

## Test no. 1 System Inoperative

1. Check system level
2. Check belt tension. Replace or replace belt
3. Check for vacuum or block out. If vacuum, check defective check out or block. If vacuum, check out or block.
4. Check system controls, relay, wiring, thermostat & other control equipment in the system
5. Make visual check on all fittings & for leaks or leaking hoses
6. Check air gap at tank

## Test no. 2 Insufficient Cooling

- High side Low Low side Low
- High side High Low side High
- High side Normal Low side Normal
- High side High Low side Normal

- ### No Refrigerant in System
- Refrigerant is low. May be caused by a leak.
1. Connect R134a manifold gauge to system & system level.
  2. Repair any leaks
  3. Recharge & recharge system.

- ### Refrigerant Overcharge
1. Connect R134a manifold gauge to system & system level.
  2. Connect pressure through existing the refrigerant pressure with your R134a manifold.

- ### Engine Cooling System
1. Check belt tension & adjust if necessary.
  2. Air radiator pressure cap & system thermostat
  3. Check all hoses for pinching & leaks
  4. Check fan is running in coolant
  5. Check water water valve

- ### Evaporator
1. May be blocked or not having sufficient air flow. Remove any items in front of evaporator
  2. Check for any items in front of evaporator

- ### Block Low side gauge reading that they are not in the right
- ### Refrigerant in System
1. Recharge refrigerant from system.
  2. Replace filter
  3. Recharge system & recharge.

- ### Block Low side gauge reading that they are not in the right
- ### Refrigerant in System
1. Recharge refrigerant from system.
  2. Replace filter
  3. Recharge system & recharge.

- High side High Low side Low
- High side Normal Low side Normal - High

- ### Evaporator
- Equal low or normal. After these have been checked or fixed immediately after point of restriction.
1. Remove evaporator from restriction or move evaporator
  2. Recharge system & recharge.

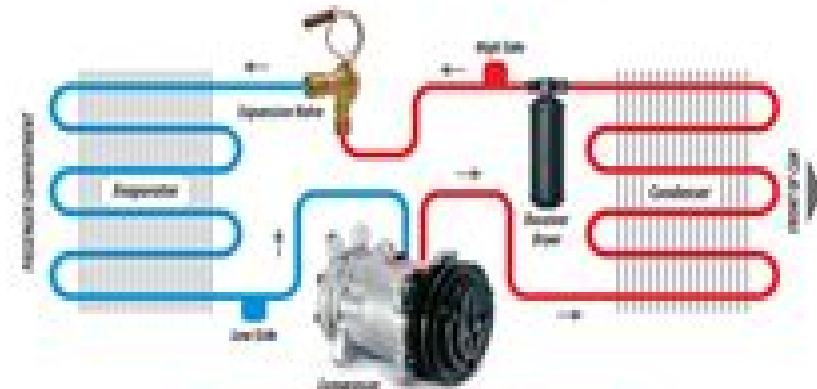
- ### Thermostat Fault
- ### Compressor
- Compressor runs but no cool.
1. Thermostat stuck. Adjust or change to new point of restriction.
  2. Replace thermostat
  3. Recharge system & recharge.

- Lack of Cooling
- Refrigerant level when Clutch Engaged
- Refrigerant level when Clutch Disengaged

- ### Compressor Running
- ### Refrigerant level when Clutch Engaged
1. Check belt & belt tension
  2. Check clutch gas
  3. Check clutch voltage, wire, and wire & earth
  4. Turn clutch & make sure that compressor runs smoothly
  5. Check for low refrigerant charge
  6. Add oil to compressor
  7. Test system with R134a manifold.

- ### Refrigerant level when Clutch Disengaged
1. Check all compressor mounting components
  2. Check engine compressor
  3. Check for obstruction operation or slipping of clutch
  4. Check clutch belt
  5. Test compressor shaft & make sure it runs smoothly
  6. Check clutch

- ### Refrigerant level when Clutch Disengaged
1. Check electrical system
  2. Check air gap of clutch
  3. Check bearing for excessive wear



## Automotive Air-Conditioning

An automotive air-conditioner is a system which cools & dehumidifies the interior of a car, bus, or truck by removing heat & moisture.

### CHECK THESE FIVE POINTS

1. Test gauges connected
2. All gauges have air purged
3. System is isolated (ignition disconnected)
4. Performance test was conducted
5. Gauge readings are documented

\*R134a manifold using a R134a manifold is used to get a good view of diagnosis on both air conditioning systems.

# Automotive A C System Troubleshooting

**United States. Department of the Air  
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