

Operator Interface Terminal Manual Standard Two or Three Pump VFD Booster

The Operator Interface Terminal (OIT) allows the operator to monitor the status of the pump system as well as change system variables to improve or modify the performance of the pump system. All system variables can be changed while the system is operating, with proper password entry. This allows the operator to observe the effects of the changes immediately.

The OIT consists of a LCD display with a sealed switch keypad. The keys are labeled by category. The operation of the OIT can be summarized into 2 modes of operation:

- I. Display Information
- II. Modify System Variables

These two modes will be referred to as **DISPLAY MODE** and **MODIFY MODE** throughout this document.

All of the OIT functions are grouped into 11 major categories, which are selected by using the appropriate key on the keypad. All of the yellow captioned buttons are password protected. Once the main category has been selected, the *Page Up*, *Page Down*, *Clear*, *Enter* and *Toggle* keys are used to navigate within the selected category and change variable values.

Display Mode

To display a particular message or variable, simply press one of the category keys (green, blue, red, or yellow keys) to select the desired category, then use the *Page Up* or *Page Down* keys to scroll through the messages within the category until the desired message is displayed. The *Page Down* key scrolls forward through the messages and the *Page Up* key scrolls backward. The category keys can be used at nearly any time to switch to a different category of messages. The lone exception is when a password-protected category has been selected and the password is being requested. In this instance, it is necessary to press the *Clear* button first before selecting a new category.

Clf Operator Interface Manual

Minjie Lin



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Advancing Learning Factories: Enabling Future-Ready Skills Louis Louw, Vera Hummel, Imke de Kock, Konrad von Leipzig, 2025-09-26 Industrial companies aim to offer unique products and service bundles to their customers At the same time they must shape their value adding processes to address current challenges such as digitalization intelligent systems resilience human centredness and sustainability Managing these necessary transition processes relies heavily on staff competency Ultimately well prepared students qualified engineers and workers must plan and implement the required steps Qualification processes must be oriented towards these practical requirements Thus appropriate learning systems for developing the competencies needed to set up and operate new production processes are crucial for the factory of the future Learning factories are recognized as a promising path to meet these future needs They provide an interactive learning environment where pilot or real scale processes and technologies are in place allowing direct access to the product creation process product development manufacturing quality management logistics Learning factories are based on a didactical concept that emphasizes experimental and problem based learning The continuous improvement philosophy is facilitated by the participants own actions and interactive involvement Through the learning factory various stakeholders can grasp the complex technical and organizational interrelationships of today s industrial environment and acquire the competencies to systematically improve it The Conference on Learning Factories CLF provides a regular platform for academic educational and industrial stakeholders to exchange the latest knowledge and developments in this domain The Conference on Learning Factories CLF is the annual conference of the International Association of Learning Factories IALF attracting top academics and researchers in the field of learning factories to meet engage and share their R D findings The goal of the CLF is to promote cooperation among members to achieve excellence in teaching and research in the field of learning factories Each year the conference attracts about 130 participants worldwide The 15th Conference on Learning Factories CLF was hosted by the Department of Industrial Engineering at Stellenbosch University in the beautiful town of Stellenbosch South Africa The conference covered the following main topics technology implementation and evaluation related to learning factories learning and didactic processes and evaluation related to learning factories learning factory business models and cooperation industry and academic learning factory concepts and infrastructure and learning factories for sustainability and resilience

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