



## CNC 99 INSTRUCTIONS

TO PROGRAM A JOB  
AND RUNNING IT AS WELL  
AVAILABLE TO OTHER PROGRAMS:

1. PRESS **STOP** & ENTER  
SELECTED JOB NUMBER
2. PRESS **0** & **0**
3. PRESS **0000** - **00** - **0000** &  
ENTER THE FIRST OPERATOR
4. PRESS **0000** - **00** - **0000** &  
ENTER THE SECOND OPERATOR
5. PRESS **STOP** & **ENTER** FOR  
AUTOMATIC MODE

TO CHANGE A WORK OPERATOR

1. PRESS **0000**
2. ENTER THE OPERATOR ON  
WHICH CHANGE IS REQUIRED  
**00** - **00** & OPERATOR NAME  
PRESS **00**
3. PRESS **0000** ON **0000** & **0000**  
CALCULATE THE NEW  
OPERATOR

- TO RUN A JOB
1. PRESS **STOP** & ENTER  
SELECTED JOB NUMBER
  2. PRESS **0** & **0** - **00** - **0000** FOR  
AUTOMATIC MODE

MANUAL MODE

1. PRESS **0000** & ENTER  
SELECTED JOB NUMBER
2. PRESS **0000**
3. PRESS **0000** TO RECALCULATE  
THE FIRST OPERATOR. VALUE  
WILL BE ENTERED TO CALC  
THE FIRST OPERATOR  
RECALCULATE

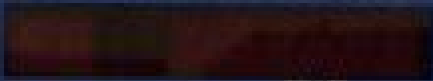
AUTOMATIC MODE

1. PRESS **0000** & ENTER  
SELECTED JOB NUMBER
2. PRESS **0000** & **0000** - **0000** - **0000** - **0000**  
WILL ADVANCE TO STARTING  
POINT & WILL RECALCULATE  
RECALCULATE THE FIRST  
OPERATOR AFTER CALC THE  
FIRST

TO CHANGE

1. PRESS **0000** & **00**
2. PRESS **00** & **0000** - **0000**  
OPERATOR NAME
3. PRESS **0000** & **0000**  
CALCULATE THE NEW  
OPERATOR

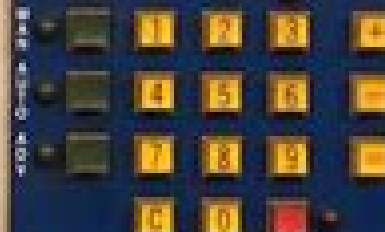
## AUTOGAUGE



JOB SEND SET FLANGE



DATA



STOP  
RESET

# CNC 99

AUTOMATIC U.S.A.

# Autogauge Cnc 10manual

**George C. Stanton**



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**Training Module for Using CNC Machines** ,2002      Numerical Control Programming George C. Stanton,1988-01-01

**CNC Programming Handbook** Peter Smid,2008 This latest edition of a popular reference contains a fully functional shareware version of CNC toolpath simulator editor NCPlott on the CD ROM a detailed section on CNC lathes with live tooling image files of many actual parts the latest Fanuc and related control systems and much more      **CNC LATHE G-CODE and M-CODE ILLUSTRATIVE HANDBOOK** Patrick Talverdi,2010-10 This handbook is a practical source to help the reader understand the G codes and M codes in CNC lathe programming It covers CNC lathe programming codes for everyday use by related industrial users such as managers supervisors engineers machinists or even college students The codes have been arranged in some logical ways started with the code number code name group number quick description command format notes and some examples Moreover the reader will find five complementary examples and plenty of helpful tables in appendix      **Instruction Manual for Engineering Craftsmen** Engineering Industry Training Board,1982

Autogauge Cnc 10manual: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the engaging narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Autogauge Cnc 10manual : Delia Owens "Where the Crawdads Sing" This mesmerizing coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and gripping novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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