



## Bookmarks



## Standard Torque Data for Nuts and Bolts

## Special Service Tools Required

## Service Information System (SIS)

## Splitting The tractor

## Front End, Axle and Wheels

## Steering

## Engine

## Fuel System

## Electrical System

## Cooling System

## Clutch and Flywheel

## Transmission

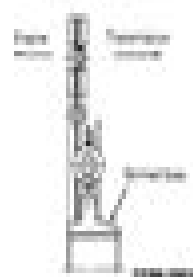
## Differential

## Rear Axle Carriers

## Brakes

## Power Take-Off and Mower

## Hydraulic System

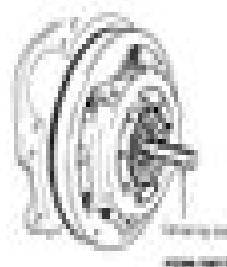


1. If the clutch springs are worn or less than 0.2 mm (0.007 inch) from the end of the coil leads to the clutch spring, then replace.

2. Apply a light coating of grease to the inner side of the thrust plate bearing.

3. Place the clutch disc with the larger clutch disc against face on the transmission side.

4. Center the clutch disc using the clutch disc centering tool 99-020-0. Insert the two center bolts in the correct position and tighten the six bolts evenly from 25 to 30 N·m (18 to 22 ft·lb).



**IMPORTANT:** When you start reassembling the tractor, be sure that the released ends of the release bearing fork are centered between the clutch release forks. Failure to reassemble above and below the clutch housing adjustment procedure at which time when the engine is started, the released ends of the bearing release fork will locate into position resulting in excessive clutch pedal travel and failure to release the clutch.

## Clutch Housing Replacement (234 Tractor)



## Removal

**NOTE:** This procedure will allow for both clutch housing and clutch release shift in placement. However, if only the clutch release shift needs replacement, refer to clutch release shift service procedure on page 615.

1. Make a clutch shift. Refer to Section 1.

2. Disconnect the electrical connector under the instrument panel which leads to the rear lights.

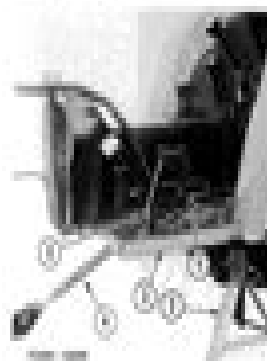
1. Rear light electrical connector



3. Secure a 10' strap around the sides of the instrument panel.

4. Remove the two bolts from the top of the clutch housing securing the fuel tank.

5. Remove the mounting bolts securing the steering gearbox and lift off the instrument panel.



6. If equipped, remove the four wheel drive shafts from the transmission.

7. Remove the hydraulic tube clamp from the left side of the transmission.

8. Remove the brake and clutch pedal as follows:

(a) Disconnect the clutch and brake pedal return springs.

(b) Disconnect the brake rods.

(c) Remove the snap ring on the right end of the brake shaft.

(d) Insert the two rod pins securing the right brake pedal. Push the brake cross shaft out while removing the pins.

(e) Remove the right hand platform.

(f) Remove the snap ring securing the clutch pedal. Remove together, the clutch pedal and left platform.

- 1. Hydraulic tube clamp
- 2. Safety pin
- 3. Left platform
- 4. Rear wheel drive shaft
- 5. Clutch pedal

# Case Ih 254 Complete Manual

**Peipei Pang**



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## **Table of Contents Case Ih 254 Complete Manual**

1. Understanding the eBook Case Ih 254 Complete Manual
  - The Rise of Digital Reading Case Ih 254 Complete Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Case Ih 254 Complete Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Case Ih 254 Complete Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Case Ih 254 Complete Manual
  - Personalized Recommendations
  - Case Ih 254 Complete Manual User Reviews and Ratings
  - Case Ih 254 Complete Manual and Bestseller Lists
5. Accessing Case Ih 254 Complete Manual Free and Paid eBooks
  - Case Ih 254 Complete Manual Public Domain eBooks
  - Case Ih 254 Complete Manual eBook Subscription Services

- Case Ih 254 Complete Manual Budget-Friendly Options
- 6. Navigating Case Ih 254 Complete Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Case Ih 254 Complete Manual Compatibility with Devices
  - Case Ih 254 Complete Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Case Ih 254 Complete Manual
  - Highlighting and Note-Taking Case Ih 254 Complete Manual
  - Interactive Elements Case Ih 254 Complete Manual
- 8. Staying Engaged with Case Ih 254 Complete Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Case Ih 254 Complete Manual
- 9. Balancing eBooks and Physical Books Case Ih 254 Complete Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Case Ih 254 Complete Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Case Ih 254 Complete Manual
  - Setting Reading Goals Case Ih 254 Complete Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Case Ih 254 Complete Manual
  - Fact-Checking eBook Content of Case Ih 254 Complete Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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