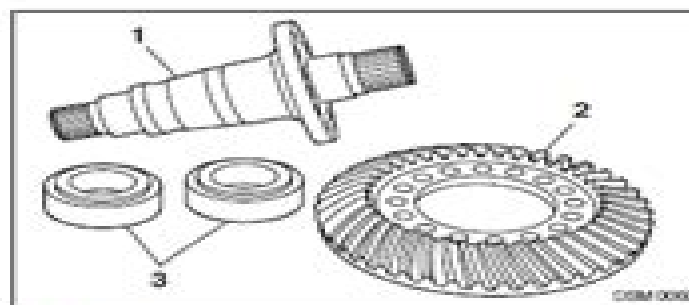
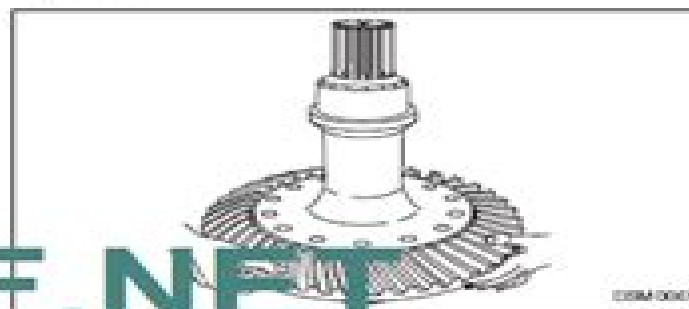


Gear crown:

1. Gear crown shaft
2. Bevel gear crown
3. Bearings

**Fig. 4-131****Reassembly of crown gear**

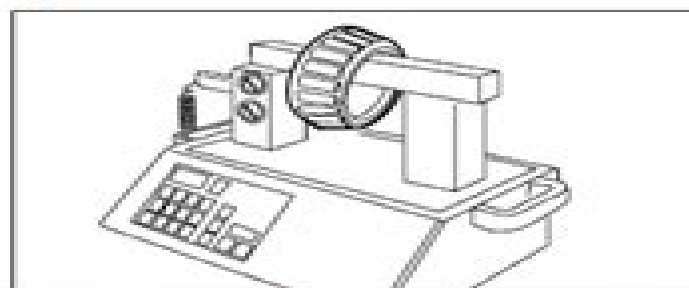
Install the gear crown on the shaft.

**Fig. 4-132**

Tighten the gear crown on the shaft with the 14 self-tightening screws. Please refer to the table in SECTION 0 - SPECIFICATIONS AND DATA.

**Fig. 4-133**

Warm-up the taper bearings to 110 °C (248 °F) and install them individually on the shaft.



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E61 with 4 6 cylinder turbo diesel engines 520d 525d 530d 2 0 litre 1995cc 2 5 litre 2497cc 3 0 litre 2993cc turbo diesel
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