

CRAWLER HYDRAULIC CIRCUIT TORQUE CONVERTER TO TRANSMISSION



REF	PART NO	DESCRIPTION	REQD
1	R	HOSE - 1-1/4" (32 mm ID) x 3-1/2" (89 mm) long	1
2	214	CLAMP - hose, adjustable	4
3	R	TUBE - hydraulic, transmission to filter	1
3A	218	O-RING - tube	1
4	R	FILTER - oil, suction, parts list page 138	1
5	13	BOLT - hex head, 1/2" - 13 NC x 1"	2
6	93	WASHER - lock, 1/2"	2
7	217	ELBOW - 45 degree, barb fitting	1
7A	218	O-RING - elbow	1
8	R	HOSE - 1-1/4" (32 mm ID) x 15-1/2" (393 mm) long	1
9	217	ELBOW - 90 degree, barb fitting	1
10	218	O-RING - elbow	1
11	R	PUMP - torque converter, parts list page 147	1
12	217	ELBOW - 45 degree, male	1
13	908	O-RING - elbow	1
14	217 1/2	HOSE - 1/2" (12 mm) long, pump to filter	1
15	908	ELBOW - 90 degree, adjustable	1
16	908	O-RING - elbow	1
17	221	PLUG - square head, 1/2" NPT	2
18	Q	FLUID - transmission, parts list page 138	1
19	R	HOSE - 1/2" (12 mm) long, pump to filter	1
20	13	BOLT - hex head, 1/2" - 13 NC	1
21	93	WASHER - lock, 1/2"	1
22	218	O-RING - elbow	1
23	218	O-RING - elbow	1
24	218	O-RING - elbow	1
25	R	HOSE - 3/4" (19 mm) long, filter to transmission	1
26	218	ELBOW - 90 degree, adjustable	1
27	218	O-RING - elbow	1
28	R	HOSE ASSEMBLY - filter to torque converter	1
29	218	ELBOW - 90 degree, adjustable	1
30	218	O-RING - elbow	1
31	218	CONNECTOR - straight, male	1
32	R	HOSE ASSEMBLY - transmission to torque converter	1
33	218	CONNECTOR - straight, male	1
34	218	ELBOW - 90 degree, adjustable	1
35	218	O-RING - elbow	1
36	R	HOSE - 3/4" (19 mm) long, no longer used, service with R34188 hose and 218-3088 connector	1
37	218	O-RING - hose	1
38	13	BOLT - hex head, 1/2" - 13 NC x 1"	1
39	93	WASHER - lock, 1/2"	1
40	25	NUT - hex, 3/8" - 16 NC	1
41	R	HOSE - 3/4" (19 mm) long, transmission to torque converter	1
42	218	CONNECTOR - straight	1
43	218	O-RING - connector	1

Case 850b Dozer Manual

Jiyuan Zhang



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