



## 11.7 Checking the Stay Bars, Bracing Rods and Mounting Rods

(Z 20.202)



Stay bars, bracing rods and mounting rods must be checked by an expert at least once a year (in accordance with the German accident prevention regulations "Load-handling equipment used in lifting operation (BGR 50").

If necessary, depending on the operating conditions and the applications for which they are used, they should be additionally inspected by a specialist between these prescribed checks.

As the inspection intervals generally depend on the operating conditions, they should be shortened accordingly if used more frequently.

The performance of this inspection must be recorded (e.g. in the crane log-book).

Disassembling may be necessary in order to obtain a reliable evaluation of the stay bars, bracing rods and mounting rods.

During the inspection, the stay bars, bracing rods and mounting rods must be checked over their entire length, i.e. including any concealed bearing surfaces and turns.

The following checks must be carried out:

- Check for cracks
- Check the length
- Check the wear
- Check the paintwork
- Check for plastic deformation

# Demag Crane Maintenance Manual

**J Rink**



## **Demag Crane Maintenance Manual:**

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