

Fig. 818P1000

Slacken the clips (25).

Remove :

- nuts (26)
- the exhaust pipes (27)

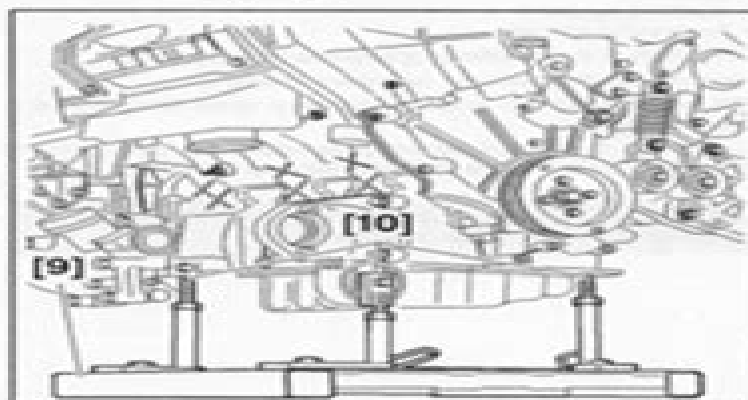


Fig. 818P1000

Position retaining shafts (10).

Place the engine/gearbox assembly on the hydraulic table (9).

#### 4 – REFITTING

Always fit new Nylstop nuts.

Use the drifts [11] [12] to fit the final drive oil seals, having greased the space between the seal lips.

Support the engine and gearbox assembly with a workshop engine hoist.

Fit :

- the exhaust pipes (27)
- nuts (26)
- clamping collars (24; 25) : tighten to 2,5 m.daN
- the gearbox mounting spacer (wipe with MOLYKOTE G.RAPID PLUS grease)

Put the engine/gearbox assembly in place using an engine hoist.

Place a jack below the gearbox (use a block of wood).

Using the jack, locate the stud of the gearbox in its support.

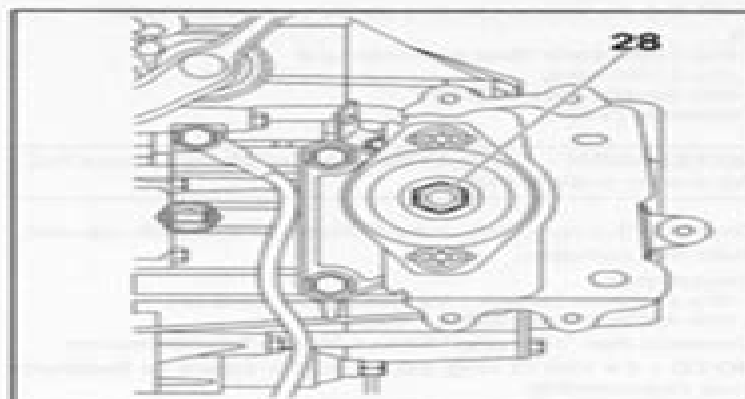


Fig. 818P1000

Refit nut (28) : tighten to 6,5 m.daN.

Fit :

- engine mounting bracket (23)
- screws (20) : tighten to 4,5 m.daN
- nut (21) : tighten to 4,5 m.daN
- screw (22) : tighten to 5 m.daN
- screw (1) : tighten to 5 m.daN

Refit the connector of the 5 way union of the power steering.

Connect the power steering flexible supply pipe.

# Chevrolet V8 Petrol Engine Service Manual

**Montgomery Ward**



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