

# MG 350 2010-2015 Workshop Manual

## Engine Mechanical

### Cylinder Block Exploded View



1. Cylinder Block
2. Bolt - Connecting Rod
3. Crankshaft Axle
4. Main Bearing Cap
5. Main Bearing Cap
6. Connecting Rod Big End Bearing
7. Main Bearing Thrust Plate
8. Cylinder Block Rear End Surface Cover Plate

9. Crankshaft Sensor Signal Plate
10. Crankshaft Rear Oil Seal
11. Screw - Crankshaft Sensor Signal Plate
12. Bolt - Crankshaft Rear Oil Seal
13. Location Pin - Crankshaft Sensor Signal Plate
14. Location Pin - Between Crankshaft and Flywheel
15. Location Pin - Cylinder Block to Transmission Case
16. Location Pin - Front Cover to Cylinder Block

## Engine

### Intake Manifold Gasket Removal

1. Disconnect the battery negative terminal.
2. Remove the intake pipe assembly.
3. Disconnect the heater return pipe from the intake manifold clamps.

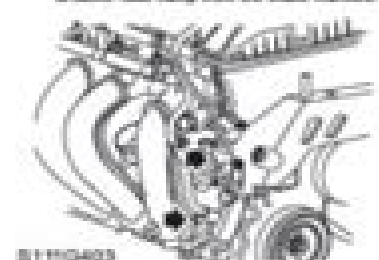


Disengage the clamp and disconnect the heater return pipe from the intake manifold.



SI111G402

4. Pull out the C-clamp clamp fixed on the intake manifold. Disengage the clamp and disconnect the heater return pipe from the intake manifold.



SI111G403

5. Disconnect the connector from the electronic device.



SI111G404

6. Press the plastic ring and disconnect the heater return pipe from the intake manifold.



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7. Pull out the wire strap A from the fuel rail bracket, and disconnect the injector connector B and heater return pipe connector C.



SI111G406

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# Chevy 350 Workshop Manual

**Clifford Lane**



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### **Table of Contents Chevy 350 Workshop Manual**

1. Understanding the eBook Chevy 350 Workshop Manual
  - The Rise of Digital Reading Chevy 350 Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Chevy 350 Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Chevy 350 Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Chevy 350 Workshop Manual
  - Personalized Recommendations
  - Chevy 350 Workshop Manual User Reviews and Ratings
  - Chevy 350 Workshop Manual and Bestseller Lists

5. Accessing Chevy 350 Workshop Manual Free and Paid eBooks
  - Chevy 350 Workshop Manual Public Domain eBooks
  - Chevy 350 Workshop Manual eBook Subscription Services
  - Chevy 350 Workshop Manual Budget-Friendly Options
6. Navigating Chevy 350 Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Chevy 350 Workshop Manual Compatibility with Devices
  - Chevy 350 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Chevy 350 Workshop Manual
  - Highlighting and Note-Taking Chevy 350 Workshop Manual
  - Interactive Elements Chevy 350 Workshop Manual
8. Staying Engaged with Chevy 350 Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Chevy 350 Workshop Manual
9. Balancing eBooks and Physical Books Chevy 350 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Chevy 350 Workshop Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Chevy 350 Workshop Manual
  - Setting Reading Goals Chevy 350 Workshop Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chevy 350 Workshop Manual
  - Fact-Checking eBook Content of Chevy 350 Workshop Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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