

**AC Motor Adjustable Speed Range Capabilities****Inverter Drive® and Vector Drive® Motors**

Baldor Inverter Drive® and Vector Drive® Motors exceed all requirements of NEMA MG-1 Parts 30 and 31 for AC induction motors powered from adjustable speed controls. Definite-Purpose Inverter-Fed Polyphase Motors, as defined for Inverter Drive Motors are suitable for variable torque applications and rated 1000:1 for constant torque (except for those Inverter Duty motors rated for use in hazardous locations). Vector Drive motors are capable of full, rated torque at 0 RPM, continuous duty. Satisfactory motor performance depends on proper drive setup.

It is necessary that motor-drive applications are commissioned by persons familiar with the operation and setup of adjustable speed drives, applicable electrical codes and any other regulations. Each drive must be tuned to the motor for the specific application. System operating parameters must be checked, including voltage at motor power leads, to insure that motor/drive set up has been successfully completed. Applications that are not properly set up can lead to substandard performance and failure of system components.

**Super-E® Motors**

All Baldor Super-E motors are Inverter-Ready and meet NEMA MG 1 Part 31.4.4.2. Super-E motors are suitable for use with inverter drives in applications with variable torque and with a constant torque 20:1 speed range except as noted below. Motor-



inverter setup is unique to each specific application. Setup and correct wiring procedures must be closely followed.

**Standard-E® Motors**

Baldor Standard-E® EPA2 efficient motors are suitable for use in adjustable speed applications per NEMA MG 1 Part 30. With proper motor-inverter setup, Standard-E motors are suitable for use at 20:1 variable torque and 4:1 constant torque applications.

Note: Use of explosion proof motors with inverters should be limited to Inverter-Duty Explosion proof motors only.

**Baldor Super-E Motors 230, 460 and 575 Volts**

Family	Frame Size	Constant Torque	Variable Torque	Comments
EM (TEFC)	143 - 365	20:1	20:1	General Purpose Premium Efficiency
	404 - 449	10:1	20:1	
EM (ODP)	143 - 445	20:1	20:1	General Purpose Premium Efficiency
	404 - 449	10:1	20:1	
ECP	143 - 365	20:1	20:1	Severe Duty Premium Efficiency
	404 - 449	10:1	20:1	
ECP6 (IEEE841)	143 - 365	20:1	20:1	Severe Duty Premium Efficiency May not meet temp. rise as specified in IEEE841 when used with ASD.
	404 - 449	10:1	20:1	
EWDM	143 - 215	20:1	20:1	Washdown Duty Premium Efficiency

**Baldor Standard-E Motors 230, 460 and 575 Volts**

Family	Frame Size	Constant Torque	Variable Torque	Comments
M (TEFC)	143 - 5009	4:1	20:1	General Purpose
M (ODP)	143 - 5009	4:1	20:1	General Purpose
CP	143 - 405	4:1	20:1	Severe Duty
WDM	56 - 215	4:1	20:1	Washdown Duty

**Baldor Inverter Duty and Vector Duty Motors 230, 460 and 575 Volts**

Family	Frame Size	Constant Torque	Variable Torque	Comments
IDM (TEBC)	143 - 5009	1000:1	1000:1	Inverter Duty/Blower cooled
IDNM (TENV)	143 - 256	1000:1	1000:1	Inverter Duty/Non-Vented
ZDM (TEBC)	143 - 5009	1000:1	1000:1	Vector Duty/Blower Cooled
ZDNM (TENV)	143 - 256	1000:1	1000:1	Vector Duty/Non Vented
IDXM	182 - 405	2:1	10:1	Explosion Proof Inverter Duty
(2 families)	56 - 405	10:1	10:1	
IDWNM	143 - 254	20:1	1000:1	Washdown Duty Inverter Duty/Non Vented
ZDWNM	143 - 254	1000:1	1000:1	Washdown Duty Vector Duty/Non Vented

# Baldor Adjustable Speed Drive Manual

**AW Chicking**



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