## CR(Controlled Register)

DVP06XA-S Analog Input/Output Mixed Module					Explanation
CR No	RS-485 Parameter Address	5.0	diched	Register Name	b 15 b 14 b 13 b 12 b 11 b 10 b 9 b 8 b 7 b 6 b 5 b 4 b 3 b 2 b 1 b
PO	H 40C8	0	R	Model type	System used, data length is 8 bits (57~50), DVF06XA-S model code= H CC
	H 40C9	0	RW	Input mode setting	CH6 OH5 CH6 OH3 OH2 CH1  Input mode setting: (CH1-CH4)  Mode 0: input voltage mode (-10V-+10V). Factory Setting is H0000.  Mode 1: input voltage mode (-6V-+10V).  Mode 2: input current mode (-12mA-+20mA).  Mode 3: input current mode (-20mA-+20mA).  Mode 4: none use.  Output mode setting: (CH5-CH6)  Mode 0: output voltage mode (0V-10V).  Mode 1: output voltage mode (2V-10V).  Mode 2: output current mode (4MA-20mA).
¥2	H 40CA		RW	CH1 average number	Mode 3: output current mode (0mA-20mA).
#3:	H 40CB	0	FRVV	CH2 average number	The number of readings used for "average" temperature on channels CH1-CH4
#4	H 40CC	0	FRVV	CH3 average number	Setting range is K1~K4096 and factory setting is K10.
#5	H 40CD	0	RW	CH4 average number	
#G		^		Average value of CH1 input signal	plchmiservo.com Display average value of CH1-CH4 input signal
#7	H 40CF	$\times$	R	Average value of CH2 input signal	
#B	H 4000	×	R	Average value of CH3 input signal	
P-9	H 4001	$\times$	R	Average value of CH4	
110	H 4002	$\times$	RW	CH5 output signal	Output value of CH5-CH6, the setting range is K0-K4000. The factory setting is K0 and the unit is LSB.
-11	H 4003	$\times$	RW	CH6 output signal value	
13.2	H 4004	$\times$	R	Present value of CH1 input signal	Display present value of CH1~CH4 input signal
13.3	H 4005	$\times$	R	Present value of CH2 input signal	
11.4	H 4006	$\times$	FR.	Present value of CH3	
¥15	H 4007	$\times$	R	Present value of CH4	1
# 16	~#17				Reserved
A1-0	H 400A	0	PANA	To adjust OFFSET value of CH1	
119	H 400B	0	RW	To adjust OFFSET	Offset setting of CH1 - CH4. Factory setting is K0 and unit is LSB.  Voltage input: setting range is K-1000 - K1000  Current input: setting range is K-1000 - K1000
20	H 40DC	0	RW	To adjust OFFSET	
21	H 40DD		RW	To adjust OFFSET	
22	H 400E		RW	To adjust OFFSET	Offset setting of CH5~CH6. Factory setting is K0 and unit is LSB. The setting range is K-2000–K2000  GAIN setting of CH1~CH4. Factory setting is K1000 and unit is LSB. Voltage input setting range is K-800 –K2000  Current input setting range is K-800 –K2000
23	H 400F	0	RW	To adjust OFFSET	
24	H 40E0		FWW	To adjust GAIN value	
25	H 40E1	0	FIN	To adjust GAIN value	
26	H 40E2	0	RW	To adjust GAIN value	
27	H 40E3	0	PANY	To adjust GAIN value	
28	H 40E4	0	FMV	of CH4 To adjust GAIN value	
129	H-40E5	0	FWV	To adjust GAIN value	GAIN setting of CH5-CH6. Factory setting is K2000 and unit is LS8. The setting range is K-1600-K8000
130	H 40E6		R	of CH6 Error status	Data register stores the error status, refer to fault code chart for details.
K3 1	H 40E7	8	RW	Communication	Data register sores the error status, revento raut code chart for details.  RS 485 communication address.
02		0	Rew	address setting Communication baud rate setting	Setting range is K1-K255 and factory setting is K1  Communication baud rate (4800, 9800, 19200, 38400, 57600 and 115200 bps; For ASCII mode, date format is 7Bits, even, 1 stop bit (7 E 1). For RTU mode date format is 8Bits, even, 1 stop bit (8 E 1).  b0: 4800 bps (bit/sec) b1: 9800 bps (bit/sec), (factory setting) b2: 19200 bps (bit/sec), b3: 38400 bps (bit/sec), b4: 57600 bps (bit/sec), b5: 115200 bps (bit/sec).
					b3: 38400 bps (bit/sec). b4: 57600 bps (bit/sec).

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