

# CALIBRATION PROCEDURE

## TO CALIBRATE BACKGAUGE:

1. PRESS **FLANGE** **BEND** **B** **-**  
**-1 -0.000** APPEARS IN THE DISPLAY
2. PRESS **MAN** **ADV** AND GAUGE MOVES TO 1.00"

## TO SELECT RAM AND MODE (WHERE APPLICABLE)

1. PRESS **BEND** **B** **-** **-** **DEPTH**
2. PRESS **+** TO TOGGLE BETWEEN OFF, POS OR LPA -0000

## TO CALIBRATE RAM:

1. PRESS **DEPTH** **BEND** **B** **-**
2. PRESS **MAN** THEN POSITION PRESBRAKE RAM TO  
 CALIBRATION POSITION
3. PRESS **ADV**  
**-1 -0.000** APPEARS IN THE DISPLAY

## TO RESET:

- PRESS **C** AND **STOP** SIMULTANEOUSLY  
 RESET CANCELS ALL CALIBRATION

# AUTOGAUGE

01 00.000

JOB BEND NET FLANGE <sup>INCH</sup> <sup>MM</sup> DEPTH RAM

DATA

|     |     |     |     |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|
| MAN | POS | OFF | POS | OFF | POS | OFF |
| MAN | POS | OFF | POS | OFF | POS | OFF |
| MAN | POS | OFF | POS | OFF | POS | OFF |
| MAN | POS | OFF | POS | OFF | POS | OFF |

CAL

STOP

SET

AUTOMEC

U.S.A.

# Autogauge Cnc 99 Manual

**TD Snyder**



## **Autogauge Cnc 99 Manual:**

**Handbook of Metalforming Processes** Henry Ericsson Theis,1999-05-26 Reflecting hands on experience of materials equipment tooling and processes used in the industry this work provides up to date information on flat rolled sheet metal products It addresses the processing and forming of light to medium gauge flat rolled sheet metal illustrating the versatility and myriad uses of this material     June 2022 - Surplus Record Machinery & Equipment Directory Surplus

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## Whispering the Strategies of Language: An Mental Quest through **Autogauge Cnc 99 Manual**

In a digitally-driven world where screens reign great and instant conversation drowns out the subtleties of language, the profound techniques and mental nuances concealed within phrases often go unheard. However, nestled within the pages of **Autogauge Cnc 99 Manual** a captivating literary value sporting with natural thoughts, lies a fantastic journey waiting to be undertaken. Composed by an experienced wordsmith, this enchanting opus encourages readers on an introspective trip, lightly unraveling the veiled truths and profound impact resonating within the very fabric of each and every word. Within the psychological depths with this touching review, we will embark upon a genuine exploration of the book is core themes, dissect its interesting writing type, and succumb to the powerful resonance it evokes serious within the recesses of readers hearts.

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