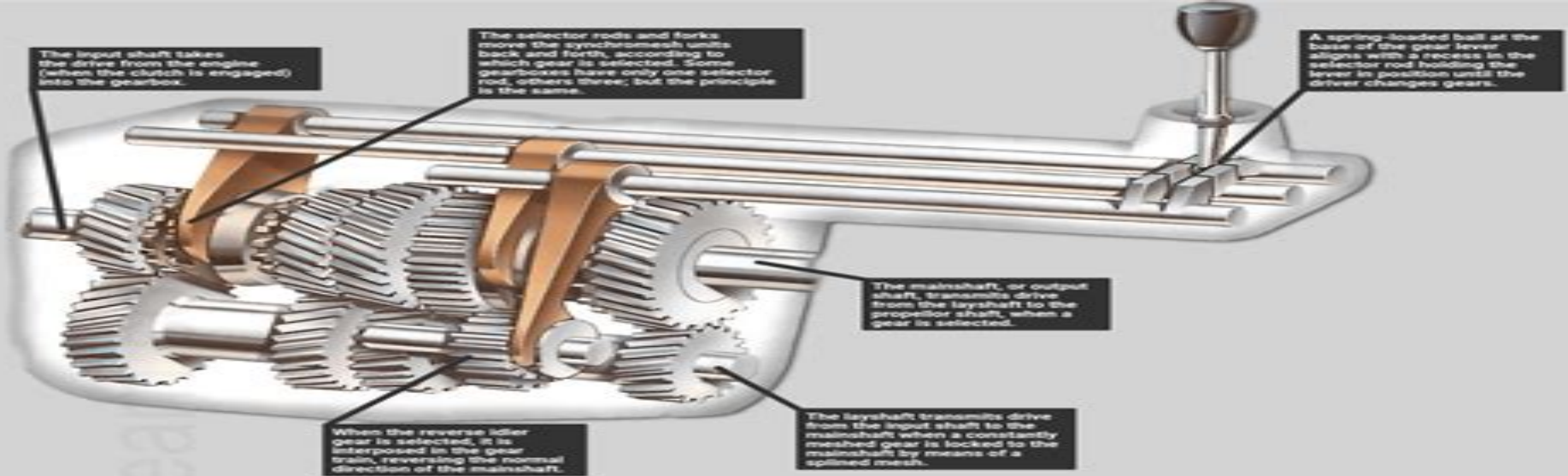




How to Manual Gearboxes Work

Automatisation Of Manual Gearbox

G Thomas



Automatisation Of Manual Gearbox:

Model-based calibration of automated transmissions Huang, Hua, 2016-11-18 With continuous restrictions on emission standards and demands for higher driving comfort the calibration of shift quality is linked deeply and widely to automated transmission control algorithms This calibration process is typically implemented with real vehicles on the road under poorly reproducible conditions where the calibration engineer has no other choice but to try different control parameters till the subjective assessment on the shift quality meets certain requirements such as shifting comfort or sportiness Compared with today's multiplying number of variants in vehicle engine transmission combinations and exponential growth of control parameters this traditional method is backward and costly An efficient way to rise to the challenge is the model based automatic calibration In contrast to the conventional shift quality calibration this novel method uses a closed loop approach based on a dynamic model instead of human know how A shift quality correlated position trajectory is proposed Compared to the traditional control parameter adjustment method the guided trajectory has a higher tolerance to the system's hardware components and a better compatibility with TCUs from diverse suppliers Since shift quality is not restricted to a general summarized grade e.g comfort and sportiness are always two conflicting influence factors in the terms of shift quality calibrations a multi objective evolutionary algorithm is applied to search the set of Pareto optimal front which includes all the optimal compromised control parameters of the gear shifting trajectory for possible choice In this work a hydro mechanical AMT synchronization system is used as an example to explain the proposed optimization process A Modelica based non linear hydro mechanical AMT system is modeled which describes the transient behavior during gear shifting in detail An effective fuzzy sliding mode position controller is designed for the referenced position tracking during synchronization in contrast to the conventional trial and error tuning method a genetic algorithm is applied to automatically identify and optimize the sliding mode controller parameters A novel multi objective evolutionary algorithm MLIA is developed to find out the optimal control set for the synchronization trajectories Verification at a transmission test bench shows that this model based multi objective optimization method has a guiding capability in automated transmission calibration Mit deutlich strengeren gesetzlichen Anforderungen hinsichtlich der Abgasemissionen und einer zunehmend anspruchsvolleren Nachfrage bezüglich des Fahrkomforts rückt die Frage nach der Schaltqualität stärker in den Fokus der Getriebeentwicklung Die Kalibrierung umgangssprachlich die Applikation ist deshalb ein Schwerpunkt bei der Entwicklung von Algorithmen für die Schaltqualität von automatisierten Getriebesteuerungen Der Kalibrierungsprozess wird in der Regel im Fahrzeugversuch auf der Straße durchgeführt Der Applikationsingenieur versucht unter diesen nicht reproduzierbaren Bedingungen verschiedene Steuerparameter zu adaptieren Dies wird für eine Schaltung solange durchgeführt bis die subjektive Beurteilung der Schaltqualität und die zugehörigen Eigenschaften wie zum Beispiel Schaltkomfort und Sportlichkeit erfüllt ist Dieser beschriebene Prozess ist zeit und personalaufwendig was mit dem aktuellen Angebot an Motor

Getriebe Fahrzeugvarianten kaum bew ltigt werden kann Als weitere Herausforderung steigt die Anzahl der kalibrierbaren Parameter der Regler und Steuerungsmethoden stetig um die Kundenbed rfnisse zu befriedigen weshalb auch aus Kostensicht ein besserer Prozess gefunden werden muss Eine effiziente M glichkeit zur L sung der skizzierten Problemstellungen ist die modellbasierte automatische Kalibrierung Im Gegensatz zu der herk mmlich auf Fahrversuche basierende Kalibrierung der Schaltqualit t verwendet dieses neue Verfahren ein dynamisches Modell in einer geschlossenen Schleife Anstelle des Applikationsingenieurs f r die Fahrvorgaben wird in der Schleife ein Fahrerregler und ein Optimierungsalgorithmus verwendet um so eine hohe Reproduzierbarkeit des Schaltereignisses sicherzustellen Es wird vorgeschlagen die Bewegung der Schaltstellung zu optimieren da diese mit der Schaltqualit t korreliert Diametral steht dem die allgemein bliche Regleranpassung verschiedener Parameter f r die Synchronisation gegen ber Die vorgeschlagene Methode der gef hrten Schaltbewegung weist eine deutlich h here Toleranz gegen ber der Varianz an Hardwarekomponenten und damit eine bessere Kompatibilit t zu den Getriebesteuerger ten TCUs verschiedener Lieferanten auf Die Schaltqualit t l sst sich nicht auf ein subjektives Kriterium zusammenfassen es werden immer unterschiedliche Faktoren wie z B Komfort und Sportlichkeit den Schaltvorgang bestimmen Deshalb wird f r die Optimierung des Schaltvorgangs eine mehrkriterieller evolution rer Algorithmus angewandt um die Paretofront zu identifizieren was alle Kompromisse der Schaltbewegungsregelung einschlie t Es wird ein Modell eines hydromechanischen Synchronisationssystems f r ein automatisiertes Getriebe als Beispielanwendung benutzt um den vorgeschlagenen Optimierungsprozess zu demonstrieren Das nichtlineare hydromechanische Synchronisationssystem wird mit der objektorientierten Sprache Modelica modelliert Mit dem Modell werden Schaltvorg nge detailliert beschrieben Ein Fuzzy Sliding Mode Regler wird f r die jeweilige Bewegung der Schaltung w hrend der Synchronisation benutzt Im Gegensatz zur herk mmlichen empirischen Anpassung der Reglerparameter wird ein genetischer Algorithmus angewendet um die automatische Erkennung und Bewertung der Parameter vom Fuzzy Sliding Mode Regler zu optimieren Ein neuartiger evolution rer mehrkriterieller Algorithmus MLIA wurde angewandt um eine optimale Bewegung der Schaltstellung w hrend der Synchronisierung zu finden Die Validierung am Getriebepr fstand zeigt dass diese modellbasierte Methode der mehrkriteriellen Optimierung in der automatisierten Getriebekalibrierung eine deutliche Verbesserung darstellt

Automotive Transmissions Harald Naunheimer, Bernd Bertsche, Joachim Ryborz, Wolfgang Novak, 2010-11-09 This book gives a full account of the development process for automotive transmissions Main topics Overview of the traffic vehicle transmission system Mediating the power flow in vehicles Selecting the ratios Vehicle transmission systems basic design principles Typical designs of vehicle transmissions Layout and design of important components e g gearshifting mechanisms moving off elements pumps retarders Transmission control units Product development process Manufacturing technology of vehicle transmissions Reliability and testing The book covers manual automated manual and automatic transmissions as well as continuously variable transmissions and

hybrid drives for passenger cars and commercial vehicles Furthermore final drives power take offs and transfer gearboxes for 4 WD vehicles are considered Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions About 40% of the second edition s content is new or revised with new data

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Table of Contents Automatisation Of Manual Gearbox

1. Understanding the eBook Automatisation Of Manual Gearbox
 - The Rise of Digital Reading Automatisation Of Manual Gearbox
 - Advantages of eBooks Over Traditional Books
2. Identifying Automatisation Of Manual Gearbox
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Automatisation Of Manual Gearbox
 - User-Friendly Interface
4. Exploring eBook Recommendations from Automatisation Of Manual Gearbox
 - Personalized Recommendations
 - Automatisation Of Manual Gearbox User Reviews and Ratings
 - Automatisation Of Manual Gearbox and Bestseller Lists
5. Accessing Automatisation Of Manual Gearbox Free and Paid eBooks
 - Automatisation Of Manual Gearbox Public Domain eBooks
 - Automatisation Of Manual Gearbox eBook Subscription Services

- Automatisation Of Manual Gearbox Budget-Friendly Options
- 6. Navigating Automatisation Of Manual Gearbox eBook Formats
 - ePub, PDF, MOBI, and More
 - Automatisation Of Manual Gearbox Compatibility with Devices
 - Automatisation Of Manual Gearbox Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Automatisation Of Manual Gearbox
 - Highlighting and Note-Taking Automatisation Of Manual Gearbox
 - Interactive Elements Automatisation Of Manual Gearbox
- 8. Staying Engaged with Automatisation Of Manual Gearbox
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Automatisation Of Manual Gearbox
- 9. Balancing eBooks and Physical Books Automatisation Of Manual Gearbox
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Automatisation Of Manual Gearbox
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Automatisation Of Manual Gearbox
 - Setting Reading Goals Automatisation Of Manual Gearbox
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Automatisation Of Manual Gearbox
 - Fact-Checking eBook Content of Automatisation Of Manual Gearbox
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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