



AUTONOMOUS MAINTENANCE IN SEVEN STEPS

IMPLEMENTING TPM
ON THE SHOP FLOOR



7



MASAJI TAJIRI



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Autonomous Maintenance In Seven Steps Book

Daniel Lucky, Samuel Theodore



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Autonomous Maintenance in Seven Steps Masaji Tajiri, Fumio Gotoh, 1999 Autonomous Maintenance in Seven Steps Fumio Gotoh, Masaji Tajiri, 2020-04-15 Autonomous maintenance is an especially important pillar of Total Productive Maintenance TPM because it enlists the intelligence and skills of the people who are most familiar with factory machines equipment operators Operators learn the maintenance skills they need to know through a seven step autonomous maintenance program Most companies in the West stop after implementing the first few steps and never realize the full benefits of autonomous maintenance This book contains comprehensive coverage of all seven steps not just the first three or four It includes An overview of autonomous maintenance features and checklists for step audits to certify team achievement at each AM step TPM basics such as the six big losses overall equipment effectiveness OEE causes of losses and six major TPM activities An implementation plan for TPM and five countermeasures for achieving zero breakdowns Useful guidelines and case studies in applying AM to manual work such as assembly inspection and material handling Integrates examples from Toyota Asai Glass Bridgestone Hitachi and other top companies By treating machines as partners and taking responsibility for them you get machines that you can rely on and help maintain an energized and responsive workplace For companies that are serious about taking autonomous maintenance beyond mere cleaning programs this is an essential sourcebook and implementation support **Autonomous Maintenance Video Participants Guide** Press

Productivity, 2024-11-01 This is the Participant Guide to support team leaders in implementing an autonomous maintenance team This is usually sold with Autonomous Maintenance Shopfloor TPM Implementation This is for extra copies The Lean Practitioner's Field Book Charles Protzman, Fred Whiton, Joyce Kerpchar, Christopher Lewandowski, Steve Stenberg, Patrick Grounds, 2018-09-03 While there are numerous Lean Certification programs most companies have their own certification paths whereby they bestow expert status upon employees after they have participated in or led a certain number of kaizen events Arguing that the number of kaizen events should not determine a person's expert status The Lean Practitioner's Field Book Proven Practical Profitable and Powerful Techniques for Making Lean Really Work outlines a true learning path for anyone seeking to understand essential Lean principles The book includes a plethora of examples drawn from the personal experiences of its many well respected and award winning contributors These experts break down Lean concepts to their simplest terms to make everything as clear as possible for Lean practitioners A refresher for some at times the text provides thought provoking questions with examples that will stimulate learning opportunities Introducing the Lean Practitioner concept the book details the five distinct Lean Practitioner levels and includes quizzes and criteria for each level It highlights the differences between the kaizen event approach and the Lean system level approach as well as the difference between station balancing and baton zone This book takes readers on a journey that begins with an overview of Lean principles and culminates with readers developing professionally through the practice of self reliance Providing you with the tools to

implement Lean tools in your organization the book includes discussions and examples that demonstrate how to transition from traditional accounting methods to a Lean accounting system The book outlines an integrated structured approach identified by the acronym BASICS baseline analyze suggest solutions implement check and sustain which is combined with a proven business strategy to help ensure a successful and sustainable transformation of your organization [Practical TPM](#) James Leflar,2001-01-05 Agilent Technologies formerly Hewlett Packard s Test and Measurement Division operates an integrated circuit fabrication plant in Fort Collins Colorado Guided by Masaji Taijiri the author of 7 Steps to Autonomous Maintenance see page 34 author Jim Leflar and his team at Agilent developed a complete TPM program for the complex equipment on their shop floor Drawn from these experiences Practical TPM is a must read for anyone who wants to begin successful TPM implementation Part I explains the fundamental concepts of TPM including the six basic principles of TPM the goals of TPM cultural changes resulting from TPM and the keys to successful implementation Part II the heart of the book describes in step by step detail the evolution of Agilent s TPM program Each phase is clearly defined and demonstrated the working tools and systems developed by the Agilent TPM team in the process are discussed at length To conclude Part III focuses on developing a vision and a strategy for your own successful TPM program Replete with annotated photographs and illustrations documenting Agilent s successful program Practical TPM Successful Equipment Management at Agilent Technologies offers an invaluable roadmap to TPM implementation The book covers A step by step TPM program as implemented at a major US corporation The 5 why analysis method Examples of one point lessons Using visual controls in a TPM program Tools for understanding equipment failures Improving machine productivity Improvement metrics Master checklists and forms Developing activity boards Appendices containing examples of maintenance training materials For a PDF file with the preface and table of contents click here [Systems for Manufacturing Excellence](#) Nick Rich,Mohamed Afy Shararah,2020-01-03 Many production managers have de stocked excessively large inventories gone lean experimented with continuous improvement processes and introduced new working practices These interventions have largely failed Businesses have also failed to invest in the workforce that undertakes improvements This means that cash flow stops quickly stocks are depleted to zero and customers lose confidence Systems for Manufacturing Excellence looks at how people and technology work effectively together to generate high performance manufacturing and service operations Not everyone is a Toyota but that does not mean we cannot learn from such businesses The book will present a logic variety of approaches and methods that underpin the different models of high performance used by world class businesses The authors use examples from their training with Toyota work with Tesco and many world class manufacturing businesses that form their research agenda The book will help teams run each part of their production process for effectiveness and efficiency with a high level of discipline that supports excellence in performance **American Book Publishing Record** ,2005 **TPM for Operators** Kunio Shirose,1992 [Quality Progress](#) ,1993 **Equipment**

Planning for TPM Fumio Gotō,1991 7 Autonomous Maintenance Steps Poster Enna,2017-05-16 The 7 Autonomous Maintenance Steps poster is used during an implemented TPM program to ensure that all maintenance staff and operators are clear on the principles for autonomous maintenance *Book University Journal* ,1972 **The New International Year Book** ,1913 Books In Print 2004-2005 Ed Bowker Staff,Staff Bowker, Ed,2004 **TPM Implementation, a Japanese Approach** Masaji Tajiri,Fumio Gotō,1992 Reduce plant breakdowns to zero and increase productivity with this step by step guide to implementing TPM Included are discussions of TPM for complete elimination of losses the outline of TPM the five countermeasures to TPM breakdown and the seven steps of autonymous maintenance initial cleaning countermeasures to source of contamination and inaccessible area cleaning and lubricating standards overall inspection autonomous inspection process quality assurance and autonomous maintenance in manual work With 118 illustrations and an index **SME Technical Paper** Society of Manufacturing Engineers,2002 **The Policy Analysis Source Book for Social Programs** Arnold Kotz,National Planning Association,1975 **The Maccabæan** ,1918 **The Policy Analysis Source Book for Social Programs** ,1975 **Autonomous Maintenance** Daniel Lucky,Samuel Theodore,2023-10-14 The vision of teams operating at zero defects without external intervention is at the heart of the overall JDS Joint Development Structure vision This ambitious goal relies heavily on leaders coaching and nurturing the skill development of individual team members and the collective capabilities of the entire team While all the pillars in JDS contribute to building this capability Autonomous Maintenance AM takes a central role in achieving it AM offers a practical approach to translating JDS principles into everyday behaviors and serves as the vehicle for creating a high performance organization AM represents a departure from traditional methods of achieving production results Companies around the world have discovered that the tools and techniques of AM are a proven pathway to eliminating losses Even organizations with already impressive results have experienced significant improvements through AM implementation This approach includes inherent mechanisms for cultivating the high level capabilities necessary to attain a zero defect operation Crucially AM is an integral part of the broader JDS strategy Just like all other pillars AM collaborates closely with the others to ensure the complete realization of a JOINT DEVELOPMENT STRUCTURE based on JDS principles This integrated approach ensures that the organization is well equipped to pursue its vision of operating with zero defects making it a truly formidable strategy for achieving excellence in manufacturing and production Table of Contents Section 1 Autonomous Maintenance Pillar Overview 4 Aims of Autonomous Maintenance AM Capability Development through the 7AM steps Capability Developed by Autonomous Maintenance Mechanism to Develop AM Capability Autonomous Maintenance self audit local leader audit and finally site manager audit Behavioral Change through Autonomous Maintenance Continuous Improvement within the Step Process CAPD Cycle Section 2 AM Phase 0 Path to Success Section 2 AM Phase 1 Path to Success Section 3 Leadership AM Model Application Standards Section 4 AM Step 0 Preparation Section 5 AM Step 1 Cleaning to Find Defects Section 6 AM Step 2 Address Problems

Section 7 AM Step 3 Establish Cleaning Inspection and Lubrication Standards Section 8 AM Step 4 Equipment Component Process Inspection Section 9 AM Step 5 Optimize Systems Work Processes Section 10 AM Step 6 Productivity and Flow Section 11 AM Step 7 Continuous Improvement Section 12 Coach 7 DMS s to AM Teams Section 14 Manage the Pillar Section 15 Qualification

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Table of Contents Autonomous Maintenance In Seven Steps Book

1. Understanding the eBook Autonomous Maintenance In Seven Steps Book
 - The Rise of Digital Reading Autonomous Maintenance In Seven Steps Book
 - Advantages of eBooks Over Traditional Books
2. Identifying Autonomous Maintenance In Seven Steps Book
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Autonomous Maintenance In Seven Steps Book
 - User-Friendly Interface
4. Exploring eBook Recommendations from Autonomous Maintenance In Seven Steps Book
 - Personalized Recommendations
 - Autonomous Maintenance In Seven Steps Book User Reviews and Ratings
 - Autonomous Maintenance In Seven Steps Book and Bestseller Lists
5. Accessing Autonomous Maintenance In Seven Steps Book Free and Paid eBooks
 - Autonomous Maintenance In Seven Steps Book Public Domain eBooks
 - Autonomous Maintenance In Seven Steps Book eBook Subscription Services
 - Autonomous Maintenance In Seven Steps Book Budget-Friendly Options

6. Navigating Autonomous Maintenance In Seven Steps Book eBook Formats
 - ePub, PDF, MOBI, and More
 - Autonomous Maintenance In Seven Steps Book Compatibility with Devices
 - Autonomous Maintenance In Seven Steps Book Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Autonomous Maintenance In Seven Steps Book
 - Highlighting and Note-Taking Autonomous Maintenance In Seven Steps Book
 - Interactive Elements Autonomous Maintenance In Seven Steps Book
8. Staying Engaged with Autonomous Maintenance In Seven Steps Book
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Autonomous Maintenance In Seven Steps Book
9. Balancing eBooks and Physical Books Autonomous Maintenance In Seven Steps Book
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Autonomous Maintenance In Seven Steps Book
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Autonomous Maintenance In Seven Steps Book
 - Setting Reading Goals Autonomous Maintenance In Seven Steps Book
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Autonomous Maintenance In Seven Steps Book
 - Fact-Checking eBook Content of Autonomous Maintenance In Seven Steps Book
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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