

## Introduction to the BMW 3- and 5-Series

The E30 3-Series range first became available in the UK in March 1983, and continued in production until April 1991, when the revised E36 3-Series range (not covered by this manual) was introduced. Convertible and Touring (Estate) models were introduced for 1988, and these models have continued in E30 form to date.

The E28 5-Series models were introduced in October 1981, and were superseded in June 1988 by the revised E34 5-Series range, Touring versions of which became available from March 1992. Throughout this manual, E28 models are also referred to as "old-shape", while E34 models are designated "new-shape".

The models covered by this manual are equipped with single overhead cam in-line four- and six-cylinder engines. Early 316 and 518 models are fitted with carburettors, but all other models are fitted with fuel injection systems. Transmissions are a five-speed manual, or three- or four-speed automatic. The transmission is mounted to the back of the engine, and power is transmitted to the fully-independent rear axle through a two-piece propeller shaft. The final drive unit is bolted solidly to a frame crossmember, and drives the rear wheels through driveshafts

equipped with inner and outer constant velocity joints.

The front suspension is of MacPherson strut type, with the coil spring/shock absorber unit making up the upper suspension link. The rear suspension is made up of coil spring-over-shock absorber struts, or coil springs and conventional shock absorbers, depending on model.

The brakes are disc type at the front, with either drums or discs at the rear, depending on model. Servo-assistance is standard on all models. Some later models are equipped with an Anti-lock Braking System (ABS).

All models are manufactured to fine limits, and live up to the BMW reputation of quality workmanship. Although many of the models covered by this manual appear complex at first sight, they should present no problems to the home mechanic.

### Note for UK readers

The greater part of this manual was originally written in the USA. Some of the photographs used are of American-market models, but the procedures given are fully applicable to right-hand-drive models (or have been amended where necessary).

## Acknowledgements

Thanks are due to Champion Spark Plug, who supplied the illustrations showing spark plug conditions. Thanks are also due to Sykes-Pickavant Limited, who provided some of the workshop tools, and to all those people at Sparkford who helped in the production of this manual. Technical writers who contributed to this project include Robert Maddox, Mark Ryan and Mike Stubblefield.

We take great pride in the accuracy of information given in this manual, but vehicle manufacturers make alterations and design changes during the production run of a particular vehicle of which they do not inform us. No liability can be accepted by the authors or publishers for loss, damage or injury caused by any errors in, or omissions from, the information given.

## Project vehicles

The main project vehicle used in the preparation of this manual for the UK market was a 1988 BMW 318i with an M40/B18 engine.



BMW 320i Saloon (E30)

# Bmw E34 Workshop Manual

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## **Table of Contents Bmw E34 Workshop Manual**

1. Understanding the eBook Bmw E34 Workshop Manual
  - The Rise of Digital Reading Bmw E34 Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Bmw E34 Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Bmw E34 Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Bmw E34 Workshop Manual
  - Personalized Recommendations
  - Bmw E34 Workshop Manual User Reviews and Ratings
  - Bmw E34 Workshop Manual and Bestseller Lists

5. Accessing Bmw E34 Workshop Manual Free and Paid eBooks
  - Bmw E34 Workshop Manual Public Domain eBooks
  - Bmw E34 Workshop Manual eBook Subscription Services
  - Bmw E34 Workshop Manual Budget-Friendly Options
6. Navigating Bmw E34 Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Bmw E34 Workshop Manual Compatibility with Devices
  - Bmw E34 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Bmw E34 Workshop Manual
  - Highlighting and Note-Taking Bmw E34 Workshop Manual
  - Interactive Elements Bmw E34 Workshop Manual
8. Staying Engaged with Bmw E34 Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Bmw E34 Workshop Manual
9. Balancing eBooks and Physical Books Bmw E34 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Bmw E34 Workshop Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Bmw E34 Workshop Manual
  - Setting Reading Goals Bmw E34 Workshop Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Bmw E34 Workshop Manual
  - Fact-Checking eBook Content of Bmw E34 Workshop Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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