

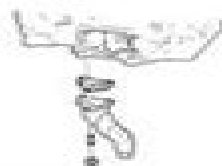
HONDA

BF75/BF100

• ENGINE

ASSEMBLY:
After assembly, connect
tubing.

Engine serial number
170001~



Stud bolt and cap nut

OIL LEVEL GAUGE

OIL FILLER BODY

6 X 22mm (4)

6 X 16mm (3)

EXHAUST PIPE

O-RING

ASSEMBLY:
Do not forget to install.

ENGINE MOUNTING BOLTS

ASSEMBLY:
Make sure the bolts are used in their
correct positions.



●: 6 X 32mm (6)

▲: 6 X 45mm (2)

ENGINE

CHECK VALVE

CAUTION:

The valve is assembled over
the check valve spring. The
installation order must be
followed or serious engine
damage will result.



CHECK VALVE SPRING

ASSEMBLY:
Check for low spring ten-
sion.

FILTER FLANGE

6 X 22mm (2)

OIL FILTER

ASSEMBLY:
- Check for damage.
- Note the installation direc-
tion.

THRUST MOUNT RUBBER

OIL CASE

DISASSEMBLY:

- The oil case can be re-
moved from the swirl
case without removing the
engine.
- Remove the two nuts
fastening the lower mount
housing and oil case, and
the thrust mount rubber
nut.

NOTE: Coat bolts with grease for corrosion protection.

Bf75 Honda Outboard Repair Manual

Seloc



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