

2003 STEERING**Steering Linkage (Non-Rack & Pinion) - Astro & Safari****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS**

Application	Specification	
	Metric	English
Connecting Rod to Pitman Arm Nut	82 N.m	48 lb ft
Connecting Rod to Relay Rod	47 N.m	35 lb ft
Idler Arm to Frame Bolts	105 N.m	77 lb ft
Pitman Arm to Steering Gear Nut	250 N.m	184 lb ft
Steering Knuckle to Tie Rod End Nut (AWD)	49 N.m	36 lb ft
Steering Knuckle to Tie Rod End Nut (RWD)	47 N.m	35 lb ft
Tie Rod to Relay Rod Nut	47 N.m	35 lb ft

CJ70000000

Fig. 1: Fastener Tightening Specifications
Courtesy of GENERAL MOTORS CORP.

REPAIR INSTRUCTIONS**STEERING LINKAGE INSPECTION**

1. Raise and suitably support the vehicle on safety stands. Refer to **LIFTING AND JACKING THE VEHICLE** in General Information.
2. Turn the ignition switch to the ON position.
3. With the aid of an assistant, move the tire back and forth.
4. Inspect for excessive vertical or lateral movement and/o looseness in the pivot joints.
 - Tie rod ends
 - Idler arm
 - Pitman arm
5. Replace any worn or damaged pivot joints.

TIE ROD REPLACEMENT (RWD)**Tools Required**

- *J 6627-A* Tie Rod Puller
- *J 24319-B* Steering Linkage and Tie rod Puller
- *J 29193* Steering Linkage Installer (12 mm)

Chevrolet Astro 2002 Service Manual

**Larry Warren, Mark Christman, John
Harold Haynes**



Chevrolet Astro 2002 Service Manual:

Service Manual 2002 Chevrolet Astro, GMC Safari General Motors Corporation. North American Operations, 2002

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This repair service manual covers Chevrolet Astro and GMC Safari mini vans from 1985 thru 2003 Note This manual does not include All Wheel Drive information

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Table of Contents Chevrolet Astro 2002 Service Manual

1. Understanding the eBook Chevrolet Astro 2002 Service Manual
 - The Rise of Digital Reading Chevrolet Astro 2002 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Chevrolet Astro 2002 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chevrolet Astro 2002 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chevrolet Astro 2002 Service Manual
 - Personalized Recommendations
 - Chevrolet Astro 2002 Service Manual User Reviews and Ratings
 - Chevrolet Astro 2002 Service Manual and Bestseller Lists
5. Accessing Chevrolet Astro 2002 Service Manual Free and Paid eBooks
 - Chevrolet Astro 2002 Service Manual Public Domain eBooks
 - Chevrolet Astro 2002 Service Manual eBook Subscription Services
 - Chevrolet Astro 2002 Service Manual Budget-Friendly Options
6. Navigating Chevrolet Astro 2002 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Chevrolet Astro 2002 Service Manual Compatibility with Devices
 - Chevrolet Astro 2002 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chevrolet Astro 2002 Service Manual
 - Highlighting and Note-Taking Chevrolet Astro 2002 Service Manual
 - Interactive Elements Chevrolet Astro 2002 Service Manual
8. Staying Engaged with Chevrolet Astro 2002 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Chevrolet Astro 2002 Service Manual
- 9. Balancing eBooks and Physical Books Chevrolet Astro 2002 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chevrolet Astro 2002 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chevrolet Astro 2002 Service Manual
 - Setting Reading Goals Chevrolet Astro 2002 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chevrolet Astro 2002 Service Manual
 - Fact-Checking eBook Content of Chevrolet Astro 2002 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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