

AUTOMECH

HURCO S4 UPGRADE

Summary

Upgrading your Hurco_® tool gauge with an Automec CNC150 or CNC300 control is a **LOW COST, SIMPLE, and RELIABLE** alternative to the high cost of repairs, service, and down-time. Hurco_® Upgrades are available for single drive systems **ONLY**. Currently, S4, S6, and S7 Hurco_® mechanical drives can be retrofitted with an Automec control. Hurco_® S5 and S8 mechanicals are dual drive systems and can **NOT** be retrofitted with an Automec control.

IMPORTANT: The Hurco_® control names of Autobend 4, Autobend 5, and Autobend 7 do **NOT** denote the type of mechanical drive.

The process to upgrade a Hurco_® mechanical drive differs slightly depending on the specific mechanical. In all Hurco_® Upgrades, the Hurco_® display, electrical control, amplifier, and wiring are eliminated. The motor is then retrofitted with an Automec encoder and wired to either a CNC150 or CNC300 controller.

Depending on the press brake manufacturer and model/series of the press brake, it may be possible to add Y-Axis (R&D) control to your upgrade. Please consult with the factory to determine if a 2-axis control solution is available for your press brake. It is recommended that Automec's [Hurco_® Upgrade Pre-Order Form](#) be completed and submitted with all orders.

Instructions

WARNING: Electrical Shock Hazard. Disconnect control, display, and mechanical unit from power source before servicing.

Step 1: Complete Items 1-4 on Automec's [Hurco_® Upgrade Pre-Order Form](#).

- a. Press Brake Manufacturer
- b. Press Brake Model/Series
- c. Indicate if retrofit and calibration will be done at Automec's production facility **ONLY RECOMMENDED** or in the field.
- d. Picture of Mechanical Nameplate; e.g. Figure 1.



Figure 1.

Step 2: Remove the gauge bar, fingers, and vertical uprights.

IMPORTANT: These components will be re-used when you install your retrofitted back gauge.

Step 3: Remove the top cover(s) from the back gauge.

IMPORTANT: These components will be re-used when you install your retrofitted back gauge.

Step 4: Complete Item 5 on Automec's [Hurco_® Upgrade Pre-Order Form](#).

- a. Picture of Mechanical (Top View) with covers removed; e.g. Figure 2.

Automec Cnc 2015 Manual

Thomas M. Scanlan



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