

Description Page 1 (2)	Data for Pressure and Tolerance	500.35 Edition 6/5
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L23/30H

Section	Description	mm. / bar
505	Maximum inner diameter, valve guide	14.25 mm
	For grinding of valve spindle and valve seat ring (see also working card 505-01.10)	
	Minimum height of valve head, inlet valve and exhaust valve, "H" 1	5.0 mm
	Maximum height of spindle above cylinder head, "H" 2	83.3 mm
506	Piston and piston ring grooves (see working card 506-01.10)	
	Clearance between connecting rod bush and piston pin	0.15-0.25 mm
	Maximum clearance between connecting rod bush and piston pin	0.35 mm
	Maximum ovalness in big-end bore (without bearing)	0.08 mm
	New cylinder liner, inside diameter	225,000-225,046 mm
507	Maximum inside diameter cylinder liner, max. ovalness 0.1 mm	225.50 mm
	Clearance between camshaft and camshaft bearing	0.11-0.20 mm
	Maximum clearance between camshaft and camshaft bearing	0.35 mm
	Clearance between teeth on intermediate wheel	0.2-0.3 mm
	Plunger lift at TDC, injection timing:	
	IMO Tier II - D2, 720 rpm, (S1)	6.2 ^{+0.05} mm*
	IMO Tier II - D2, 750 rpm, (S1)	6.3 ^{+0.05} mm*
	IMO Tier II - D2, 900 rpm, (S1)	6.9 ^{+0.05} mm*
	IMO Tier II, Mk2 - D2, 720 rpm, (S1)	to be clarified
	IMO Tier II, Mk2 - D2, 750 rpm, (S1)	to be clarified
	IMO Tier II, Mk2 - D2, 900 rpm, (S1)	to be clarified
	<i>*) for information on max settings check the engine's IMO Technical file. Plunger Lift, World Bank II**</i>	
	<i>**) Standard injection timing value is based on ISO condition. Special injection timing of engines can be necessary due to Power plant size and/or Ambient conditions.</i>	
508	Valve clearance, Inlet valve (cold engine 15 - 55°C)	0.50 mm
	Valve clearance, Exhaust valve (cold engine 15 - 55°C)	0.90 mm
	Maximum clearance between rocker arm bush and rocker arm shaft	0.30 mm
509	Clearance between pick-up and impulse wheel	1 ±0.3 mm
510	Deflection of crankshaft (autolog) (see working card 510-01.00)	
	Clearance between crankshaft and sealing ring, (upper and lower part)	0.30 - 0.40 mm
	Clearance in main bearing	0.2-0.3 mm
	Clearance in connecting rod bearing	0.13 - 0.24 mm
	Clearance in guide bearing (axial)	0.15 - 0.44 mm
	Maximum clearance in guide bearing (axial)	0.8 mm
	Clearance between bearing and gearwheel shaft: Clearance when new bearings are mounted Maximum clearance	0.085-0.135 mm 0.185 mm
514	Maximum combustion pressure at full load	

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