

B SERIES - 1.5 - 2.0 HP

VARIABLE SPEED TOP HOUSING ASSEMBLY



ITEM NO.	PART NO.	DESCRIPTION
1	1458	Speed Changer Drive Shaft
2	1459	Machine Screws (2 Req.)
3	1460	Bearing Block
4A	1025-A	Van Speed Dial 1-1/2 HP
4-B	1025-B	Van Speed Dial 2 HP
5	1461	Ball Pin
6	1462	Speed Changer Dial
7	1463	Speed Changer Crown
8	1464	Ball Pin
9	1465	Speed Changer Drive Drum
10	1467	Speed Changer Spur Gear
11	1467	Socket Set Screw
12	1461	Bronze Bearing
13	1468	Bronze Bearing
14	1132-03	Hex Nut
15	1476	Plastic Face Plate 2 HP
16	1477	Flat Head Cap Screw (2 Req.)
17	1468	Speed Changer Housing
18	1469	Socket Head Cap Screw (4 Req.)
19	1468	Bronze Bearing
20	1461	Ball Pin
21	1462	Water Gear
22	1471	Bronze Bearing
23	1467	Socket Set Screw
24	1473-A	Speed Changer Shaft
25	1479	Socket Set Screw
26	1471	Wave Spring Washer
27	1476	Speed Changer Handwheel
28	1476	Carbon Plate
29	1476	Speed Changer Handle
30	1476	Two-Lite Chamber
31	1444	Socket Head Cap Screw (2 Req.)
32	1476	Socket Cap Screw (3 Req.)
33	1468	Top Bearing Cap
34	243-0042	Drum Switch
35	1461	Center Pin
36	1461	Washer (2 Req.)
37	1461	Hex Jam Nut
38	1461	Speed Changer Plate Front Shaft
39	1469	Socket Head Cap Screw (2 Req.)
40	1468	Hex Head Screw (2 Req.)
41-A	1468	Motor 1-1/2 HP (std)
41-B	1467	Motor 2 HP (std)
41-C	150380	Motor 2 HP (std)
41-D	1547-04C	Motor 2 HP (CNC std)
42	1476	Ball Housing & Base
43	1476	Van Speed Drive Ball
44-A	1476	Timing Ball 1-1/2 HP
44-B	1476	Timing Ball 2 HP

ITEM NO.	PART NO.	DESCRIPTION
45	1464	Spindle Pulley Spacer
46	1473	Key
47-A	1477	Spindle Pulley Hub 1-1/2 HP
47-B	1477	Spindle Pulley Hub 2 HP
48	1461	Snap Ring
49	1468	Wave Spring Washer
50	1462	Ball Bearing
51	1469	Timing Pulley Crown Spline
52	1469	Snap Ring
53	1469	Front Spline (2 Req.)
54	1464	Socket Head Cap Screw (2 Req.)
55	1461	Speed Changer Plate
56	1467	Spindle Pulley Bearing Housing
57	1468	Adjustable Drive Variable Dial Assy
58	1468	Ball Bearing
59	1476	Plastic Insert (2 Req.)
60	1461	Plastic Key
61-A	1476	Plastic Insert 1-1/2 HP (2 Req.)
61-B	1476	Plastic Insert 2 HP (2 Req.)
62-A	1025-A	Plastic/Steel Key for 2 HP Variable Dial
62-B	1025-B	Plastic Key for 1-1/2 HP Variable Dial
63-A	1477	Adjustable 1-1/2 HP Motor Variable Assy
63-B	1476	Adjustable 2 HP Motor Variable Assy
64-A	1471	Retaining Ring 1-1/2 HP
64-B	1464	Retaining Ring 2 HP
64-C	243-0029	Retaining Ring 2 HP CNC
65	1467	Socket Set Screw
66-A	1467	Ball Pin for 1-1/2 HP Drive Key
66-B	1467	Ball Pin for 2 HP Drive Key
67-A	1468	1-1/2 HP Drive Key with Ball Pin
67-B	1467	2 HP Drive Key with Ball Pin
68-A	1469	1-1/2 HP Stationary Motor Variable Dial
68-B	1468	2 HP Stationary Motor Variable Dial
69-A	1547-01	1-1/2 HP Motor Shaft
69-B	1547-02	1-1/2 HP Motor Shaft (CNC Style)
69-C	1547-01	2 HP Motor Shaft
69-D	1547-02	2 HP CNC Motor Shaft
70-A	1547-06	Robot 1-1/2 HP Armature Assembly
70-B	1547-06	Robot 2 HP Armature Assembly
70-C	1547-09	Robot 2 HP CNC Armature Assembly
71	207-0113	Motor Link
72	1471	Key
73	1462	Lubrication Data Plate
74	1476	Tapin Pin (2 Req.)
75	1476	Socket Head Cap Screw
76	1476	Motor Pulley Cover
77	1464	Socket Head Cap Screw (3 Req.)

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□ See 1-1/2 & 2 HP Motor Parts

Bridgeport 2j Manual

Jessica J Manson



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