

Principle 7: Establishment of Record-keeping Procedures

HACCP Plan Worksheet 7 : Establishment of Record-keeping Procedures

Name of Product : Cream-filled Bread

Ingredient/ Process Step	CCP No.	CL	Monitoring Procedures					Corrective Actions	Verification Activities	Records
			What	How	Where	Who	Frequent y			
Egg Storage (sugar, salt, skim milk, shortening, wheat flour, yeast)	1 (C)	Antibiotic residue = 0	Antibiotic residue on CoA	Check the CoA	Receiving site	Receiving personnel	Every receiving	1. Rejection of non-complying ingredient	Analysis of antibiotic residue every 1 year	Receiving log
	2 (P)	Cracked /	Cracked/broke n eggs	Inspection of incoming eggs	Receiving site	Receiving personnel	Every receiving	2. Write a report to warehouse mgr.		
	3 (P)	broken egg = 0								
	4 (P)	Rh = 90-92%	Rh	Measure the Rh	Storage room / warehouse	Warehouse mgr.	Every day	1. Disposition of contaminated ingredients	Calibration of Rh-meter	Warehouse log, Rh operation document, Rh calibration documents, Insects inspection document
	5 (R)	Time < 1 month	Storage time	Check the storage time				2. Correct the cause to prevent recurrences	Inspection of insects	
	6 (R)	SSOP = applied	SSOP application	Check the application of SSOP				3. Maintain record	contamination every 1 month	
Receiving egg		Cracked/broke n egg = 0	Cracked/broke n eggs	Inspection of incoming eggs	Receiving site	Receiving personnel	Every receiving	4. Write a report to warehouse mgr.		
Filling with cream		Holding Time <10 min, T=20- 25° C	Time and temperature	Check/ measure time and temperature	Productio n area	Production supervisor	Time : every 10 minutes T : Every 8 hours	1. Disposition of non-complying products	Microb. analysis of products	Production log, microb. analysis document
								2. Correct the cause to prevent recurrences		
								3. Maintain record		
								4. Write a report to QA mgr.		
Packaging of bread		Holding Time <10 min, T=20- 25° C	Time and temperature	Check/ measure time and temperature	Productio n area	Production supervisor	Time : Every 10 minutes T : Every 8 hours	1. Disposition of non-complying products	Microb. Analysis of products	Production log, microbiological analysis document
								2. Correct the cause to prevent recurrences		
								3. Maintain record		
								4. Write a report to QA mgr.		

Bakery Haccp Manual

Camilla Rothe



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throughout the production chain While many books address specific aspects of food safety no other book guides you through the various risks associated with each sector of the production process or alerts you to the measures needed to mitigate those risks This new edition provides practical examples of incidents and their root causes highlighting pitfalls in food safety management and providing key insights into different means for avoiding them Each section addresses its subject in terms of relevance and application to food safety and where applicable spoilage The book covers all types of risks e g microbial chemical physical associated with each step of the food chain making it an ideal resource Addresses risks and controls at various stages of the food supply chain based on food type including a generic HACCP study and new information on FSMA Covers the latest emerging technologies for ensuring food safety Includes observations on what works and what doesn't on issues in food safety management Provides practical guidelines for the implementation of elements of the food safety assurance system Explains the role of different stakeholders of the food supply

Statistical Quality Control for the Food Industry Merton Hubbard, 2013-11-11 Considering the ability of food processing companies to consistently manufacture safe foods with uniform quality over the past 20 or 30 years without these new tools and new systems one might expect that quality control improvements would be marginal On the other hand these changes have already provided substantial opportunities for process and product improvement This second edition is intended to update the basic concepts and discuss some of the new ones Preface to the First Edition If an automobile tire leaks or an electric light switch fails if we are short changed at a department store or erroneously billed for phone calls not made if a plane departure is delayed due to a mechanical failure these are rather ordinary annoyances which we have come to accept as normal occurrences Contrast this with failure of a food product If foreign matter is found in a food if a product is discolored or crushed if illness or discomfort occurs when a food product is eaten the consumer reacts with anger fear and sometimes mass hysteria The offending product is often returned to the seller or a disgruntled letter is written to the manufacturer In an extreme case an expensive law suit may be filed against the company The reaction is almost as severe if the failure is a difficult to open package or a leaking container There is no tolerance for failure of food products

Food Industries Manual M.D. Ranken, Christopher G J Baker, R.C. Kill, 1997-02-28 This unique book is a well respected and highly successful distillation of key information for the food industry With authors from industry and academic world ensuring both commercial relevance and technological rigor this book is bought by food scientists and technologists processors manufacturers packagers and suppliers to the food industry It has always been found as particularly useful for those relatively new to the industry who require quick access to well written summaries of unfamiliar areas and also to those longer serving individuals who require a convenient reference source to subjects that they perhaps have not needed to be up to date with in the recent past

Statistical Quality Control for the Food Industry Merton R. Hubbard, 2012-12-06 Specifically targeted at the food industry this state of the art text reference combines all the principal methods of statistical quality and process control into a single up to date volume In an

easily understood and highly readable style the author clearly explains underlying concepts and uses real world examples to illustrate statistical techniques This Third Edition maintains the strengths of the first and second editions while adding new information on Total Quality Management Computer Integrated Management ISO 9001 2002 and The Malcolm Baldrige Quality Award There are updates on FDA Regulations and Net Weight control limits as well as additional HACCP applications A new chapter has been added to explain concepts and implementation of the six sigma quality control system

Beverage Industry Annual Manual ,1999 *Milling & Baking News* ,2010 Encyclopedia of Associations ,2003 Food and Beverage Market Place ,2000 Companies brand name products key executives mail order food catalogs associations publications **Food Systems and Control** Jenny Ridgwell,1997 **HACCP, a Systematic Approach to Food Safety** Kenneth E. Stevenson,Dane T. Bernard,1999 **HACCP, a Systematic Approach to Food Safety** Virginia N. Scott,Kenneth E. Stevenson,2006 Threats to Food Safety ,2001 Baking and Pastry Culinary Institute of America,2004-04 Presents a guide to baking and pastry techniques formulas and presentation covering ingredients equipment and food safety and providing detailed recipes for breads cookies cakes custards icings frozen desserts pies chocolates wedding and specialty cakes and decor **Airline, Ship & Catering Onboard Services Magazine** ,1998-02

Food Service Manual for Health Care Institutions Brenda A. Byers,Carol W. Shanklin,Linda C. Hoover,1994-03-29 This classic in the operation of food service departments covers OSHA guidelines management skills development menu planning product selection facility design and equipment selection **The Food Institute's Resource Guide** Food Institute Information & Research Center,1996 **Food Production/management** ,1994

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