



CNC 99 INSTRUCTIONS

TO PROGRAM A JOB
AND RUNNING IT AS WELL
AVAILABLE TO OTHER PROGRAMS:

1. PRESS [JOB] & ENTER
SELECTED JOB NUMBER
2. PRESS [JOB] & [0]
3. PRESS [JOB] & [0] & [0] & [0] & [0]
ENTER JOB NO. (0000)
4. PRESS [JOB] & [0] & [0] & [0] & [0]
ENTER JOB NO. (0000)
5. PRESS [JOB] & [0] & [0] & [0] & [0]
ENTER JOB NO. (0000)

TO CHANGE A SPIND SPEED

1. PRESS [SPD]
2. ENTER NEW SPEED ON
ENTER CHANGE BY PRESSING
[SPD] & [0] & [0] & [0] & [0]
ENTER NEW SPEED (0000)
3. PRESS [SPD] & [0] & [0] & [0] & [0]
ENTER NEW SPEED (0000)

TO RUN A JOB

1. PRESS [JOB] & ENTER
SELECTED JOB NUMBER
2. PRESS [JOB] & [0] & [0] & [0] & [0]
ENTER JOB NO. (0000)

MANUAL MODE

1. PRESS [MAN] & ENTER
MANUAL MODE
2. PRESS [MAN]
3. PRESS [MAN] TO RETURN
TO MANUAL MODE. VALUE
WILL RETURN TO 0.000
ENTER POSITION IN
SEQUENCE

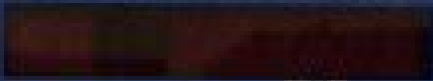
AUTOMATIC MODE

1. PRESS [MAN] & ENTER
MANUAL MODE
2. PRESS [MAN] & [0] & [0] & [0] & [0]
ENTER NEW SPEED (0000)
WILL ADVANCE TO STARTING
POINT & WILL RESTART
AUTOMATICALLY TO THE
NEXT POINT AFTER EACH
PASS

TO CHANGE

1. PRESS [JOB] & [0]
2. PRESS [JOB] & [0] & [0] & [0] & [0]
ENTER JOB NO. (0000)
3. PRESS [JOB] & [0] & [0] & [0] & [0]
ENTER JOB NO. (0000)

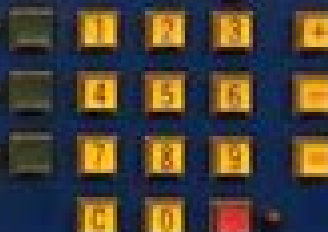
AUTOGAUGE



JOB BEND RET FLANGE



DATA



RESET STOP

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AUTOMATIC U.S.A.

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Sebastian Brünink

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