



### The 'E' difference

A significant enhancement to the Curtis AC family, the 'E' models utilize a powerful dual-microprocessor logic architecture to provide improved performance and surpass the requirements of the latest international functional safety standards.

### DESCRIPTION

The Curtis model 1232E provides advanced control of AC induction motors performing on-vehicle traction drive or hydraulic pump duties and offers the highest levels of functional safety.

### APPLICATION

The Curtis Model 1232E is intended for use as the traction controller on class 3 materials handling "walkies" and other small industrial trucks. It is equally suitable as the pump controller for auxiliary hydraulic functions on larger industrial vehicles.

### Only Curtis AC can offer:

- **Curtis VCL™—Vehicle Control Language** is an easy to use programming language that allows vehicle developers to write powerful logic functions and create a "virtual system controller". Curtis offers customers VCL development tools and training. Curtis also provides a VCL service where Curtis engineers will work with the OEM to create any custom VCL code required.
- **Indirect Field Orientation (IFO) vector control** algorithm generates the maximum possible torque and efficiency across the entire speed range. Advanced Curtis IFO vector control provides superb drive "feel", improved speed regulation and increased gradeability.
- **Curtis Auto-Tune** function enables quick and easy characterization of the AC motor without having to remove it from the vehicle. Curtis AC controllers are fully compatible with any brand of AC motor.
- **Dual-Drive functionality** is standard, allowing correct control of applications featuring twin traction motors. This function ensures smooth and safe operation, minimal tire wear and correct load sharing between the traction motors at all times.
- **Configurable CANbus** connection allows communication with other CANbus enabled devices. Model 1232E is CANopen compatible and provides 20 VCL-configurable CAN "mailboxes", 6 more than earlier Curtis AC controllers.
- **Integrated System Controller**—More than just a motor controller, it is also powerful system controller. It features a comprehensive allocation of multi-function I/O pins for use as analog inputs, digital inputs, contactor coil drivers and proportional valve drivers. In addition to this local I/O, this controller can use VCL to map and configure the remote I/O available on other CANbus devices, send messages to CAN displays and thus control and monitor the entire system.

### FEATURES

#### Increased Performance, Improved functionality

- Higher performance form, fit and functional replacements for earlier Curtis Model 1232 AC controllers.
- Models available from 175A–250A output at 24–80V system voltages.
- Enhanced 64MBs: micro and addressable FLASH memory doubles the available VCL code space and provides more than twice the VCL execution speed.
- Six additional VCL-configurable CAN "mailboxes" significantly increases CAN master capabilities.
- Advanced Pulse Width Modulation techniques produce low motor harmonics, low torque ripple and minimized heating losses, resulting in high efficiency.

# Curtis Controller 1243 Troubleshooting Guide

**AW Chickering**



## **Curtis Controller 1243 Troubleshooting Guide:**

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