013	±0.025	15.875	±0.15	±0.15	±0.15	±0.18	---
E	±0.025	±0.025	±0.025	19.05	±0.15	±0.15	±0.15	±0.18	---
G	±0.025	±0.025	±0.013	25.4	---	±0.18	---	---	---
J	±0.005	±0.05 ±0.13	±0.025	6.35	±0.05	±0.05	±0.05	±0.05	±0.05
K	±0.013	±0.05 ±0.13	±0.025	9.525	±0.05	±0.05	±0.05	±0.05	±0.05
L	±0.025	±0.05 ±0.13	±0.025	12.7	±0.08	±0.08	±0.08	±0.08	±0.08
M	±0.08 ±0.18	±0.05 ±0.13	±0.013	15.875	±0.10	±0.10	±0.10	±0.10	±0.10
N	±0.08 ±0.18	±0.05 ±0.13	±0.025	19.05	±0.10	±0.10	±0.10	±0.10	±0.10
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